Operation Manual

N6 Series
Electronic Total Station

INTRODUCTION

Congratulations on purchasing total station N6 series!

This manual is applicable for total station N6 series.

N6 series is equipped with visible laser emitter and reflectorless EDM.

Sections with "[3]" will be just application for N6 series. Read this manual carefully before use.

Declaration: South reserves the right of not notifying users in advance about any technical modification.

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FEATURES:

1. Excellent Functionality

SOUTH total station N6 is embedded with various outstanding surveying programs, coupled with functions of data storing and parameter setting, which can be widely applied in various kinds of professional and construction survey.

2. Absolute Encoding Disk

With absolute encoding disk, you can start your work directly as the instrument is powered on. Azimuth angle will be saved even if the power is off incidentally in the job.

3. SD card Function

SD card provides huge memory, fast speed of data transferring, incredibly flexibility and reliable safety. Saving various data of job into the SD card, you can easily read it just by inserting it into the SD port of your laptop.

Every 1 MB in the SD card can store up to 8500 units of surveying data and coordinate data which is transferred from surveying data, or up to 22000 units of coordinate data.

4. Convenient Management on Internal Memory

Huge capacity of internal memory enables you to easily complement file system management, including adding, deleting, modifying and transferring data.

5. Reflectorless Distance Measurement

Total station N6 series is functioned by reflectorless distance measurement, which is applicable for long distance measurement with high accuracy on various kinds of materials or colors such as wall, wire pole, wire, cliff, hill, earth, timber pile, etc. For those targets which are not easy or even impossible to reach, reflectorless distance measurement can complete the measurement task easily.

6. Special Surveying Programs

Besides of ordinary surveying programs, such series of total station also has special

surveying programs, such as remote height measurement, offset measurement, remote distance measurement, stake out, resection, area calculation, road design and stake out, etc., which are sufficient to meet the needs of professional measurement and surveying measurement.

CAUTIONS

- 1. Do not collimate the objective lens direct to sunlight without a filter.
- 2. Do not store the instrument in high and low temperature to avoid the sudden or great change of temperature.
 - 3. When the instrument is not in use, place it in the case and avoid shock, dust and humidity.
- 4. If there is great difference between the temperature in work site and that in store place, you should leave the instrument in the case till it adapts to the temperature of environment.
- 5. If the instrument has not been used for a long time, you should remove the battery for separate storage. The battery should be charged once a month.
- 6. When transporting the instrument should be placed in its carrying case, it is recommended that cushioned material should be used around the case for support.
- 7. For less vibration and better accuracy, the instrument should be set up on a wooden tripod rather than an aluminum tripod.
 - Clean exposed optical parts with degreased cotton or less tissue only!
 - 9. Clean the instrument surface with a woolen cloth after use. If it gets wet, dry it immediately.
- 10. Before opening, inspect the power, functions and indications of the instrument as well as its initial setting and correction parameters.
- 11. Unless the user is a maintenance specialist, do not attempt to disassemble the instrument by yourself even if you find the instrument abnormal.
- 12. Reflectorless total station N6 series emits visible laser. Do not shoot at eyes.

BATTERY NOTIFICATION

1. Battery should be recharged only with the charger NC-20 going with the instrument

2 .Battery Recharging Cautions:

The charger has built-in circuitry for protection from overcharging. However, do not leave the charger plugged into the power outlet after recharging is completed.

Be sure to recharge the battery at a temperature of $0^{\circ} \sim \pm 45^{\circ}$ C, recharging may be abnormal beyond the specified temperature range .

Prohibit the use of any charger or battery that has been damaged.

3. Battery Storage Cautions:

Rechargeable battery can be repeatedly recharged 300 to 500 times. Complete discharge of the battery may shorten its service life.

In order to get the maximum service life, be sure to recharge it at least once a month.

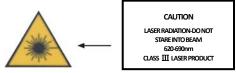
Do not store the battery at high temperature, abnormal heat or damp places, not to short-circuit the battery, otherwise it will damage the battery.

Please properly handle the batteries according to local rules. Batteries recovery is recommended. Do not throw battery into the fire.

SAFETY GUIDE

Warning:

The total station is equipped with an EDM of a laser grade of 3R/IIIa. It is verified by the following labels.



On the vertical tangent screw sticks an indication label "CLASS III LASER PRODUCT". A similar label is stick on the opposite side.

This product is classified as Class 3R laser product, which accords to the following standards.

IEC60825-1:2001 "SAFETY OF LASER PRODUCTS".

Class 3R/III a laser product: It is harmful to observe laser beam continuously. User should avoid sighting the laser at the eyes. It can reach 5 times the emitting limit of Class2/II with a wavelength of 400mm-700mm.

Warning:

Continuously looking straight at the laser beam is harmful.

Prevention:

Do not stare at the laser beam, or point the laser beam to others' eyes. Reflected laser beam is a valid measurement to the instrument.

Warning:

When the laser beam emits on prism, mirror, metal surface, window, etc., it is dangerous to look straight at the reflex.

Prevention:

Do not stare at the object which reflects the laser beam. When the laser is switched on (under EDM mode), do not look at it on the optical path or near the prism. It is only allowed to observe the prism with the telescope of total station.

Warning:

Improper operation on laser instrument of Class 3R will bring dangers.

Prevention:

To avoid to be harmed, each user is required to take safety precautions, and take everything under

control within the distance that would incur dangers (according to IEC60825-1:2001).

The following shows the explanation related to the key sections of the Standard.

Laser instrument of Class 3R is applicable outdoors and in construction field (measurement, defining lines, leveling).

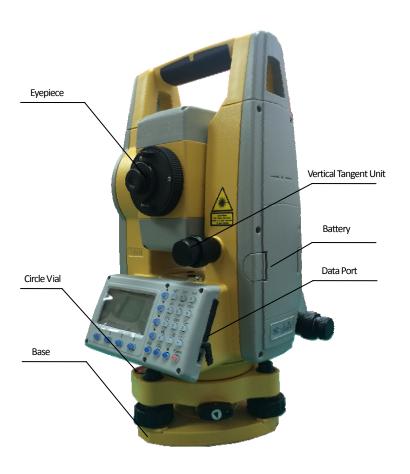
- a) Only those persons who are trained with related course and authenticated are allowed to install, adjust, and operate this kind of laser instrument.
 - b) Stand related warning symbols in the scale of use.
 - c) Prevent any person to look straight at or use optical instrument to observe the laser beam.
- d) To prevent the harm caused by laser, block the laser beam at the end of the working route. When the laser beam exceeds the limit area (harmful distance*) and when there are motivating persons, stopping the laser beam is a must.
 - e) The optical path of the laser should be set higher or lower than the line of sight.
- f) When the laser instrument is not in use, take care of it properly. The person who is not authenticated is not allowed to use.
- g) Prevent the laser beam from irradiating plane mirror, metal surface, window, etc.; especially beware of the surface of plane mirror and concave mirror.
- * Harmful distance means the maximum distance between the start point and the point which the laser is weakened to a degree that doesn't harm people.

The internal EDM instrument equipped with a Class 3R/III a Laser has a harmful distance of 1000m (3300ft). Beyond this distance, the laser intensity is weakened to Class I (Looking straight at the laser beam causes no harm to the eyes.)

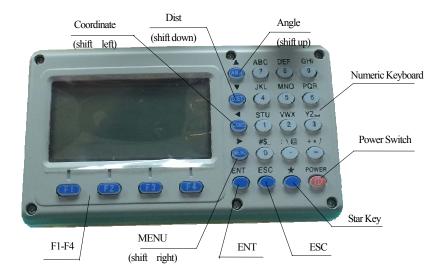
1. NOMENCLATURE AND FUNCTIONS

1.1 NOMENCLATURE





1.2 FUNCTIONS OF KEYS AND INFORMATION DISPLAYED



KEYS:

Key	Name	Function
ANG	Angle measuring	Enter to angle measurement mode ($lacktriangle$: UP. move the
		cursor upward or select upper items)
DIST	Distance measuring	Enter to distance measurement mode (▼:Down. move
		the cursor downward or select lower items)
CORD	Coordinate Measuring	Enter to coordinate measurement mode (◀ :Left.
		move the cursor leftward)
MENU	Menu	Enter to menu mode (:Right. move the cursor
		rightward)
ENT	Enter	Confirm the data entered or save the data in the item
LIVI		and go down to next item
ESC	Escape	Cancel last operation, return to last display, or last mode.
POWER	Power	Shift the power ON/OFF

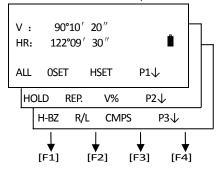
F1∼F4	Soft Keys	Functions corresponding to information displayed.
0~9	Number Keys	Input numbers or characters or select items of the
		menu.
·~ -	Symbol Keys	Input symbols, decimal point, \pm signs.
*	Star Key	Applicable for some certain common functions.

Symbols Displayed:

Symbol Displayed	Meaning
V%	vertical angle (slope)
HR	horizontal angle(right)
HL	horizontal angle(left)
HD	horizontal distance
VD	vertical distance
SD	slop distance
N	coordinate N
E	coordinate E
Z	coordinate Z
*	EDM (electronic distance meter) is under operation.
m	meter as the unit
ft	foot as the unit
fi	foot and inch as the unit

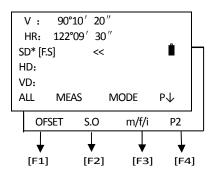
1.3 FUNCTIONAL KEYS

ANGLE MEASUREMENT MODE (3 interface menus)



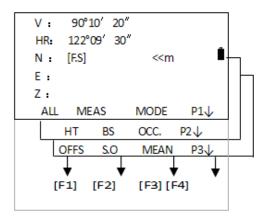
Page	Soft Key	Display	Function
			Start angle measurement, and save the results in respective job.
	F1	ALL	(Measurement files and coordinates files are selected in DATA
Page 1			COLLECT menu.)
(P1)	F2	OSET	Set horizontal angle to 0 degree.
	F3	HSET	Input a horizontal angle by keyboard.
	F4	P1 ↓	Display the soft key functions in Page 2.
	F1	HOLD	Lock the reading of horizontal angle.
Page 2	F2	REP.	Repeat measuring on horizontal angle.
(P2)	F3	V%	Shift between vertical angle/slope percentage.
	F4	P2 ↓	Display the soft key functions on Page 3.
	F1	H-BZ	Set ON/OFF for the beep when the horizontal angle reaches 0° ,
Page 3			90°, 180°, 270°.
(P3)	F2	R/L	Shift between right/left angle of horizontal angle.
	F3	CMPS	Shift the display format of vertical angle (vertical angle/azimuth
			angle).
	F4	P3↓	Display the soft key functions on Page 1.

DISTANCE MEASUREMENT MODE (2 interface menus)



Page	Soft Key	Display	Function
			Start distance measurement, and save the results in respective
	F1	ALL	job. (Measurement files and coordinates files are selected in
Page 1			DATA COLLECT menu.)
(P1)	F2	MEAS	Start distance measurement.
	F3	MODE	Shift the distance measurement modes (F.S/F.N/F.R/T.R).
	F4	P1 ↓	Display the soft key functions in Page 2.
	F1	OFSET	Offset measurement mode.
Page 2	F2	S.O	Distance stake out mode.
(P2)	F3	m/f/i	Set distance unit
			(meter/feet/feet.inch).
	F4	P2↓	Display the soft key functions in Page 1.

COORDINATES MEASUREMENT MODE (3 interface menus)



Page	Soft Key	Display	Function
Page 1	F1	ALL	Start coordinates measurement, and save the results in respective job. (Measurement files and coordinates files are selected in DATA COLLECT menu.)
(P1)	F2	MEAS	Start coordinates measurement.
	F3	MODE	Shift the distance measurement modes (F.S/F.N/F.R/T.R).
	F4	P1↓	Display the soft key functions in Page 2.
	F1	HT	Set the instrument height and target height.
Page 2	F2	BS	Set the coordinates of the backsight point.
(P2)	F3	OCC.	Set the coordinates of the occupied point.
	F4	P2↓	Display the soft key functions in Page 3.
	F1	OFFS	Offset measurement mode.
Page 3	F2	S.O	Coordinates stake out mode.
(P3)	F3	MEAN	Set the measuring times of fine measurement.
	F4	P3↓	Display the soft key functions in Page 1.

1.4 STAR (★) KEY MODE

Press ★, the screen will show:



Through Star key(★), you can set the below items:

1. Reflector: press ▶ to change the mode among Prism/ Non-prism/ Sheet

Plummet: press ◀ to change the laser plummet level from 0 to 4. 0 means closed.

Contrast: Press A, you can adjust the contrast of the LCD

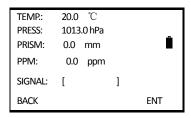
CrosHair: Press , change the cross hair level from 0-4

2. Illumination:

Press [F1]: Turn on the background light.

Press [F1] again: Turn off the background light.

- 3. Tilt Compensation: press [F2] to enter to settings of tilt compensation. Press [F1] or [F3] to switch ON/OFF in X or Y sensor.
- 5. Pointer: Press [F3] to activate the visible laser beam. Double press will close the pointer.
- 6. Parameter: Press [F4] to select "PARA", you can set the prism constant, PPM value, temperature and atmospheric pressure, and check the reflecting signal.



2. INITIAL SETTINGS

2.1 POWER ON/OFF

Operation	Operation Procedure	Display
	Turn on the power, the screen will show:	Model :N6 Number: S00001 Ver. :2016.04.26
Press	Insert a SD card, the instrument will start to detect the SD card.	SD Card Connected!
[POWER] Key	After inspection, you can enter to measurement mode automatically.	V : 90°10′ 20″ HR: 122°09′ 30″ SD: HD: VD: ALL OSET HSET P1↓
	Hold [POWER] for 3 seconds to switch off the power.	POWER OFF

2.2 SETTING OF TILT CORRECTION ON VERTICAL AND HORIZONTAL ANGLES

When activating the tilt sensor, it will show the correction value of vertical and horizontal angles because the instrument is not perfectly leveled. To ensure the measurement accuracy, the tilt sensor should be activated (single/dual axis), which will facilitate you to level the instrument better. When "Tilt Over" shows, it needs to be leveled manually.

- Total station N6 Series is able to automatically correct the horizontal and vertical angle readings deviations which are caused by tilt of instrument's vertical axis on X and Y direction.
- Total station N6 Series provide 3 tilt correction modes: disable tilt sensor, X-ON (single axis) and XYON (dual axis).

Dual axis compensation: Correct the errors of horizontal angle caused by the index error of vertical angle and tilt of vertical axis. When it exceeds the limit, the system will indicate "Tilt Over". User should level the instrument manually.

Single axis compensation: Correct the index error of vertical angle. When it exceeds the correction limit of vertical angle, the system will show notice.

Disable tilt sensor: Close the tilt compensator.

• If the instrument operates under a unstable status or windy days, the vertical angle displays unstably. In such circumstances, the tilt sensor should be disabled, so that it will avoid the instrument from displaying error messages as well as abortion of measurement caused by the tilt sensor exceeding the correction limit.

E.g.: Setting Tilt Correction

Operation Procedure	Operation	Display
① Enter to Star (★) key	[★]	Reflector [Sheet]→ Plummet: 2 ← Contrast: 2 ↑ CrosHair: 4 ↓ ILL TILL POINT PARA
② Press [F2] to enter to tilt correction settings.	[F2]	Tilt Sensor: [XYON] X-ON XYON OFF P1↓

③ When the tilt of instrument exceeds the		Tilt Sensor: [XYON]
correction range, it needs leveling manually.		
Follow the steps described in "3.2		_
Instrument Setup" to center the black dot,		X-ON XYON OFF P1↓
as shown on the right. ※1)		
Single Axis: only corrects the vertical angle.		
Dua Axis: coorects vertical and horizontal		
angles.		
④ Press [F4] (P1↓) to display the tilt value		Tilt Sensor: [XYON]
on X (horizontal) and Y (vertical) direction.		X: 0°00′ 07″ Y: TILT OVER
When displaying "TILT OVER", it needs		
leveling manually. Rotate the screws on the	[F4]	X-ON XYON OFF P2↓
tribrach to level the instrument until "TILT	[ESC]	Tilt Sensor: [XYON]
OVER" disappears.		X: 0°00′ 00″
Press [ESC], return to Star key mode.		Y: 0°00′ 07″
Press [F3] to disable the correction.		X-ON XYON OFF P2↓

32.3 SETTNG DISTANCE MEASUREMENT MODE

Total station NTS360R Series can adopt visible laser distance measurement and invisible IR distance measurement. Prism, non-prism and reflecting sheet are selectable as reflector. User can set a mode according to the job requirement.

Please refer to "13. TECHNICAL PARAMETER" about the parameters of various kinds of reflectors.

Operation Procedure	Operation	Display
① Enter to Star (★) key mode.	[★]	Reflector [Sheet]→ Plummet: 2 ← Contrast: 2 ↑ CrosHair: 4 ↓ ILL TILL POINT PARA
② press ► to change the mode among Prism/ Non-prism/ Sheet	[MENU]	Reflector [PRISM]→ Plummet: 2 ← Contrast: 2 ↑ CrosHair: 4 ↓ ILL TILL POINT PARA

2.4 SETTING CONSTANT OF REFLECTING PRISM

When using prism as reflector, it is required to set the prism constant before measurement. As the prism constant is set, such constant will be maintained even after power off.

Step	Operation	Operation Procedure	Display
1	[★] [F4]	Enter to Star (★) key mode. And press [F4] (PARA).	TEMP: 20.0 °C PRESS. :1013.0 hpa PRISM : 0.0 mm PPM : 0.0 ppm SIGNAL: [] BACK ENT
2	[▼]	Press [▼] to move down to prism constant item.	TEMP. : 20.0 °C PRESS. : 1013.0 hpa PRISM : 0.0 mm PPM : 0.0 ppm SIGNAL: [] BACK ENT
3	Input data [F4]	Input prism constant correction vale and press [F4] (ENT). Press [ESC] to return to Star key mode. ※1)	TEMP. : 20.0 °C PRESS. : 1013.0 hpa PRISM : 15.0mm PPM : 0.0 ppm SIGNAL: [] BACK ENT

^{**1)} Refer to "3.7 METHOD OF INPUTTING ALPHARNUMERIC CHARACTERS" to learn ho w to input numbers or characters.

Inputting range: -99.9mm to +99.9mm Step length: 0.1mm.

2.5 REFLECTING SIGNAL

Reflecting signal function displays the intensity of EDM's reflecting signal. It helps user to collimate the target in tough conditions.

Once receiving the reflecting light from the prism, the instrument will buzz. In circumstance that target is not easy to be found, this function will help you easily collimate the target.

Step	Operation	Operation Procedure	Display	
1	[★]	Enter to Star key mode.	Reflector [Sheet]→ Plummet:2 ← Contrast: 2 ↑ CrosHair:4 ↓ ILL TILL POINT PARA	
2	[F4]	Press [F4] (PARA) to display the intensity (signal) of the reflecting light. It will show the intensity by a colume. **2)	TEMP. : 20.0 °C PRESS. : 1013.0 hpa PRISM : 0.0 mm PPM : 0.0 ppm SIGNAL: [] BACK ENT	

^{*1)} When receiving the reflecting light, the instrument will buzz. To disable the buzzer, refer to "10. PARAMETER SETTING".

^{※2)} Press [ESC] to return to Star key mode.

2.6 SETTING ATMOSPHERIC CORRCTION

When during distance measurement, the result may be affected by atmostpheric condition.

To overcome the affection of the atmospheric condition, it is necessary to use make correction through atomospheric correction constant during distance measurement.

Temperature: the temperature of the surrounding air.

Pressure: the atmospheric pressure surrounding the inistrument.

PPM: the atmospheric correction calculated and estimated.

•Standard atmospheric condition of total station NTS series (i.e. the atmospheric condition when the atmospheric correction value is 0):

Pressure: 1013hPa

Temperature: 20°C

Calculation of atmospheric correction:

 $\Delta S = 278.44 - 0.294922 P/(1 + 0.003661T)(ppm)$

In the formula:

ΔS: correction coefficient (unit: ppm)

P: pressure (unit: hPa)

When the unit of atmospheric pressure is mmHg, follow this formula:

1hPa = 0.75mmHg

T: temperature (unit: °C)

2.6.1 Setting the Atmospheric Correction Value Directly

Measure the temperature and press, then calculate the atmospheric correction value (PPM) through the atmospheric correction grap or the formula.

Step	Operation	Operation Procedure	Display
1	[★] [F4]	Enter to Star key mode, press [F4] (PARA).	TEMP: : 20.0 °C PRESS. : 1013.0 hpa PRISM : 0.0 mm PPM : 0.0 ppm SIGNAL: [] BACK ENT
2	[▼]	Press [▼] to move down to PPM item.	TEMP. : 20.0 °C PRESS. :1013.0 hpa PRISM : 0.0 mm PPM : 0.0 ppm SIGNAL: [] BACK ENT
3	Input the value [F4]	Input the atmospheric correction value, and press [F4] (ENT) to return to Star key mode. ※1)	TEMP. : 20.0 °C PRESS. : 1013.0 hpa PRISM : 0.0 mm PPM : 4.0 ppm SIGNAL: [] BACK ENT

[%]1) Refer to "3.7 METHOD OF INPUTTING ALPHARNUMERIC CHARACTERS" to learn ho w to input numbers or characters.

Inputting range: -99.9mm to +99.9mm Step length: 0.1mm.

2.6.2 calculating the Atmospheric Correction based on Temperature and Pressure

Measure the temperature and pressure of the surrounding air previously. E.g. temperature: $+25^{\circ}\text{C}$, pressure: 1017.5

Step	Operation	Procedure	Display
1	[★]	Enter to Star key mode.	TEMP: 20.0 °C PRESS: :1013.0 hpa PRISM: 0.0 mm PPM: 0.0 ppm SIGNAL: [] BACK ENT
2	[F4]	Press [F4] (PARA) to ener to parameter settings. Input the temperature and pressure values, the system will calculate the PPM value automatically according to the values you input. ※1)	TEMP. : 20.0 °C PRESS. : 1017.5 hpa PRISM : 0.0 mm PPM : 3.5 ppm SIGNAL: [] BACK ENT
3	[F4]	Press [F4] (ENT) to return to Star key mode.	TEMP. : 20.0 °C PRESS. : 1017.5 hpa PRISM : 0.0 mm PPM : 3.5 ppm SIGNAL: [] BACK ENT
NOTI CE	※1) Refer to "3.7 METHOD OF INPUTTING ALPHARNUMERIC CHARACTERS" to learn ho w to input numbers or characters. Inputting range of temperature: -30°~+60°C (step length: 0.1°C) or -22~+140°F (step length: 0.1°F) Inputting range of pressure: 560~1066hPa (step length: 0.1hPa) or 420~800mmHg (step length: 0.1 mmHg) or 16.5~31.5inHg (step length: 0.1 inHg) If the PPM calculated according to temperature and press input is beyond ±999.9ppm, the system will return to Step 2 automatically and you should input the value again.		

2.7 CORRECTION ON ATMOSPHERIC REFRACTION ERROR AND EARTH CURVATURE

During horizontal distance measurement and height difference measurement, the instrument correct the atomospheric refraction error and earth curvature automatically.

Formular of correction on atomospheric refraction error and earth curvature:

Hrozizontal distance after correction:

D=S * [$\cos\alpha$ + $\sin\alpha$ * S * $\cos\alpha$ (K-2) / 2Re]

Vertical differecen after correction:

 $H=S*[\sin\alpha+\cos\alpha*S*\cos\alpha(1-K)/2Re]$

If you do not correct the atomospheric refraction error and earth curvature, the fomular for HD and VD:

D=S· $\cos \alpha$ H=S· $\sin \alpha$

In the formula

K=0.14coefficient of atmospheric refracition

Re=6370 km radius of earth curvature

 α (or β)vertical angle measured from horizontal plane (vertical angle)

SSlide distance

Notice: the default value of the atmospheric refraction is set to K=0.14. K can be set to 0.14 or 0.2. It can also be closed. To modify the K value, refer to "10. PARAMETER SETTINGS [3]: OTHER SET.

2.8 SETTING MINIMUM READING OF SETTING ANGLE/DISTANCE

Setting of minimum reading, the units of angle/distance measurement are selectable.

Model	Angle Unit	Distance Unit
N6	1"/5"/10"/0.1"	1mm /0.1mm

[E.g.] Minimum Reading: 0.1"

Procedure	Operation	Display	
Press [MENU] to enter to 1/2 of main menu, and press [5] (PARAMETERS).	[MENU] [5]	MENU 1 · DATA COLLECT 2 · LAYOUT 3 · MEMORY MGR. 4 · PROGRAMS 5 · PARAMETERS	1/2 Î P↓
② Press [3] (OTHER SET).	[3]	PARAMETERS 1 · UNIT SET 2 · MODE SET 3 · OTHER SET	ů
③ Press [1] (Min Angle Read).	[1]	OTHER SET 1 · Min Angle Read 2 · Min Dist Read 3 · Face in L or R 4 · Auto Power Off 5 · H-Angle Buzzer	1/2 1 P↓
Press [1]~[4] to set the minimum angle reading. e.g.: Press [4] (0.1 second) and press [F4] (OK).	[4] [F4]	Min Angle Read 1 · 1 second 2 · 5 second 3 · 10 second [4 · 0.1 second] OK
Return to menu of OTHER SET.		OTHER SET 1 · Min Angle Read 2 · Min Dist Read 3 · Face in L or R 4 · Auto Power Off 5 · H-Angle Buzzer	1/2 1 P↓

2.9 SETTING AUTO POWER OFF

When no key is pressed or no suvey is implemented in 30 minutes, the instrument will be switched off automatically.

	Procedure	Operation	Display	
1)	Press [MENU] to enter to 1/2 of the main menu, and press [5] (PARAMETERS).	[MENU] [5]	MENU 1/3 1 · DATA COLLECT 2 · LAYOUT 1 3 · MEMORY MGR. 4 · PROGRAMS 5 · PARAMETERS P.	
2	Press [3] (OTHGER SET).	[3]	PARAMETERS 1 · UNIT SET 2 · MODE SET 3 · OTHER SET	ì
3	Press [4] (Auto Power Off).	[4]	OTHER SET 1/2 1 · Min Angle Read 2 · Min Dist Read 3 · Face in L or R 4 · Auto Power Off 5 · H-Angle Buzzer P.	
4	Press [1] (OFF) or [2] (ON), and press [F4] (OK).	[1]/[2] [F4]	Auto Power Off [1 · OFF] 2 · ON OK	
(5)	Return to menu of OTHER SET.		OTHER SET 1/2 1 · Min Angle Read 2 · Min Dist Read 3 · Face in L or R 4 · Auto Power Off 5 · H-Angle Buzzer P.	

2.10 SETTING INSTRUMENT CONSTANT

Follow the method described in 12.9 "ADDICTIVE CONSTANT OF THE INSTRUMENT" to calculate the addictive constant of the instrument. Setting of instrument constant is stated below.

Procedure		Operation	Diplay	
1	Press [MENU] to enter to the main menu, and press [F4] (P \downarrow) to turnt o 2/2, then press [2].	[MENU] [F4] [2]	MENU 1. ADJUSTMENT 2. INST.CONSTANT 3. Select code file 4. Hardware 5. Grid Factor	2/2 ■ P↓
2	It displays the instrument constants and multiplication constant. Input the instrument constant and press [F4] (ENT). ** 1), **2)	Input the constant	INST. CONSTANT CONSTANT: 1.5 mm MUL. Cons: 0 ppn BACK	
3	Return to 2/2 of the menu.2/2.		MENU 1. ADJUSTMENT 2. INST. CONSTANT 3. Select code file 4. Hardware 5. Grid Factor	2/2 1 P↓

^{**1)} Refer to "3.7 METHOD OF INPUTTING ALPHARNUMERIC CHARACTERS" to learn ho w to input numbers or characters.

»Notice:

The instrument constant is strictly preset before release. Users are not recommended to modify such settings in normal use, unless user has implemented a precise measure (e.g. measurement made by professional inspection organization in a standard baseline field) and needs to modify the default settings.

^{※2)} Press [ESC] to cancel the settings.

2.11 SELECT A CODE FILE

Procedure	Operation	Display
① Press [MENU] to enter to the main menu, press [F4] (P↓) to turn to 2/2 and press [3].	[MENU] [F4] [3]	MENU 2/2 1. ADJUSTMENT 2. INST. CONSTANT 3. Select code file 4. Hardware. 5.Grid Factor
② When it displays the interface of selecting a code file, enter the file name of the code you want to call up. ※1)		Select code file FILE: SOUTH BACK LIST ALPH ENT
③ Press [▲] or [▼] to move up or down to select a code file. Press [►] or [◄] to turn the page.	[▲] or [▼]	C000.SCO [CODE] C001.SCO [CODE] C002.SCO [CODE] ATTRIB SRCH EXIT P1↓
You can also press [F2] (LIST) to display the list in the memory. Press [F4] (OK) or [ENT] to enter to it, and display the code list. ※2)	[F2] [F4]	C000.SCO [CODE] C001.SCO [CODE] C002.SCO [CODE] C003.SCO [CODE] ATTRIB SRCH EXIT P1↓
⑤Press [ENT] (ENT). Succeed to call up a file. Return to the main menu. 2/2	[ENT]	MENU 2/2 1. ADJUSTMENT 2. INST. CONSTANT 3. Select code file 4. Hardware 5. Grid Factor

2.12 HARDWARE

Procedure	Operation	Display
① Press [MENU] to enter to the main menu, press [F4] (P↓) to turn to 2/2 and press [4].	[MENU] [F4] [4]	MENU 2/2 1. ADJUSTMENT 2. INST. CONSTANT 3. Select code file 4. Hardware. 5.Grid Factor
② Each version of MB, EDM, Vertical CCD sensor, Horizontal CCD sensor and Tilt sensor will shown on this page		Hardware MB: 00/20160426 EDM: 05/20160425 CCDV: 19/20160315 CCDH: 19/20160315 TILT: 01/20131015

3. PREPARATION FOR MEASUREMENT

3.1 UNPACKING AND STORE OF INSTRUMENT

· Unpacking of instrument

Place the case lightly with the cover upward, and unlock the case, take out the instrument.

· Storage of instrument

Cover the telescope cap, place the instrument into the case with the vertical clamp screw and circular vial upwards (Objective lens towards tribrach), and slightly tighten the vertical clamp screw and lock the case.

3.2 INSTRUMENT SETUP

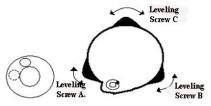
Mount the instrument to the tripod. Level and center the instrument precisely to ensure the best performance.

Operation Reference:

- 1. Leveling and Centering the Instrument by plumb bob
 - 1) Setting up the tripod
- ① First of all, extend the extension legs to suitable length, make the tripod head parallel to the ground and tighten the screws.
- (2) Make the centre of the tripod and the occupied point approximately on the same plumb line.
- ③ Step on the tripod to make sure whether it is well stationed on the ground.
 - 2) Attaching the instrument on the tripod

Place the instrument carefully on the tripod head and slide the instrument by loosening the tripod screw. If the plumb bob is positioned right over the center of the point, slightly tighten the tripod.

- 3) Roughly leveling the instrument by using the circular vial
- ① Turn the leveling screw A and B to move the bubble in the circular vial, in which case the bubble is located on a line perpendicular to a line running through the centers of the two leveling screw being adjusted.

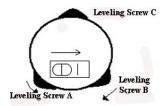


2) Turn the leveling screw C to move the bubble to the center of the circular vial.

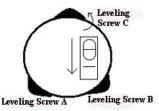


4) Precisely leveling by using the plate vial

① Rotate the instrument horizontally by loosening the Horizontal Clamp Screw and place the plate vial parallel to the line connecting leveling screw A and B, and then bring the bubble to the center of the plate vial by turning the leveling screws A and B.



@ Rotate the instrument 90 $^{\circ}$ (100g) around its vertical axis and turn the remaining leveling screw or leveling C to center the bubble once more.



2. Centering by using the optical plummet

1) Set tripod

Lift tripod to suitable height, ensure equal length of three legs, spread and make tripod head parallel to the ground, and place it right above the measurement station point. Prop up tripod on the ground and fix one leg.

2) Install instrument and collimate the point

Set instrument carefully on tripod, tighten the central connecting screw and adjust optical plummet to make the reticle distinctly. Hold the other two unfixed legs with both hands and adjust position of these two legs through observation of optical plummet. As it approximately aims at the station point, make all three legs fixed on the ground. Adjust three leg screws of the instrument to make optical plummet collimate precisely to the station point.

3) Use circular vial to roughly level the instrument.

Adjust length of three legs of tripod; make the circular vial bubble of the instrument in the middle.

- 4) Use plate vial to level the instrument accurately.
- ① Rotate the instrument horizontally by loosening the Horizontal Clamp Screw and place the plate vial parallel to the line connecting leveling screw A and B, and then bring the bubble to the center of the plate vial by turning the leveling screws A and B.
- $\$ Rotate the instrument 90 $\$ C, make it perpendicular to the connecting line of level screws A and B. Turn level screw C to make the bubble of the plate vial in the middle.

5) Precisely centering and leveling

Through observation of optical plummet, slightly loosen the central connecting screw and move the instrument evenly (Don't rotate the instrument), making the instrument precisely collimating to the station point. Then tighten the central connecting screw and level the instrument precisely again.

Repeat this operation till the instrument collimate precisely to the measurement station point.

3.3 LOADING, UNLOADING, CHARGING THE BATTERY AND ITSINFORMATION

V : 90°10′ 20″ HR: 122°09′ 30″ SD* [F.S] << ■ HD: VD: ALL MEAS MODE P1↓

-----Battery is sufficient, good for operation.

When displaying this status, the battery can be used for an hour; if you are not sure the time it has used, please prepare a substitutional battery or charge the battery.

The battery is low. Please abort the job and change or charge the battery.

Twinkles and disappear — It will just take several minutes when the symbol twenkles and finally disappears. The battery is in empty voltage, please change a new one

Notice:

- ① The battery operating time will vary depending on the environmental conditions such as ambient temperature, charging time, the number of times of charging and discharging etc. It is recommended for safety to charge the battery beforehand or to prepare spare full charged batteries.
- ② The battery power remaining display shows the power level

regarding the current measurement mode. The distance measurement mode consumes more power than angle measurement mode, so the power enough for the latter is not sure applicable for the previous one. Pay particular attention to this when switching angle measurement mode to distance measurement mode, because insufficient battery power might lead to interrupted operation.

Cautions for Unloading the Battery:

▲ when unloading the battery, please switch off the instrument in case the instrument may be damaged.

Charging the Battery

Charge the battery with the appropriative charger (NC-20A).

Before charging, link the charger with the electrical outlet first. Unload the battery from the instrument and connect the charger plug with the charging outlet of the battery. When the indicator light of the charger is orange, it means the battery is being charged. When the light is green, it means the battery is fully charged, please pull out the plug.

Cautions for Charging

▲ The charger has built-in circuitry for protection from overcharging. However, do not leave the charger plugged into the power outlet after recharging is completed.

 \triangle Be sure to recharge the battery at a temperature of 0° $\sim \pm 45$ °C,

recharging may be abnormal beyond the specified temperature range.

▲ When the indicator lamp does not light after connecting the battery and charger, either the battery or the charger may be damaged. Please connect professionals for repairing.

Cautions for Storage:

▲ Rechargeable battery can be repeatedly recharged 300 to 500 times. Complete discharge of the battery may shorten its service life.

▲ In order to get the maximum battery life and make sure to recharge it at least once a month.

3.4 REFLECTING PRISM

When measuring distance, a reflector prism needs to be placed at the target place. Reflector systems come with single prism and triple prisms, which can be mounted with tribrach onto a tripod or mounted onto a prism pole. Reflector systems can be self-configured by users according to job.



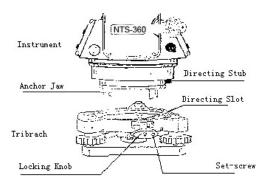




3.5 MOUNTING AND DISMOUNTING INSTRUMENT FROM TRIBRACH

Dismounting

If necessary, the instrument (including reflector prisms with the same tribrach) can be dismounted from tribrach. Loosen the tribrach locking screw in the locking knob with a screwdriver. Turn the locking knob about 180° counter-clockwise to disengage anchor jaws, and take off the instrument from tribrach.



Mounting

Insert three anchor jaws into holes in tribrach and line up the directing stub with the directing slot. Turn the locking knob about 180°clockwise and tighten the locking screw with a screwdriver.

3.6 EYEPIECE ADJUSTMENT AND COLLIMATING OBJECT

Method of Collimating Object (for reference)

- ① Sight the Telescope to bright place and rotate the eyepiece tube to make the reticle clear.
- ② Collimate the target point with top of the triangle mark in the coarse collimator. (Keep a certain distance between eye and the coarse collimator).
 - ③ Make the target image clear with the telescope focusing screw.

☆ if there is parallax when your eye moves up, down or left, right, it means the diopter of eyepiece lens or focus is not well adjusted and accuracy will be influenced, so you should adjust the eyepiece tube carefully to eliminate the parallax.

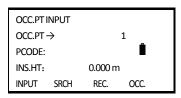
3.7 METHOD OF INPUTTING ALPHARNUMERIC CHARACTERS

Total station N6 Series is equipped with alphanumeric keyboards. User can input number and characters during operation.

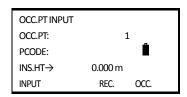
* Inputting Numbers

[Example 1] Input the instrument height in Data Collect mode.

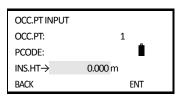
 The arrowhead points to the item which needs to be input. Press [▲] [▼] to move up or down the arrowhead.



2. Press [▼] to move the "→" to the item of "INS.HT".



Press [F1] (INPUT) to activate the inputting function. The item of instrument height will appear a cursor.



4. Press [1] to input a "1".

Press [.] to input a ".".

Press [5] to input a "5". After inputting, press [F4] to confirm.

Then the instrument height is defined to 1.5 m.

*Inputting Angle

[Example 2] Input the angle 90°10'20".



Press [9] to input a "9"; press [0] to input a "0".

Press [.] to input the unit "°".

Press [1] to input a "1"; press [0] to input a "0".

Press [.] to input the unit" ".

Press [2] to input a "2"; press [0] to input a "0".

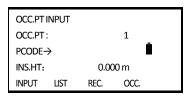
Press [F4] to confirm.

Then the horizontal angle is defined as $90^{\circ}10^{\prime}$ 20".

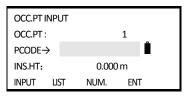
*Input Characters

[Example 3] Input the code of occupied point "SOUTH1" in Data Collect mode.

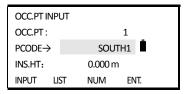
 The arrow points to the item which needs to be input. Press [▲] [▼] to move up or down the arrow



2. Press [F1] (INPUT) to activate the cursor.



3. Press [F3] to change the inputting mode to number. Press [F3] again to shift the mode between number and alphabet. 36



Notice:

When "ALPH" shows, it means you can type numbers, while "NUM" shows, it means you can type characters.

Press [F1] (BACK) to cancel the characters or numbers you entered.

4. ANGLE MEASUREMENT

4.1 MEASURING HORIZONTAL AND VERTICAL ANGLE

Make sure it is in angle measurement mode.

	Procedure	Operation	Display
1	Collimate the first target A.	Collimate A	V : 82°09′ 30″ HR : 90°09′ 30″
2	Press [F2] (OSET) and [F4] (YES)	[F2] [F4]	H ANGLE O SET?
	to define the horizontal angle of target A to $0^{\circ}00^{\prime}~00$ ".		V: 82°09′ 30″ HR: 0°00′ 00″ I ALL OSET HSET P1↓
3	Collimate the second target B, it displays the V/H of target B.	Collimate B	V: 92°09′ 30″ HR: 67°09′ 30″ I ALL OSET HSET P1↓

Method to shoo the target (for reference)

- ① Sight the telescope to the bright sky. Turn the eyepiece sleeve until you can see the cross hair clearly.
- ② Collimate the target by observing through the tip of the triangle on the collimator. Keep some distance between your eyes and the collimator.
- ③ Rotate the telescope focusing nob until the object can be seen clearly.
- % If there are deviations when moving your eye up, down, left or right, it proves that the focus or the center of the eyepiece is not adjusted well, which will affect the observation accuracy. You should focus and adjust the eyepiece sleeve carefully to eliminate such errors.

4.2 SHIFT THE HORIZONTAL ANGLE (RIGHT/LEFT)

Make sure it is under angle measurement mode.

Procedure	Operation	Display
① Press [F4] (↓) twice to turn	[EALv 2	V: 122°09′ 30″ HR: 52°44′ 10.1″
to P3.	[F4] x 2	HOLD REP. V% P2.\. H-BZ R/L CMPS P3.\.
② Press [F2] (R/L) to shift the mode from horizontal right angle (HR) to horizontal left angle (HL)	[F2]	V: 122°09′ 30″ HL: 307°15′ 51.9″
 3 Press [F2] again to return to the mode of horizontal right angle (HR). ※1) ※1) Every pressing on [F2] (R/L) is to s 		

4.3 SETTING HORIZONTAL ANGLE

4.3.1 Setting by [HOLD]

Make sure it is under angle measurement mode.

	Procedure	Operation	Display
1)	Rotate the lens to the horizontal angle which is to	Display the	V: 122°09′ 30″ HR: 90°09′ 30″
	be defined by horizontal tangent screw.	angle	ALL OSET HSET P1↓
2	Press [F4] to turn to P2.	[F4]	V : 122°09′ 30″ HR: 90°09′ 30″
3	Press [F1] (HOLD).	[F1]	H ANGLE HOLD HR: 90°09′ 30″ >SET? [NO] [YES]
4	Collimate the target point.	Collimate the target.	
(5)	Press [F4] (YES) to hold the horizontal angle. Return to angle measurement mode as shown on the right. ※1)	[F4]	V : 122°09′ 30″ HR: 90°09′ 30″
%1)	To return to last mode, press [F3]] (NO).	

4.3.2 Setting by Inputting through the Keyboard

Make sure it is under angle measurement mode.

Procedure		Operation	Display
6	Collimate the target point and press [F3] (HSET).	Collimate [F3]	V: 122°09′ 30″ HR: 90°09′ 30″ 1 ALL OSET HSET P1↓
2	Input the desired horizontal angle by the keyboard and press [F4] (ENT). ※1), e.g. 150°10′ 20″.	[F4]	H ANGLE SET HR: 150°10′ 20″ BACK ENT
3	H angle is defined.		V : 122°09′ 30″ HR: 150°10′ 20″

%1) Refer to "3.7 METHOD OF INPUTTING ALPHARNUMERIC CHARACTERS" to learn ho w to input numbers or characters. Input the angle units " $^{\circ}$ ", "'" and """ by press [.].

4.4 SHIFT BETWEEN V ANGLE AND V%

Make sure it is under angle measurement mode.

Procedure	Operation	Display
① Press [F4] (↓) to turn to P2.	[F4]	V: 90°10′20″ HR: 120°09′30″
		OSET REP. V% P2↓
② Press [F3] (V%). ※1)	[F3]	V: 10.30% HR: 120°09′ 30″ HOLD REP. V% P2↓

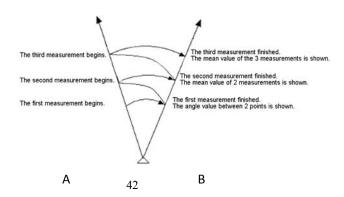
^{※1)} Press [F3] (V%) to shift the mode displaying.

When the height exceeds 45° (100%), it will show "<Over>" (beyond the survey range).

4.5 REPETITIOUS ANGLE MEASUREMENT

Under horizontal angle (HR) measurement mode, user can implement repetitious angle measurement.

Make sure it is under horizontal angle (HR) measurement mode.



	Procedure	Operation	Display
1)	Press [F4] (\downarrow) to turn to P2.	[F4]	V: 90°10′ 20″ HR: 120°09′ 30″ ALL OSET HSET P1↓ HOLD REP. V% P2↓
2	Press [F2] (REP.).	[F2]	Rep-Angle Count [0] Ht: 90°10′ 20″ Hm: HR: 90°09′ 30″ OSET EXIT HOLD
3	Collimate target A and press [F1] (OSET).	Collimate A [F1]	Repetition Angle OSET? [NO] [YES]
4	Press [F4] (YES).	[F4]	Rep-Angle Count [0] Ht: 0°00′ 00″ Hm: HR: 0°00′ 00″ OSET EXIT HOLD
(5)	Collimate target B by rotating the horizontal clamp and tangent screws, and press [F4] (HOLD).	Collimate B [F4]	Rep-Angle Count [1] Ht: 120°20′ 00″ Hm: 120°20′ 00″ HR : 120°20′ 00″ OSET EXIT REL
6	Collimate A again by adjusting horizontal clamp and tangent screws and press F3 (REL).	Collimate A [F3]	Rep-Angle Count [1] Ht: 120°20′ 00″ Hm: 120°20′ 00″ HR: 120°09′ 30″ OSET EXIT HOLD

7	Collimate B again and press [F4] (HOLD).	Collimate B	Rep-Angle Count [2] Ht: 240°40′00″ Hm: 120°20′00″ HR: 120°18′00″ OSET EXIT REL
8	Repeat procedure ⑥~⑦ until desired times of measurement are finished. E.g. repeat 6 times. ※1) 2)		Rep-Angle Count [6] Ht: 722°00′00″ Hm: 120°20′00″ HR: 120°20′00″ OSET EXIT REL HOLD
9	To quit the repetitious angle measurement, press [F2]	[F2]	Repetition Angle Exit ?
	(EXIT) and press [F4] (YES) to return to normal angle measurement mode.	[F4]	V: 90°10′ 20″ HR: 120°09′ 30″ Î HOLD REP. V% P2↓

[%]1) Horizontal angle can be totaled from 3600°00′ 00″ to minimum reading. Under horizontal right angle:

e.g.: when minimum reading is 5", horizontal angle can be totaled to $\pm 3599^{\circ}59^{\prime}~55^{\prime\prime}$.

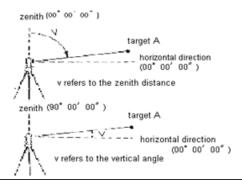
 $[\]gg$ 2) When the difference between the measured angle result and the first result exceed $\pm 30''$, then an error message will show.

4.6 HORIZONTAL ANGLE 90° BUZZER

When the horizontal angle reaches the range of 00° (90° , 180° or 270°) $\pm 4^{\circ}30^{\prime}$, the buzzer will be activated. This setting will not be maintained after power-off.

Procedure	Operation	Display
		V: 90°10′20″ HR: 170°30′20″
① Press [F4] (↓) twice to enter to P3.	[F4] x 2	ALL OSET HSET P1↓
613.		HOLD REP. V% P2↓
		H-BZ R/L CMPS P3↓
② Press [F1] (H-BZ), it will display the latest status.	[F1]	H-Angle Buzzer [1. OFF] 2. ON OK
③ Press [1] (OFF) or [2] (ON) to switch the buzzer ON/OFF.	[1] or [2]	H-Angle Buzzer [1. OFF] 2. ON OK
Press [F4] (OK). It returns to angle measurement mode.	[F4]	V: 90°10′ 20″ HR: 170°30′ 20″

4.7 SHIFT BETWEEN AZIMUTH AND VERTICAL ANGLE



Procedure	Operation	Display	
① Press [F4] (↓) twice to turn to P3.	[F4]×2	V: 20°30′ 24.8″ HR: 170°30′ 20″ ALL OSET HSET P1↓ H-BZ R/L CMPS P3↓	
		II-bZ IVL CIVIFS F5V	
② Press [F3] (CMPS). ※1)	[F3]	V: 290°30′ 24.8″ HR: 170°30′ 20″	
※1) Every pressing [F3] (CMPS) can shift these 2 modes.			

5. DISTANCE MEASUREMENT

User should avoid measuring distance to targets with high reflectivity (e.g. traffic light) neither in IR distance measurement mode nor in laser reflectorless distance mode, otherwise the measured distance is incorrect or inaccurate.

When pressing Meas, the total station will measure the distance between the instrument to the target.

During distance measurement, if there're passers-by, cars, animals or shaking branches block the light path, some light beams may be refected back to the instrument, which will lead a fake result of measurement.

Under the mode of reflectorless and reflecting sheet, user should avoid the light path being blocked by other objects.

Reflectorless Distance Measurement

- Make sure the laser beam is not reflected by any reflecting objects nearby.
- When starting distance measurement, EDM will measure the distance to the target on the light path. If there're passing objects (like cars, rain, snow or frog), EDM will measure the distance to the nearest object.
- When measuring a longer distance, the laser beam may deviate from the collimation line, which will affect the accuracy. This is because the emitting point of laser beam may not coincide the point which is collimated by the crosshair. Thus, users are recommended to adjust the instrument precisely to ensure the laser beam is consistent with the collimation line. (Refer to "12.11 REFLECTORLESS DISTANCE MEASUREMENT")
 - Do not measurement the same target with 2 instruments.

To implement precise distance measurement to the prism, user should adopt standard mode (Prism mode).

Laser Distance Measurement with Reflecting Sheet

Reflecting sheet can be also used in laser distance measurement. To ensure a high accuracay, please make sure the laser beam is perpendicular to the reflecting sheet, coupled with price adjustment. (Refer to "12.11 REFLECTORLESS DISANCE MEASUREMENT")

Ensure the Right Addictive Constant of Different Prisms

Before distance measurement, atmospheric correction and prism constant are needed to be set. Please refer to "2. INITIAL SETTINGS" know more about hppy to set atmospheric correction and prism constant.

5.1 DISTANCE MEASUREMENT

Procedure		Operation	Display
1	Press [DIST] to enter to interface of distance measurement. Start distance survey. ※1)	(dist)	V: 90°10′ 20″ HR: 170°09′ 30″ SD* [F.S] << HD: VD: ALL MEAS MODE P1↓
2	It displays the distances measured.※2),※3)		V: 90°10′ 20″ HR: 170°09′ 30″ SD* 241.551m HD: 235.343m VD: 36.551m ALL MEAS MODE P1↓
3	Press [F1] (ALL) to start measurement, and record the data. After measurement, press [F4] (YES) to return to distance measurement mode. After the measurement of one point is finished, the name of next point will be automatically +1. Repeat the procedure above to start new measurement. ※4)	[F1] [F4]	V: 90°10′ 20″ HR: 170°09′ 30″ SD* 241.551m HD: 235.343m VD: 36.551m > REC.? [NO] [YES] POINT: 1 PCODE: SOUTH V: 90°10′ 20″ HR: 170°09′ 30″ SD: 241.551m < Complete >

- ※2) Units of distance: "m" (meter), "ft" (feet), "fi" (feet-inch).
- ※3) If the measurement result is affected by atmospheric agitation, the instrument will repeat the survey operation automatically.
- ※4) Refer to "7. 6 SETTING DATA COLLECTION".

5.2 SETTING MEASUREMENT MODE

Total station NTS360R series provide measurement modes as following: Fine.S/F.N/F.R/T.R.

Uner F.N mode, when defining the times, the instrument will measure according to the times defined, and calculate the average value.

Procedure	Operation	Display
Press [DIST] to enter to distance measurement interface. Start distance measurement.	[DIST]	V: 90°10′ 20″ HR: 170°09′ 30″ SD* [F.S] << ■ HD: VD: ALL MEAS MODE P1↓
Press [F3] (MODE) to shift measurement modes among F.S/F.N/F.R/T.R.	[F3]	V: 90°10′ 20″ HR: 170°09′ 30″ SD* [F.3]

5.3 SELECT DISTANCE UNIT BY SOFT KEYS (m/ft/ft-in)

You are able to change the distance unit by soft keys.

This setting will not be maintained after power-off. Refer to "10. PARAMETER SETTINGS" to implement the initial settings (this setting will be maintained even after power-off). Make sure it is under distance measurement mode.

Procedure		Operation		Display			
	Press [F4] (P1↓) to turn to P2.	[F4]	V: 99°55′ 36″ HR: 141°29′ 34″ SD* 2.344m HD: 2.309m VD: -0.404m ALL MEAS MODE P1↓		34"		
				OFSET	S.O	m/f/i	P2↓
	Press [F3] (m/f/i) to change the unit. Every pressing [F3] (m/f/i) can change the	[F3]		V: HR: SD* HF: VD:	99°55′ 141°29′		ı
	unit mode.			OFSET	S.O	m/f/i	P2↓

5.4 STAKE-OUT

This function can display the difference between the distance measured and the distance of stake-out.

distance measured – distance of stake-out= difference displayed

During stake-out, user can choose any mode (HD, VD and SD) to stake out.

Procedure	Operation	Display
Press [F4] under distance measurement mode to enter to P2.	[F4]	V: 90°10′ 20″ HR: 170°09′ 30″ SD* [F.S] << ■ HD: VD: ALL MEASN MODE P1↓ OSET S.O m/f/i P2↓
② Press [F2] (S.O) to display the data of previous settings.	[F2]	STAKE OUT HD: 0.000 m HD VD SD
3 Press [F1]-[F3] to select the stake out mode. F1:HD, F2: VD, F3: SD e.g.: press [F1] (HD) to adopt horizontal distance stake out.	[F1]	STAKE OUT HD: 0.000 m BACK ENT

4	Input distance to stake out (e.g. 3.500 m). After inputting, press [F4] (ENT). ※1)	Input3.500 [F4]	STAKE O	3.500m 1
(5)	Collimate the target (prism) and start to measure. It displays the difference between the distance measured and the distance to stake out.	Collimate prism	V: HR: SD: dHD: VD: OFSET	99°46′ 02″ 160°52′ 06″ 2.164 m -1.367 m -0.367 m S.O m/f/i P2↓
6	Move the prism until the difference close to 10. Refer to "3.7 METHOD OF INPUTTI	ALC ALDUADANI IN AFT	V: HR: SD: dHD: VD: OFSET	99°46′ 02″ 160°52′ 06″ 2.164 m 0.000 m -0.367 m S.O m/f/i P2↓

5.5 OFFSET MEASUREMENT

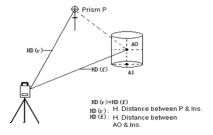
- 1. Angle Offset Measurement
- 2. Distance Offset Measurement
- 3. Plane Offset Measurement
- 4. Column Offset Measurement

5.5.1 Angle Offset

If it is difficult to set up a prism directly, for example the center of a tree, this mode is helpful. It only needs to set the prism on the point which has the same horizontal distance to the instrument as that of the prism to the instrument. Then define the instrument height/target height to start offset measurement, you can get the coordinates of the center of the object.

When measuring the coordinates of A1 which is the projection of A0, set the instrument height/target height.

Only measurement the coordinates of AO: only define the instrument height (set the target height as 0).



Before offset measurement, define the instrument height/target height first.

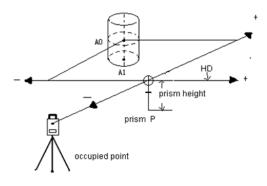
Refer to "6.2 SETTING COORDINATES OF OCCUPIED POINT".

Procedure	Operation	Display
① Press [F4] (P1↓) under distance measurement mode to enter to P2.	[F4]	V: 99°46′ 01″ HR: 161°00′ 52″ SD* 2.207 m HD: -1.326 m VD: -0.374 m ALL MEAS MODE P1↓ OFSET S.O m/f/i P2↓
② Press [F1] (OFSET).	[F1]	Offset 1. ANG. OFFSET 2. DIST. OFFSET 3. PLANE OFFSET 4. COLUMN OFFSET
Press [1] (ANG. OFFSET) to enter to angle offset measurement mode.	[1]	ANG. OFFSET HR: 170°01′ 15″ SD: HD: VD: MEAS
Collimate prism (P) and press [F1] (MEAS). It measures the distance between the instrument and the prism. ※1)	Collimate P [F1]	ANG. OFFSET HR: 170°01′ 58″ SD* [T.R] HD: VD: Measuring ANG. OFFSET HR: 170°01′ 55″ SD* 2.207 m HD: 2.175 m VD: -0.374 m NEXT

Collimate A0 by rotate horizontal clamp and tangent screws. It displays the SD, HD, and VD from the instrument to A0.	Collimate A0	HD: 2.1	55" 57 m ů 175 m 178 m
©Display the coordinates of AO or A1, press [CORD]. ※2 ※1) Press [F1] (NEXT) to return to Pro	[CORD]	ANG. OFFSET HR: 157°04′ N: 34.00 E: 47.96 Z: 24.14 NEXT	14 m ■ 8 m
*2) Press [ESC] to return to distance measurement mode			

5.5.2 Distance Offset

If the radius of the tree or lake is known, now to measure the distance and coordinates of the center, you need to input the oHD (offset distance) as the following graph and measure P1 under the mode of distance offset, the distance and coordinates of P0 will be displayed in the screen.



Refer to "6.2 SETTING COORDINATES OF OCCUPIED POINT".

Procedure	Operation	Display
Press [F4] under distance measurement mode to enter to P2.	[F4]	V: 99°46′ 01″ HR: 157°01′ 10″ SD* 2.207 m HD: -1.326 m VD: -0.374 m ALL MEAS MODE P1↓ OFSET S.O m/f/i P2↓
② Press [F1] (OFSET).	[F1]	Offset 1. ANG. OFFSET 2. DIST. OFFSET 3. PLANE OFFSET 4. COLUMN OFFSET
③ Press [2] (DIST. OFFSET) to enter to offset measurement.	[2]	DIST. OFFSET INPUT L or R oHD : 0.000 m INPUT FORWARD oHD : 0.000 m BACK ENT
④Input offset distance of left or right, and forward. Then press [F4] (ENT).	Input L/R, forward offset distance. [F4]	DIST. OFFSET INPUT L or R oHD : 1.600 m INPUT FORWARD oHD : 2.000 m BACK ENT

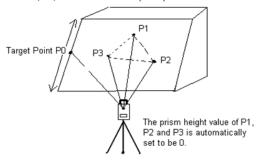
⑤Collimate P1 and press [F1] (MEAS) to start measurement. When distance measurement is finished, it displays the measured result that is corrected by offset distance.	Collimate P1 [F1]	DIST. OFFS HR: SD* HD: VD: MEAS DIST. OFFS HR: SD: HD: VD: NEXT	157°15′ 12″
⑥ Press [CORD] to display the coordinates of PO. ※1), ※2)	[CORD]	DIST. OFFS HR: N: E: Z: NEXT	ET 173°17′25″ 31.314 m 47.508 m 23.626 m

5.5.3 Plane Offset

This function can measure the point that cannot be measured directly, e.g. measure the distance or coordinates of a plane edge.

First, measure any 3 points of the plane (P1, P2, P3) in this mode. Then Collimate P0. It will calculate and display the distance and coordinates of the intersection of collimation line and this plane.

P1, P2, P3 are three random prism points.



Refer to "6.2 SETTING COORDINATES OF OCCUPIED POINT".

Procedure	Operation	Display
① Press [F4] (P1↓) under distance measurement mode to enter to P2.	[F4]	V: 94°16′ 23″ HR: 143°46′ 52″ SD* 2.438 m HD: 2.429 m VD: -0.214 m ALL MEAS MODE P1↓ OFSET S.O m/f/i P2↓
② Press [F1] (OFSET)	[F1]	Offset 1. ANG. OFFSET 2. DIST. OFFSET 3. PLANE OFFSET 4. COLUMN OFFSET
③ Press [3] (PLANE OFFSET).	[3]	PLANE OFFSET No. 01 HR: 153°49′46″ SD: HD: MEAS

Collimate the prism (P1) and press [F1] (MEAS). After measurement it will forward to the measurement of the second point.	Collimate P1 [F1]	PLANE OFFSET No. 01 HR: 151°49′46″ SD: [T.R] -< HD: Measuring
Measure the second and third point with the same method	Collimate P2 [F1] Collimate P3 [F1]	PLANE OFFSET No.02 HR: 155°24′ 05″ SD: [T.R] -< HD: Measuring PLANE OFFSET No.03 HR: 148°28′ 58″ SD: [T.R] -< HD:
		Measuring
It will calculate and display the distance and coordinates of the intersection of collimation line and this plane.		PLANE OFFSET HR: 148°28′ 58″ SD: 2.479 m HD: 2.472 m VD: 0.685 m NEXT
⑦ Collimate the edge of the plane (P0).	Collimate PO	PLANE OFFSET HR: 157°57′ 29″ SD: 3.068 m HD: 3.059 m VD: 0.703 m NEXT

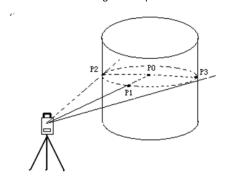
	[CORD]	PLANE OF HR: N: E: Z: NEXT	FSET 157°57′ 29″ 33.644 m 47.968 m 26.299 m
※1) Press [F1] (NEXT) to return to Proc	edure 4.		

5.5.4 Column Offset

※2) Press [ESC] to return to distance measurement mode.

First, measure the distance to the point (P1) of the column surface directly. Then by measuring the azimuth angles of P2 and P3 on the column, you can calculate the distance, azimuth and coordinates of the column center.

Azimuth of the column center is the average value of point of column surface (P2) and azimuth (P3).



Refer to "6.2 SETTING COORDINATES OF OCCUPIED POINT".

Procedure	Operation	Display
		. ,

① Press [F4] (P1↓) under distance measurement mode to enter to P2.	[F4]	V : 94°16′ 23″ HR: 143°46′ 52″ SD* 2.438 m HD: 2.429 m VD: -0.214 m ALL MEAS MODE P1↓ OFSET S.O m/f/i P2↓
② Press [F1] (OFSET).	[F1]	Offset 1. ANG. OFFSET 2. DIST. OFFSET 3. PLANE OFFSET 4. COLUMN OFFSET
③ Press [4] (COLUMN OFFSET).	[4]	COLUMN OFFSET Center HR: 147°13′ 57″ SD: HD: MEAS
Collimate the center of the column (P1) and press [F1] (MEAS) to start measuring. After measurement, the system will remind you to implement angle measurement of the left point (P2).	Shoot P1 [F4]	COLUMN OFFSET Center HR: 147°13′ 57″ SD: [T.R] -< HD: >Measuring

© Collimate the left point of the column surface (P2) and [F4] (SET) to finish measurement. Then it will display the message to measure the angle of the right point (P3). * When displaying " <range error="">, it reminds you to Collimate the right target.</range>	Collimate P3 [F4]	COLUMN OFFSET LEFT HR: 155°20′ 03″ SD: 2.455 m HD: 2.445 m SET
3 Collimate the right of the column surface (P3) and press [F4] (SET). Then the distance between the instrument and the column center (P0) will be calculated.	Collimate P3 [F4]	RIGHT HR: 122°08′ 05″ SD: 2.455 m HD: 2.445 m SET COLUMN OFFSET HR: 113°43′ 06″ SD: 0.219 m HD: 2.863 m VD: -0.219 m NEXT
④ To display the coordinates of PO, press [CORD]. ※1), ※2)	[CORD]	COLUMN OFFSET HR: 113°43′ 06″ N: 2.782 m E: 0.679 m Z: 1.781 m NEXT

6. COORDINATES MEASUREMENT

6.1 PROCEDURE OF COORDINATES MEASUREMENT

When measuring the coordinates after inputting the instrument height and target height, you can measure the unknown coordinates directly.

- o To define the coordinates of occupied point, refer to "6.2 SETTING COORDINATES OF OCCUPIED POINT".
- To define the instrument height and target height, refer to "6.3 SETTING INSTRUMENT HEIGHT" and
 "6.4 SETTING TARGET HEIGHT".
- To measure the coordinates, you should define the backsight point and measure the azimuth of backsight point first.

The coordinates of unknown point can be calculated by the formula below:

Coordinates of occupied point: (NO, EO, ZO)

The central coordinates of the target corresponding to the center of the instrument.:(n, e, z)

instrument height: INS. HT coordinates of unknown point: (N1, E1, Z1)

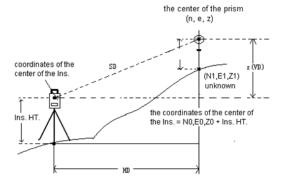
target height: R. HT VD: Z(VD)

N1=N0+n

E1=E0+e

Z1=Z0+INS, HT+Z-R, HT

Coordinates of instrument center ((NO, EO, ZO+INS. HT)



Caution during coordinates measurement: to define the coordinates of occupied point, instrument height, target height and backsight azimuth first.

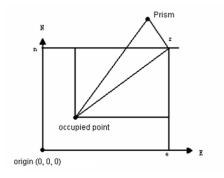
Procedure	Operation	Display
Define the azimuth of known point A. ※1)	Define azimuth	V: 276°06′ 30″ HR: 90°00′ 30″ ALL 0SET HSET P1↓
Collimate target B and press [CORD].	Collimate the prism	V : 276°06′ 30″ HR: 90°09′ 30″ N*[F.S] -< m E : m Z : m ALL MEAS MODE P1↓
Start measurement and press [F1] (ALL) to restart measurement.	[F1]	V: 276°06′ 30″ HR: 90°09′ 30″ N: 36.001 m E: 49.180 m Z: 23.834 m ALL MEAS MODE P1↓
	Define the azimuth of known point A. ※1) Collimate target B and press [CORD]. Start measurement and press [F1] (ALL) to restart	Define the azimuth of known point A. ※1) Collimate the prism [CORD]. Start measurement and press [F1] (ALL) to restart Define azimuth Collimate the prism [CORD]

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Press [F4] (YES) to save this point, then return to coordinates measurement. After measurement of one point, the system will add 1 to the point name automatically. Repeat the procedures to restart a new measurement.	[F4]	HR: 90°09′ 30″ N: 36.001 m E: 49.180 m Z: 23.834 m > REC. ? [NO] [YES] POINT: 1 PCODE: SOUTH N: 36.001 m E: 49.180 m Z: 23.834 m < Complete >
※1) Refer to "4.3 SETTING HORIZONTAL AN	NGEL".	

6.2 SETTING COORDINATES OF OCCUPIED POINT

By setting the coordinates of the instrument (occupied point) with respect to the origin of coordinates, the instrument can transform and display the coordinates of unknown point (target point) under this coordinates system.



	Procedure	Operation	Display
1	Under coordinate measurement mode, press [F4] (P1↓) to turn to P2.	[F4]	V: 95°06′ 30″ HR: 86°01′ 59″ N: 0.168 m E: 2.430 m Z: 1.782 m ALL MEAS MODE P1↓ HT BS OCC. P2↓
2	Press [F3] (OCC.).	[F3]	OCC.PT INPUT N0 _ 0.000 m E0: 0.000 m Z0: 0.000 m BACK ENT
3	Input coordinate N	Input N	OCC.PT INPUT N0: 36.976 m E0: _ 0.000 m Z0: 0.000 m BACK ENT
4	Input the coordinate E and Z with the same method. Then press F4 to confirm	Input E/Z [F4]	V: 95°06′ 30″ HR: 86°01′ 59″ N: 36.976 m E: 30.008 m Z: 47.112 m HT BS OCC. P2↓

※1) Refer to "3.7 METHOD OF INPUTTING ALPHARNUMERIC CHARACTERS".

-99999999.11.7 \leq N, E, Z \leq +99999999.11.7 ft+inch

6.3 SETTING INSTRUMENT HEIGHT

Instrument height will be saved even the power is switched off.

	Procedure	Operation	Display
1	Under coordinates measurement mode, press [F4] (P1↓) to turn to P2.	[F4]	V: 95°06′ 30″ HR: 86°01′ 59″ N: 0.168 m E: 2.430 m Z: 1.782 m ALL MEAS MODE P1↓ HT BS OCC. P2↓
2	Press [F1] (HT) to display the instrument height and the target height.	[F1]	HEIGHT INPUT INS.HT:
3	Input the instrument height and press [F4] (ENT). ※1)	Input INS.HT [F4]	HEIGHT INPUT INS.HT: 2.000 m R.HT: 0.000 m BACK ENT

Inputting Range: -9999.9999≤ INS. HT ≤+9999.9999 m

-9999.9999≤ INS.HT ≤+9999.9999 ft

-9999.11.7≤ INS.HT ≤+9999.11.7 ft+inch

6.4 SETTING TARGET HEIGHT

This function is used to acquire coordinates of Z. Target height will be saved even the power is switched off.

Procedure	Operation	Display
① Under coordinate measurement mode, press [F4] (P1↓) to turn to P2.	[F4]	V: 95°06′ 30″ HR: 86°01′ 59″ N: 0.168 m E: 2.430 m Z: 1.782 m ALL MEAS MODE P1↓ HT BS OCC. P2↓
② Press [F1] (HT) to display the instrument height and target height. Move to "R.HT".	[F1]	HEIGHT INPUT INS.HT: 2.000 m R.HT : 0.000 m BACK ENT
③ Input target height, and press [F4] (ENT). ※1)	Input R.HT [F4]	HEIGHT INPUT INS.HT: 2.000 m R.HT: 1.500 m BACK ENT
※1) Refer to "3.7 METHOD OF INPUTTING ALPHARNUMERIC CHARACTERS".		

Inputting range: -9999.9999≤ R.HT ≤+9999.9999 m

-9999.9999≤ R.HT ≤+9999.9999 ft

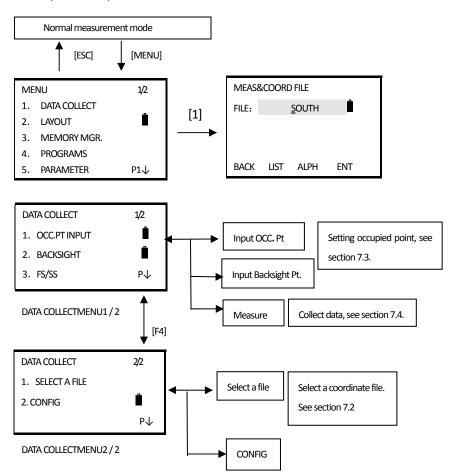
-9999.11.7≤ R.HT ≤+9999.11.7 ft+inch

7. DATA COLLECTION

Operation of Data Collect menu:

By pressing the MENU, the instrument will be in MENU 1/2 mode.

Press 1 (DATA COLLECT)



N6 is able to store the measured data into the internal memory

The internal memory is divided as the measured data files and the coordinate data files.

7.1 OPERATION PROCEDURE

- 1. Select a Data Collection File.
- 2. Select "REC. coordinate file", and save the coordinate data converted from original data.
- 3. Select Coordinate Data File so that you can use Occupied Point coordinate data and Backsight coordinate data. (If coordinate data of known point is not necessary for use, pass this step)
- 4. Set Occupied Point including Instrument Height, Point Number and Coordinate.

②Press [F2] (LIST).	[F2]	MEAS&COORD FILE FILE: SOUTH BACK LIST ALPH ENT
③The screen shows Disk list. Choose the Disk which the work file is in. Press [F4] (OK) or ENT. ※1)	[F4]	Disk:A Disk:B ATTRIB FORMAT OK
④ Display the file list.※2)		SOUTH [MEAS] SOUTH2.SMD [MEAS] ATTRIB SRCH EXIT P1↓

^{5.} Set Backsight Point, Direction and Azimuth.

^{6.} Start collecting and saving data.

7.2 PREPARATION

7.2.1 Selecting a File for Data Collection

A file used by data collection mode must be selected at first. Then the screen of selection a file is displayed.

A selection from data collection menu is possible in the data collecting menu of this mode.

Operation procedure	Operation	Display
①Press [MENU] to enter into MENU1/2, and then press [1] (DATA COLLECT).	[MENU] [1]	MENU 1/2 1. DATA COLLECT 2. LAYOUT 3. MEMORY MGR. 4. PROGRAMS 5. PARAMETERS P1↓
② [ENT], success to call out file, and then the screen returns to DATA COLLECT MENU 1/2.	[ENT]	DATA COLLECT 1/2 1. OCC. PT INPUT 2. BACKSIGHT 3. FS/SS

^{※1)} For Instruction of Disk, please refer to "11.1.1 Check the Memory and Format the Disk

To select a file, you can also do the same in DATA COLLECT MENU, press ENT, enter

2/2→"1. SELECT A FILE"

7.2.2 Selecting a Coordinate File (for storage)

The coordinate data that converted by collected original data can be memorized in the file designated by customer.

Operation procedure Operation	n Display
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^{※2)} If to create a new file, input the file name on the screen of MEAS & COORD FILE directly.

 $^{\,\%}$ 3) Press [F2](SRCH), you can search a file by entering file name directly.

		DATA COLLECT 2/2
①In DATA COLLECT MENU 2/2, press		SELECT A FILE CONFIG
[1] (SELECT A FILE).	[1]	2. CONTIG
,		P↓
		SELECT A FILE
		1. MEAS. FILE
② Press [3] (REC. COORD. FILE).※1)	[3]	2. READ COORD. FILE 3. REC. COORD. FILE
		3. NEC. COOND. TIEL
		REC. COORD. FILE
③Select a coordinate file as the		FILE: SOUTH
method in "7.2.1 Selecting a File for		
Data Collection".		BACK LIST ALPH ENT
		Broke 20: 74211 211
(C) [] ()		Disk:A
④ Press [F2] (LIST), screen shows		Disk:B
Disk list. Choose the Disk which the	[F2]	
work file is in. Press [F4] (OK) or	[F4]	ATTRIB FORMAT ENT
ENT.※2)		ALTRIB FORIVIAL EINT
		SOUTH.SCD [NEZ]
		SOUTH3.SCD [NEZ]
5 Display the file list.		
Sopial are mense.		
		ATTRIB SRCH EXIT P1↓

7.2.3 Selecting a Coordinate File (for use)

When coordinate data in a coordinate data file is used for occupied point or backsight point, select a coordinate file from the data collect menu 2/2 beforehand.

Operation procedure	Operation	Display
①In DATA COLLECT MENU 2/2, press [1] (SELECT A FILE).	[1]	DATA COLLECT 2/2 1. SELECT A FILE 2. CONFIG
② Press [2] (READ COORD. FILE).	[2]	SELECT A FILE 1. MEAS. FILE 2. READ COORD. FILE 3. REC.COORD.FILE
③Select a coordinate file as the method in "7.2.1 Selecting a File for Data Collection".		READ COORD.FILE FILE: SOUTH BACK LIST ALPH ENT

7.3 OCCUPIED POINT AND BACKSIGHT POINT

The occupied point and direction angle in the data collect mode are linked with the occupied point and it is possible to set or change the occupied point and direction angle from the data collect mode.

Occupied point can be set by two setting methods as follow:

- 1) Setting from the coordinate data stored in the internal memory
- 2) Direct key input

The following three setting methods for backsight point can be selected:

- 1) Setting from the coordinate data stored in internal memory
- 2) Directly input the coordinate of backsight point
- 3) Directly input the set angle
- * the setting of azimuth is decided by measurement.

Note: How to save coordinate data into internal memory, please refer to 11.4.3 "LOAD DATA"

7.3.1 Example for setting the occupied point

In case of setting occupied point from the coordinate data stored in the internal memory.

Operation procedure	Operation	Display
①In DATA COLLECT Menu 1/2, press [1](OCC. PT INPUT), then pre-existing data are displayed.	[1]	DATA COLLECT 1/2 1. OCC. PT INPUT 2. BACKSIGHT 3. FS/SS P.↓
②Press [F4] (OCC.).	[F4]	OCC. PT INPUT OCC. PT→ PCODE: INS. HT: 2.000 m INPUT SRCH REC. OCC.
③Press [F1] (INPUT).	[F1]	DATA COLLECT OCC. PT INPUT POINT: INPUT LIST NEZ OK
④Input the point and [F4].※1)	Input point name [F4]	DATA COLLECT OCC. PT INPUT POINT: PT-01 BACK LIST NUM ENT
⑤The system searches in current files. If the Point is found, the coordinate data will be displayed on the screen. Press F4(YES) to confirm.※2)	F4	OCC. PT INPUT N0: 100.000 m E0: 100.000 m Z0: 10.000 m > OK? [NO] [YES]

⑥The display returns to OCC. PT screen.Press [▼] to move to PCODE column	[▼]	OCC. PT INPUT OCC. PT→1 PCODE: SOUTH INS. HT: 0.000 m INPUT SRCH REC. OCC.
⑦Press [F1](INPUT) to input pcode, and then press [F4](ENT).※3), ※4)	[F1] Input pcode [F4]	OCC. PT INPUT OCC. PT: 1 PCODE->_ INS. HT: 0.000 m BACK LIST ALPH ENT
® Move → to INS. HT column input the INS. HT and then press [F4] (ENT).	Input INS. Ht + [F4]	OCC. PT INPUT OCC. PT: 1 PCODE: SOUTH INS. HT→ 2.000 m BACK ENT
	[F3]	OCC. PT INPUT OCC. PT: 1 PCODE: SOUTH INS. HT→ 2.000 m INPUT REC. OCC. OCC. PT INPUT NO: 100.000 m E0: 100.000 m Z0: 10.000 m > OK? [NO] [YES]
® Press [F4] (YES) to finish setting of occupied point. The display returns to DATA COLLECT menu 1/2. ※6)	[F4]	DATA COLLECT 1/2 1. OCC. PT INPUT 2. BACKSIGHT 3. FS/SS P.\.

- *1) See section "3.7 METHOD OF INPUTTING ALPHARNUMERIC CHARACTERS".
- *2) If the appointed Point can't be found in internal memory, the system will prompt "PT# DOES NOT EXIST".
- *3) PCODE: To show the list of PCODE, press F1 (SRCH) in step (6)
- *4) BACK: Delete the input data.
- *5) If not to change the instrument height, press F4 (ENT).
- *6) The data recorded in data collect are Point, CODE and INS. HT.

7.3.2 Example for setting the azimuth

● The direction angle must be decided by measurement.

The following is to memorize the data of the backsight after setting the backsight point from point number

Operation procedure	Operation	Display
①In DATA COLLECT menu 1/2, press [2] (BACKSIGHT).	[2]	DATA COLLECT 1/2 1. OCC. PT INPUT 2. BACKSIGHT 3. FS/SS P↓
②The previous data is shown, press [F4] (BS).	[F4]	BACKSIGHT BKS PT→1 PCODE: R. HT: 0.000 m INPUT SRCH MEAS BS
③Press [F1](INPUT).※1)	[F1]	DATA COLLECT BACKSIGHT POINT : 2 INPUT LIST NE/AZ ENT

④Input point name, and press [F4] (ENT). ※2)	Input point [F4]	DATA COLLECT BACKSIGHT POINT: 2 BACK LIST ALPH ENT
⑤The system searches the coordinate in current project. If the Point is found, the coordinate data will be displayed on the screen. Press [F4] to confirm the coordinate of backsight point. ※3)	[F4]	BACKSIGHT NBS: 20.000 m EBS: 20.000 m ZBS: 10.000 m > OK? [NO] [YES]
⑥The display returns to BACKSIGHT screen. Enter PCODE, R.HT in the same way.※4)		BACKSIGHT BKS PT: 1 PCODE: SOUTH R. HT→ 1.500 m INPUT SRCH MEAS BS
⑦Press [F3] (MEAS).	[F3]	BACKSIGHT BKS PT: 1 PCODE: SOUTH R. HT→ 1.500 m ANG. *SD NEZ

- %1) Pressing each time the F3, the input method changes as Coordinate value, angle, Coordinate point name alternatively.
- %2) Refer to Chapter 3.7 METHOD OF INPUTTING ALPHARNUMERIC CHARACTERS Press [F2](LIST) in step 4 to call out data in Pcode library.
- 3) If point is not found in internal memory, "PT# DOES NOT EXIST" is displayed.
- ※4) Pcode: When entering numeric code, if there is code corresponding to this number in the Pcode library, the system will list the code. If not, the numeric code will be displayed on Pcode column.
- ※5) The sequence of data collect can be set as [EDIT→MEAS] or [MEAS→EDIT]. See "7.6 Setting Config of Data Collection".

7.4 MEASURING AND SAVING THE DATA

Operation procedure	Operation	Display
① Press [3] in Data Collect menu 1/2 to measure the unknown point.	[3]	DATA COLLECT 1/2 1. OCC. PT INPUT 2. BACKSIGHT 3. FS/SS P.↓
②Press [F1] (INPUT).	[F1]	FS/SS POINT-> PCODE: R.HT: 0.000 m INPUT SRCH MEAS ALL
③After inputting the point, press [F4]ENT.※1)	Input point [F4]	FS/SS POINT→ 3 PCODE: 0 R. HT: 0.000 m BACK SRCH ALPH ENT
④Enter PCODE, R.HT in the same way.※2)	Input PCODE [F4] Input R HT [F4]	FS/SS POINT: 3 PCODE: SOUTH R.HT → 1.000 m BACK ENT
⑤Press [F3] (MEAS).	[F3]	FS/SS POINT: 3 PCODE: SOUTH R.HT → 1.000 m INPUT MEAS ALL

©Collimate the target point, press one of [F1]–[F3].※3) e.g.: [F2] (SD).	Collimate [F2]	FS/SS POINT: 3 PCODE: SOUTH R. HT → 1.000 m ANG. *SD NEZ OFFS
⑦System starts to measure.		V: 90°00′ 00″ HR: 225°00′ 00″ SD* [F.3] <<< m HD: VD: Measuring
After measuring, press [F4] (Yes) to save the data.	[F4]	V: 90°00′ 00″ HR: 225°00′ 00″ SD: 17.247 m HD: 17.176 m VD: -1.563 m >OK? [NO] [YES] ⟨Complete⟩
 System makes the PT# to add one (+1) automatically, and starts to measure the next PT#. Then input PT# of the target, and collimate this point. Press [F4], and measure as last point; Also press [F3] (MEAS.) to select measurement mode. 	[F4]	FS/SS POINT: 4 PCODE: SOUTH R.HT → 1.000 m INPUT MEAS ALL

Data is saved after measuring. Press [ESC] to quit the data collection mode.	V : 90°00′ 00″ HR: 225°00′ 00″ SD: 98.312 m HD: 98.312 m VD: 9.983 m >OK? [NO] [YES] < Complete> FS/SS POINT: 5 PCODE: SOUTH R. HT→ 1.000 m INPUT MEAS ALL
---	--

^{%1)} Refer to Section 3.7 METHOD OF INPUTTING ALPHARNUMERIC CHARACTERS

※3) The mark "*" indicates the previous measuring mode.

7.4.1 Searching the recorded data

In the Data Collect mode, you can search the recorded data.

Operation procedure	Operation	Display
① In DATA COLLECT → FS/SS mode, press [F2] (SRCH) to look through recorded data. ※1)	[F2]	FS/SS POINT->4 PCODE: SOUTH R.HT: 1.000 m INPUT SRCH MEAS ALL

^{※2)} Pcode: When entering numeric code, if there is code corresponding to this number in the Pcode library, then the system will list the code. If not, then the numeric code will be displayed on Pcode column.

②Data in code lib will be shown. Press [▼] t o select the file while press [►], [◄] to scroll.	[▼]	D000 [Occ.] D001 [Dist] D002 [Ang] D003 [Coor.] VIEW SRCH DEL
③Press [F1] (VIEW), the screen displays measured data of the selected file. Press [F2]/[F3] to check the first /last data. ※2)	[F1]	POINT : D001 PCODE : SOUTH V : 159°21′ 16″ HR: 45°15′ 06″ SD: 1.500 m EDIT STRT END P1↓

^{※1)} It is possible to see the PCODE list when the arrow is located beside PCODE

7.4.2 Entering PCODE/ID

In the DATA COLLECT mode, you can enter PCODE/ID directly.

Operation procedure	Operation	Display
① In DATA COLLECT→ FS/SS mode, press [F1] (INPUT).	[F1]	FS/SS POINT→4 PCODE: R. HT 1.000 m INPUT SRCH MEAS ALL
②Press [▼] to move → to PCODE column, input PCODE and press [F4] to confirm.	input PCODE [F4]	FS/SS POINT: 4 PCODE→ SOUTH R. HT 1.000 m BACK LIST ALPH ENT

 $[\]frak{\%}2$) The operation is same as the "SEARCH" in the MEMORY MGR.mode, For more information, see

[&]quot;11.1.5 Edit Measured Data in Search Mode".

7.4.3 Entering PCODE by Using PCODE library

You can enter PCODE/ID from PCODE Library, too.

Operation procedure	Operation	Display
① Move the arrow to the PCODE column, in DATA COLLECT mode, press [F2] (LIST).	[F2]	FS/SS POINT: 4 PCODE
②System enters into PCODE library, press below keys to refer to PCODE※1) [▲]/[▼]: Increase or decrease one by one. [►]/[◄]: Turn page	[▲]、[▼]	1 2 3 4 VIEW SRCH DEL ADD
③After finding the right PCODE Press [ENT].	[ENT]	FS/SS POINT: 3 PCODE-> 2 R. HT: 1.000 m INPUT LIST MEAS ALL
※1) Press corresponding soft keys to edit, delete or create pcode files.		

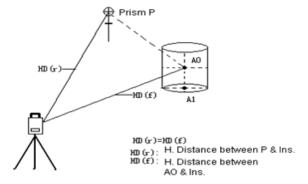
7.5 DATA COLLECT OFFSET MEASUREMENT MODE

This mode is useful when it is difficult to set up the prism directly, for example at the center of a tree.

Data Collect Offset Measurement has four measuring methods:

- 1. Angle Offset Measurement
- 2. Distance Offset Measurement
- 3. Plane Offset Measurement
- 4. Column Offset Measurement

7.5.1 Angle Offset



Place the prism at the same horizontal distance from the instrument as that of point A0 to measure. To measure the coordinates of the center position, operate the offset measurement after setting the instrument height/prism height.

- When measuring coordinates of ground point A1: Set the instrument height/Prism height
- When measuring coordinates of point Ao: Set the instrument height only (Set the prism height as 0).

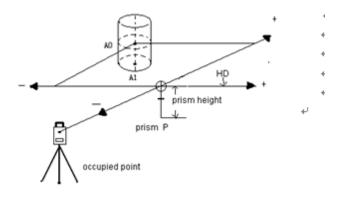
Operation procedure	Operation	Display
①In DATA COLLECT → FS/SS mode, press [F3] (MEAS), press [F4] (OFFS) in the prompted function menu.	[F3] [F4]	FS/SS POINT: 5 PCODE→ SOUTH R. HT: 1.000 m INPUT LIST MEAS ALL ANG. *SD NEZ OFFS
② Press [1] (ANG. OFFSET).	[1]	Offset 1. ANG. OFFSET 2. DIST. OFFSET 3. PLANE OFFSET 4. COLUMN OFFSET

③Collimate the prism center, and press [F1] (MEAS) to measure.	Collimate P [F1]	ANG. OFFSET HR: 90°00′ 05″ SD: HD: VD: MEAS
System runs measurement function. To carry on repeating measurement, press [F4] (SET). The result displays when measuring is over, You can press [CORD] to display the coordinates of the target.	[F4]	ANG. OFFSET HR: 90°01′ 13″ SD*: [F.R] < m HD: VD: Measuring SET ANG. OFFSET HR: 90°01′ 13″ N: 99.999 m E: 102.328 m Z: 10.543 m >REC.? [NO] [YES]
⑤Rotate horizontal clamp and tangent screw to collimate the target point AO, and display its coordinate.	Sight A0	ANG. OFFSET HR: 159°22′ 55″ N: 98.116 m E: 100.710 m Z: 10.535 m >REC.? [NO] [YES]
③If press [DIST], then SD, HD and VD are displayed.	[DIST]	ANG. OFFSET HR: 159°21′ 16″ SD: 2.041 m HD: 2.013 m VD: 0.335 m >REC.? [NO] [YES]

⑦Press [F4](YES), Data is recorded, and the next target offset is measured. Press [F4] (NEXT) and redefine ANG. OFFSET. Collimate the prism, and press [F1](MEAS). Press [F3] (CONT), then the basic point remains and offset measuring of the next point carries on.	[F4] [F4] [F1]	ANG. OFFSET POINT→6 PCODE: SOUTH R. HT 1.000 m INPUT SRCH CONT NEXT ANG. OFFSET HR: 220°54′ 57″ SD: HD: VD: MEAS
--	----------------------	---

7.5.2 Distance Offset Measurement

The measurement of a place apart from a prism is possible by inputting offset horizontal distance of front and back/right and left.



Operation procedure	Operation	Display
---------------------	-----------	---------

①In the DATA COLLECT →FS/SS mode, press [F3] (MEAS), press [F4] (OFFS) in the prompted function menu.	[F3] [F4]	FS/SS POINT: 3 PCODE→SOUTH R. HT: 1.000 m INPUT LIST MEAS ALL ANG. HD NEZ OFFS
② Press [2] (DIST. OFFSET).	[2]	Offset 1. ANG. OFFSET 2. DIST. OFFSET 3. PLANE OFFSET 4. COLUMN OFFSET
③Input left or right offset value and forward oHD, press [F4] (ENT).	Input offset distance [F4]	DIST. OFFSET INPUT L or R oHD : _ 0.000 m INPUT FORWARD oHD : 0.000 m BACK ENT
Collimate the target, press [F1] (MEAS).	Collimate AO [F1]	DIST. OFFSET HR: 128°29′47″ SD: HD: VD: MEAS
⑤ System runs measurement function. To carry on repeating measurement, press [F4] (SET).	[F4]	DIST. OFFSET HR: 128°29′47″ SD* [F.R] < m HD: VD: Measuring SET

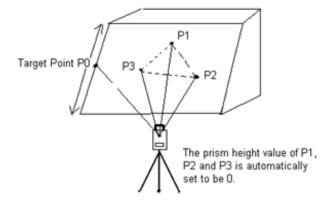
⑥The result displays when measuring is over, You can press [CORD] to display the coordinates of the target. Press [F4] (YES) to record.

[CORD]

DIST. O	FFSET	
HR:	147°17′ 47″	
N:	96.791 m	Ü
E:	102.060 m	
Z:	9.797 m	
>REC.?	[NO] [YES]	
< Complete >		

7.5.3 Plane Offset Measurement

Measuring will be taken for the place where direct measuring cannot be done, For example distance or coordinate measuring for an edge of a plane.



Three random prism points (P1, P2, P3) on a plane will be measured at first in the plane offset measurement to determine the measured plane. Collimate the measuring target point (P0) then the instrument calculates and displays coordinate and distance value of cross point between collimation axis and of the plane.

To set the coordinate value for the occupied station, refer to Section 6.2 'Setting Coordinate Values of Occupied Point'.

Operation procedure	Operation	Display
①Press [F3] (MEAS), press [F4] (OFFS) in the prompted function menu.	[F3] [F4]	FS/SS POINT: 3 PCODE→SOUTH R. HT 1.000 m INPUT LIST MEAS ALL ANG. *HD NEZ OFFS
② Press [3] (PLANE OFFSET).	[3]	Offset 1. ANG. OFFSET 2. DIST. OFFSET 3. PLANE OFFSET 4. COLUMN OFFSET
③Collimate prism P1, and press [F1] (MEAS).	Collimate P1 [F1]	PLANE OFFSET NO. 01 HR: 129°10′ 36″ SD: HD: MEAS
System runs measurement function. To carry on repeating measurement, press [F4] (SET).	[F4]	PLANE OFFSET NO. 01 HR: 121°10′ 36″ SD* [F.R] < m HD: Measuring SET

⑤After measuring, the display indicates measurement to the 2nd point. Measure the 2nd and 3rd point in the same way.	Collimate P2 [F1] Collimate P3 [F1]	PLANE OFFSET NO. 02 HR: 118°08′ 48″ SD: HD: MEAS PLANE OFFSET NO. 03 HR: 120°52′ 35″ SD: HD: MEAS
⑥After measuring, the plane has been defined. Press [F4] (YES) to record. And it displays the points of the plane as right. Collimate plane edge (P0), and press F4 (MEAS.). *3)	Collimate PO [F4]	PLANE OFFSET POINT→4 PCODE: SOUTH INPUT SRCH MEAS
The result displays when measuring is over		PLANE OFFSET HR: 120°52′ 35″ HD: 12.205 m SD: 5.453 m VD: 2.005 m >REC.? [NO] [YES]
® Press [CORD] to display the coordinates of this point.	[CORD]	PLANE OFFSET HR: 120°52′ 35″ N: 25.205 m E: 37.453 m Z: 27.005 m >REC.? [NO] [YES]

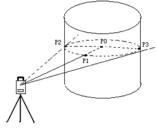
	PLANE OFFSET POINT→5 PCODE: SOUTH
next target point.	INPUT SRCH MEAS
Press [ESC] to redefine the plane.	FS/SS POINT: 5 PCODE→ SOUTH R. HT: 1.000 m INPUT LIST MEAS ALL
	ANG. *HD NEZ OFFS

- *1) In case the calculation of plane was not successful by the measured three points, error displays.

 Start measuring over again from the first point.
- *2) Data display is the mode beforehand of offset measurement mode.
- *3) Error will displayed when collimate to the direction which does not cross with the determined plane.

7.5.4 Column Offset Measurement

If it is possible to measure circumscription point (P1) of Column directly the distance to the center of the column (P0), coordinate and azimuth can be calculated by measured circumscription points (P2) and (P3). The direction angle of the center of the column is 1/2 of total azimuth of circumscription points (P2) and (P3).



setting the coordinate

Operation procedure	Operation	Display
①Press [F3] (MEAS), press [F4] (OFFS) in the prompted function menu.	[F3] [F4]	FS/SS POINT: 3 PCODE→SOUTH R. HT: 1.000 m INPUT LIST MEAS ALL ANG. *SD NEZ OFFS
② Press [4] (COLUMN OFFSET).	[4]	Offset 1. ANG. OFFSET 2. DIST. OFFSET 3. PLANE OFFSET 4. COLUMN OFFSET
③Collimate the center of the column (P1) and press [F1] (MEAS) to start measuring.	Collimate P1 [F1]	COLUMN OFFSET Center HR: 170°30′ 20″ SD: HD: MEAS COLUMN OFFSET Center HR: 170°30′ 20″ SD* [F.S.] -< m HD: Measuring

After the measurement, angle measurement of the left side (P2) will be shown. Collimate the left side of the Column(P2) and press F4(SET)	Collimate P2 [F4]	COLUMN OFFSET Left HR: 170°30′ 20″ SD: 3.793 m HD: 3.717 m SET
⑤After measurement, angle measuring of the right side (P3) will be shown. Collimate the right side of the column(P3) and pressF4(SET).	Collimate P3 [F4]	COLUMN OFFSET Right HR: 200°30′ 20″ SD: 3.793 m HD: 3.717 m SET
		COLUMN OFFSET HR: 120°30′ 20″ SD: 3.793 m HD: 3.717 m VD: 24.251 m >REC.? [NO] [YES]
After measurement, the coordinates of P0 will be calculated and displayed.		COLUMN OFFSET HR: 120°30′ 20″ SD: 3.793 m HD: 3.717 m VD: 24.251 m >REC.? [NO] [YES]
③Press F4 (YES), the data is recorded.Press ESC to exit the column offset mode, and return to the previous mode.		FS/SS POINT: 3 PCODE> SOUTH R. HT: 1.000 m INPUT LIST MEAS ALL

7.6 SETTING CONFIG OF DATA COLLECTION

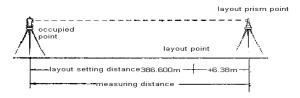
In 1. DATA COLLECT menu, press F4[P ↓] to enter into DATA COLLECT 2/2, and then press 2.[CONFIG]

Menu	Selecting item	Function
	[1. ON]	During collecting data, choose whether to use
1. NEZ AUTO CALC	2. OFF	the measured data to calculate coordinate
1. NEZ AUTO CALC		data and save into the coordinate file
		automatically.
		Set the sequence of data collection and
		edition.
	 EDIT→ MEAS. MEAS→ EDIT. 	EDIT→ MEAS: Set the PT# name, PCODE
2. Collect Seq		and target height firstly and then collect data.
		MEAS→ EDIT: Collect data firstly, and then
		allow the customer to edit the collected PT#
		name, PCODE, target height.
2 2 4 2 5	1. ON	Switch of recording data after collection.
3. Data Confirm	2. OFF	ON: Indicates whether to record.
4 CELECT CD (UD	1. SD &HD	
4. SELECT SD/HD	2. HD&VD	Set the displaying sequence of data collection.

[•] If need to change the setting when collecting data, you should set parameter at first.

8. LAYOUT

LAYOUT mode has two functions that are setting of layout points and setting new points using coordinate data in the internal memory. The coordinate data for layout maybe the points stored in the internal memory, or maybe inputted from keyboard. The coordinate data is loaded from PC to the internal memory via communication cable.



The internal memory of N6 series Total Station is divided into measurement data and coordinate data for layout. The coordinate data is memorized into a COORD.DATA file. For the internal memory, refer to Chapter 11 "MEMORY MANAGEMENT".

8.1 LAYOUT PROCEDURE

There are the following steps:

- Selecting layout file. You can call up the occupied point coordinate data, backsight coordinate data, and layout point data.
- 2. Setting occupied point.
- 3. Setting backsight point and azimuth angle.
- 4. Input layout point coordinates, and then starts.

8.2 PREPARATION

8.2.1 Setting the GRID FACTOR

Calculation Formula

1) Elevation factor

Elevation factor=R/(R+ELEV)

R: The average radius of the earth

ELEV: The elevation above the mean sea level

2) Scale factor:

Scale factor in the surveying station

3) Grid factor

Grid factor = Elevation factor × Scale factor

Distance calculation

1) Grid distance

HDg=HD×Grid factor

HDg: Grid distance

HD: Ground distance

2) Ground distance

HD=HDg/Grid factor

How to set Grid Factor?

Operation procedure	Operation	Display
① Press [MENU] to enter to the main menu, press [F4] (P↓) to turn to 2/2 and press [5].	[MENU] [F4] [5]	MENU 2/2 1. ADJUSTMENT 2. INST. CONSTANT 3. Select code file 4. Hardware. 5.Grid Factor P↓
②Input elevation, press [F4](ENT).※1)	Input ELEV [F4]	GRID FACTOR = 1.000000 ELEV. : 2000.0 m SCALE: 1.000000 BACK ENT
③Enter Scale Factor in the same way.	Inout Scale Factor [F4]	GRID FACTOR = 0.999686 ELEV. : 2000.000 m SCALE: 0.999000 BACK ENT

○		GRID FACTOR	
(4)The system calculates out the Grid		= 0.998687	
factor, press [F4] (ENT), then the	[F4]	ELEV. : 2000.000	m
		SCALE: 0.999000	
display returns to LAYOUTMENU2/2.		BACK	ENT

*1) Refer to Section 3.7 METHOD OF INPUTTING ALPHARNUMERIC CHARACTERS

Input Range: Elevation: -9999 to +9999m (-32805 to +32805ft.)

Scale factor: 0.990000 to 1.010000

8.2.2 Selecting Coordinate Data File

You can execute a Layout from selected coordinate data file, also you can record New point measured data into the selected coordinate data file.

When LAYOUT MODE begins, a file can be selected in the same way.

Operation procedure	Operation	Display
①In MENU1/2, press [2] (LAYOUT).	[2]	MENU 1/2 1. DATA COLLECT 2. LAYOUT 3. MEMORY MGR. 4. PROGRAMS 5. PARAMETERS P↓
②Press [F2](LIST).※1)	[F2]	SELECT SO. FILE FILE: SOUTH BACK LIST NUM ENT
③Disk list displays. Select the disk which the file is in. Press [F4]or [ENT].※2)	[F4]	Disk:A Disk:B ATTRIB FORMAT ENT

Display the catalogue of coordinate data file.		SOUTH.SCD [NEZ] SOUTH3.SCD [NEZ] SOUTH5 [DIR] ATTRIB SRCH EXIT P1.
⑤Scroll file list by pressing the [▲] or [▼] and select a file to use.	[▲] or [▼]	SOUTH.SCD [NEZ] SOUTH3.SCD [NEZ] SOUTH5 [DIR] ATTRIB SRCH EXIT P1.
Press [ENT]. The file will be selected	[ENT]	LAYOUT 1/2 1. OCC. PT INPUT 2. BACKSIGHT 3. LAYOUT PT P↓

8.2.3 Setting Occupied Point

Occupied point can be set by two setting methods as follow:

- 1) Setting from the coordinate data stored in the internal memory
- 2) Direct input of coordinate data

Example: Setting the occupied point from the internal coordinate data file.

Operation procedure	Operation	Display
①Press the 1(OCC.PT INPUT)from the Layout menu 1/2. The previous data is shown. Press F1(Input)to redefine.	[1] [F1]	LAYOUT OCC. PT INPUT POINT: PT-1 INPUT LIST NEZ OK

[%]2) For Instruction of Disk , please refer to 11.1.1 Check the Memory and Format the Disk

②Input point #, and then press [F4] (ENT).	Input PT# [F4]	LAYOUT OCC. PT INPUT POINT: PT-1 BACK LIST NUM ENT LAYOUT OCC. PT INPUT POINT: 1 BACK LIST NUM ENT
③System searches the input PT#, and displays its coordinate, press [F4] (YES).※1)	[F4]	OCC. PT INPUT E0: 20.000 m N0: 20.000 m Z0: 10.000 m >OK? [NO] [YES]
④Input instrument height, and press [F4] (ENT).	Input INS. HT [F4]	INS. HT INPUT INS. HT: 1.200 m BACK ENT
⑤The display returns to LAYOUT Menu 1/2.		LAYOUT 1/2 1. OCC. PT INPUT 2. BACKSIGHT 3. LAYOUT PT P\$\triangleright
※1) Refer to Section 3.7 METHOD OF IN	NPUTTING ALPHAR	·

Setting instrument point coordinates directly

Operation procedure	Operation	Display		
①Press [1] (OCC. PT INPUT) in LAYOUT menu 1/2, press [F3] (NEZ) to list the function of inputting coordinate directly.	[1] [F3]	LAYOUT OCC. PT INPUT POINT: PT-1		
②Input coordinate value, and press [F4](ENT).※1)	Input NEZ [F4]	OCC. PT INPUT E0: 0.000 m N0: 0.000 m Z0: 0.000 m BACK PT# ENT		
③Input over, and press F4 (ENT).	[F4]	OCC. PT INPUT N0: 10.000 m E0: 25.000 m Z0: 63.000 m BACK PT# ENT		
④ Input instrument height in the same way, and press [F4] (ENT).	Input instrument height [F4]	INS.HT: _ 1.000 m BACK ENT		
⑤System returns to layout menu.		LAYOUT 1/2 1. OCC. PT INPUT 2. BACKSIGHT 3. LAYOUT PT P↓		
※1) Refer to Section 3.7 METHOD OF INPUTTING ALPHARNUMERIC CHARACTERS.				

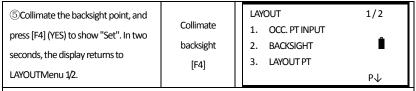
8.2.4 Setting Backsight Point

The following three setting methods for Backsight point can be selected:

- $1) \ \ \text{Setting from the coordinate data file stored in the internal memory.}$
- 2) Direct input of coordinate data.
- 3) Direct input of setting angle.

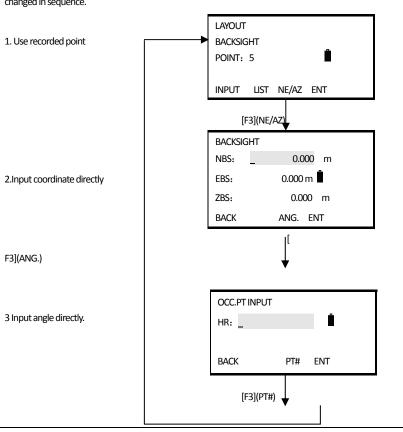
Example: Setting the backsight point from the internal coordinate data file

Operation procedure	Operation	Display
①Press [2] (BACKSIGHT) in LAYOUT menu.	[2]	LAYOUT 1/2 1. OCC. PT INPUT 2. BACKSIGHT 3. LAYOUT PT P↓
②Press [F1](INPUT).※1)	[F1]	LAYOUT BACKSIGHT POINT: 1 INPUT LIST NE/AZ ENT
③Input PT#, press [F4] (ENT).	Input PT# [F4]	LAYOUT BACKSIGHT POINT: 2 BACK LIST NUM ENT
①Display the coordinate of this point. Press [F4] (YES) and the display shows the azimuth.		BACKSIGHT NBS: 100.000 m EBS: 100.000 m ZBS: 10.000 m >OK? [NO] [YES] BACKSIGHT HR: 45°00′ 00″



X1) Refer to Section 3.7 METHOD OF INPUTTING ALPHARNUMERIC CHARACTERS.

With each pressing of F3, method of inputting backsight directional angle and coordinate data directly is changed in sequence.



Example: Inputting backsight point coordinates directly.

Operation procedure	Operation	Display	
①Press 2 (BACKSIGHT) from layout menu 1/2 to enter the backsight setting function. Press [F3] (NE/AZ).	[2] [F3]	LAYOUT BACKSIGHT POINT: 5 INPUT LIST NE/AZ ENT	
②Input coordinate value, and press [F4](ENT).※1)	Input coordinate [F4]	BACKSIGHT NBS: _	
3 System calculates the azimuth according to the coordinates of occupied point and backsight. Show as right figure.	F4	BACKSIGHT HR: 225°00′ 00″ [NO] [YES]	
Collimate backsight point.	Collimate backsight Point.		
⑤Press [F4] (YES). Display The display returns to LAYOUTMENU1/2.	[F4]	LAYOUT 1/2 1. OCC. PT INPUT 2. BACKSIGHT 3. LAYOUT PT P↓	
※1) Refer to Section 3.7 METHOD OF INPUTTING ALPHARNUMERIC CHARACTERS.			

8.3 LAUNCHING A LAYOUT

The following methods can be selected to launch a Layout:

- 1) Obtaining points from internal memory by point number
- 2) Direct input of coordinates values

Example setting: Obtaining point from internal memory.

Operation procedure	Operation	Display
①Press 3 (LAYOUT PT) from layout menu 1/2.	[3]	LAYOUT 1/2 1. OCC. PT INPUT 2. BACKSIGHT 3. LAYOUT PT P↓
②Press [F1] (INPUT).	[F1]	LAYOUT LAYOUT PT POINT: 6
③Enter POINT and press [F4] (ENT). ※1), ※2)	Input point [F4]	LAYOUT LAYOUT PT POINT: 1 BACK LIST NUM ENT
System searches this PT#, and the coordinate of this point displays on the screen, press F4 (YES) to accept it.		LAYOUT PT N: 100.000 m E: 100.000 m Z: 10.000 m >OK? [NO] [YES]
⑤Input the height of the target.	Input R. HT [F4]	INPUT R.HT R.HT: _ 0.000 m BACK ENT

	Collimate [F1]	LAYOUT Calculated HR = 45°00′00″ HD = 113.286 m DIST NEZ
①The system calculates out the angle that the lens should be rotated.		HR: 2°09′ 30″ dHR= 22°39′ 30″ HD: dHD: dZ: MEAS MODE R.HT NEXT
® Press [F1] (MEAS). HD: Measuring (Actual) horizontal distance dHD: Horizontal distance to be turned to the layout point = Actual horizontal distance — Calculated horizontal distance. ※2)	[F1]	HR: 2°09′ 30″ dHR= 22°39′ 30″ HD*[F.S.]
Press [F2] (MODE) to start fine measuring.	[F2]	HR : 2°09′ 30″ dHR = 22°39′ 30″ HD*[F.R]

When the display value dHR, Dhd and DZ are equal to 0, the layout point is established		HR : 2°09′ 30″ dHR= 0°00′ 00″ HD: 25.777 m dHD : 0.000 m dZ : 0.000 m MEAS MODE R.HT NEXT
(II)Press [ESC] to return to display of LAYOUT calculated value, press [F2] (NEZ), the coordinate data is shown. ※3)	[F2]	LAYOUT Calculated HR = 45°00′ 00″ HD = 113.286 m DIST NEZ HR : 2°09′ 30″ dHR= 0°00′ 00″ dN : 12.322 m dE : 34.286 m dZ : 1.5772 m MEAS MODE R.HT NEXT
(12)Press [F4] (NEXT) set next layout point.	[F4]	LAYOUT LAYOUT PT POINT: 2 INPUT LIST NEZ ENT

^{**1)} Refer to Section 3.7 METHOD OF INPUTTING ALPHARNUMERIC CHARACTERS

 $[\]times$ 2) Point number could not be entered when data to comply with the coordinate value does not exist in the file.

^{※3)} Press [F3] (R.HT) to input target height again.

VIEW POINT

In layout mode, you can view the point list and call up the data as point to be layout.

Operation procedure	Operation	Display
		LAYOUT LAYOUT PT POINT: 2
①In layout mode, press [F2] (LIST).		BACK LIST ALPH ENT
List of points which exist in memory	[F2]	C000
is shown.		C001
		C002
		C003 C004
		VIEW SRCH DEL. ADD
②Press the following cursors to		C005
scroll.※1)		C006
[▲] or [▼]: ±1	[▲] or [▼]	C007
[♣] or [♣]: turn page		
[F] Or [], turn page		VIEW SRCH DEL. ADD
③Press [F1] (VIEW) to display data of		POINT: C002
selected point.		PCODE: SOUTH
Press [▲] or [▼], data of the points	[F1]	N: 12.322 m
in list can be displayed up and down		E: 34.286 m ■ Z: 1.5772 m
one by one.		EDIT STRT END
_		POINT: C002
④Press [F1] (EDIT) to rectify data of		PCODE: SOUTH
selected point. Press [F1]/ [F3] to		N: 12.322 m
view the first and last data of point		E: 34.286 m
list.		Z: 1.5772 m
		BACK ALPH ENT

⑤Confirm to select the point by pressing [ENT].	[ENT]	E: 34	.22 m .286 m .772 m
⑥ Display the coordinate of selected point, which is confirmed as layout point. Press [F4] (YES) and the screen indicates to input R.Ht again.		INPUT R.HT R.HT: _ 0.	000 m i

8.4 SETTING A NEW POINT

New point is required, for example, when a layout point cannot be sighted from existing occupied points.

8.4.1 Side Shot Method

Set up the instrument at a known point, and measure the coordinate of the new points by this side shot method.

Operation procedure	Operation	Display	
①Press [F4] (P↓) in LAYOUT Menu 1/2 to enter LAYOUT Menu 2/2, press	[F4]	LAYOUT 1. OCC. PT INPUT 2. BACKSIGHT 3. LAYOUT PT	1/2 Î P↓
1/2, to enter LAYOUT Menu 2/2, press [1](SIDE SHOT).	[1]	LAYOUT 1. SIDE SHOT 2. RESECTION 3. GRID FACTOR	2/2 I P↓

②Press [F2] (LIST) to display SELECT	[F2]	SELECT SO. FILE FILE: SOUTH
SO. FILE screen. ※1)		BACK LIST NUM ENT
③The screen display Disk list, select the disk which the file is in. Press [F4](ok) or [ENT] key.※2)	[F4]	Disk: A Disk: B ATTRIB FORMAT OK
④ Use [▲] or [▼] to scroll the files. Select a file. ※3) If there are more than five files, use [♣] or [♣] to turn page.	[▲] or [▼]	SOUTH.SCD [NEZ] SOUTH3.SCD [NEZ] SOUTH5.SCD [DIR]
⑤Press [ENT] to confirm.	[ENT]	SOUTH.SCD [NEZ] SOUTH3.SCD [NEZ] SOUTH5.SCD [DIR]
⑥You can input new point name, code and R.HT. Press [F4](ENT).※4) to confirm.	Input new point name, code and R.HT. [F4]	SIDE SHOT POINT→ 2 PCODE: SOUTH R.HT: 1.000 m BACK LIST NUM MEAS
⑦Collimate new point and press [F4] (MEAS) to measure.	Collimate [F4]	SIDE SHOT POINT: 2 PCODE: SOUTH R.HT→ 1.356 m INPUT MEAS
Measure the target		SIDE SHOT HR: 48°53′ 50″ N: m E: m Z: m

After measuring, the coordinate will be shown. Press [F4] (YES) to record. Point # and coordinates will be saved into coordinate data file.	[F4]	SIDE SHOT HR: 48°53′ 50″ N: 9.169 m E: 7.851 m Z: 12.312 m >REC.? [NO] [YES]
The next new point inputting menu displays, point# adding 1 automatically. ※5)		SIDE SHOT POINT: 3 PCODE: SOUTH R.HT→ 1.356 m INPUT MEAS

an be input directly, press [F4] (ENT) to confirm.

- 32) For Instruction of Disk, please refer to "11.1.1 Check the Memory and Format the Disk
- $\ensuremath{\%3}\xspace)$ Press [F2](SRCH), $\,$ enter the file name directly to launch the required COORD. FILE.

Press [F3](EXIT), Display back to LAYOUTMENU.

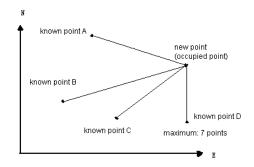
- ※4) Refer to Section 3.7 METHOD OF INPUTTING ALPHARNUMERIC CHARACTERS
- 35) When the memory room is full, error message will display.

8.4.2 Resection Method

Set up the instrument at a new point, and calculate the coordinate of the new point using the coordinate data for maximum seven known points and the measurement made to these points. By following observation, resection is possible.

- *Resection by distance measurement: 2 or more points must be measured.
- *Resection by angle measurement: 3 or more points must be measured.
- * Resection by angle measurement and distance measurement cannot be used together. When using resection by angle measurement, the direction of known points should be clockwise or anti-clockwise, and the angle between two points should not exceed 180.

An occupied point coordinate value will be calculated by the method of least squares. (In case that 3 known points are measured by angle measurement only, the value would not be calculated by the method of least squares).



Operation procedure	Operation	Display
① [F4] (P↓) from LAYOUTMENU1/2 to enter LAYOUT Menu 2/2, press [2] (RESECTION).	[F4] [2]	LAYOUT 1/2 1. OCC. PT INPUT 2. BACKSIGHT 3. LAYOUT PT P↓ LAYOUT 2/2 1. SIDE SHOT 2. RESECTION 3. GRID FACTOR
②Press [F1](INPUT).※1)	[F1]	NEW POINT POINT→3 PCODE: INS. HT 1.2000 m INPUT LIST SKP OK
③Input the new point name, Pcode and instrument height. Press [F4] (ENT). ※2)	Input the new point name, Pcode [F4]	NEW POINT POINT: 3 PCODE: SOUTH INS. HT 1.2000 m BACK LIST ALPH ENT

System indicates to enter name of the target point, press [F1] (INPUT).	[F1]	RESECTION NO. 01 POINT: 3
⑤Enter the point# of point A, and press [F4] (OK). ※3)	Enter PT# [F4]	RESECTION NO. 01 POINT: 3 BACK LIST ALPH OK
The coordinates of the point display. Press [F4] (YES) to confirm.	[F4]	RESECTION NO. 01 N: 9.169 m E: 7.851 m Z: 12.312 m >OK? [NO] [YES]
The display indicates to enter target height, press [F4] (ENT) after inputting.	Enter R.HT [F4].	INPUT R.HT R.HT: _ 0.000 m
®Collimate the known point A and press [F3] (ANG.) or [F4](DIST). E.g. [F4] (DIST).	Collimate [F4]	NO.01 V: 2°09′ 30″ HR: 102°00′ 30″ SD: R.HT: 1.000 m >Sight? ANG. DIST
Start to measure.		NO.01 V: 2°09′ 30″ HR: 102°00′ 30″ SD* [F.S.] -< m R.HT: 1.000 m Measuring < COMPLETE>

The display of entering known Point B shows.		RESECTION No. 02 POINT: 4 BACK LIST ALPH OK
(11)Do the same as step (6)-(11) to measure point B, after using "DIST" to measure two known points, the residual error will be calculated%4)	Collimate [F3]	RESECTION RESIDUAL ERROR dHD = -0.003 m dZ = 0.001 m NEXT CALC
(12)Press [F1](NEXT) to measure other known points. Maximum 7 points.	[F1]	RESECTION No. 03 POINT: 4 BACK LIST NUM OK
(13)From step (6)-(11), known point C has been calculated. Press [F4] (Calc) to view results of resection.	[F4]	No. 03 V: 52°09′ 30″ HR: 102°00′ 30″ SD*[F.R] -< m R.HT: 1.000 m Measuring < COMPLETE>
(14)Display the standard deviation of the coordinate. Unit:(mm)		SD(n) = 4 mm SD(e) = -6 mm SD(z) = 1 mm NEZ
(15)Press [F4] (NEZ) to view coordinate of new points. Press [F4](YES) to record the data. ※ 5)	[F4] [F4]	N: 12.322 m E: 34.286 m Z: 1.5772 m

(16)Coordinate of new point is saved	LAYOUT	2/2
into coordinate data file and the	1. SIDE SHOT	_
occupied point data will change to	2. RESECTION	Î
that of the calculated New Point.	3. GRID FACTOR	Ρ√
The system returns to layout menu.		1 🗸

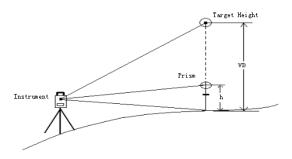
- *1) If there is no need to save the new point data, press [F3](SKP) and start from step 5.
- X2) Refer to Section 3.7 METHOD OF INPUTTING ALPHARNUMERIC CHARACTERS
- 3) To enter the known point coordinate data, press [F3](NEZ).
- ¾4)Residual error
 - dHD(Horizontal distance between two known points)=Measured value Calculated Value.
- $\label{eq:dZ} dZ(Z\ coordinate\ of\ the\ new\ point\ calculated\ from\ known\ point\ A\)\ -\ (Z\ coordinate\ of\ the\ new\ point\ Calculated\ from\ known\ point\ B)$
- **5) If press [F3](SKP) in step 2, the new point data is not stored into the coordinate data file, only the value of occupied coordinate data is replaced by that of the calculated new point.

9. MEASUREMENT PROGRAM MODE

Press MENU key, and instrument will entry to menu mode. In this mode, you can set and check.

9.1 REMOTE HEIGHT MEASUREMENT (REM)

To obtain the target height in which user can not lay prism, just lay the prism in any point above target on the plumb line, and then start REM.



Known prism height (e.g.: h=1.3m)

Operation procedure	Operation	Display
①Press [MENU] and then [4] to enter into PROGRAMS function.	[MENU] [4]	MENU 1/2 1. DATA COLLECT 2. LAYOUT 3. MEMORY MGR. 4. PROGRAMS 5. PARAMETERS P1↓
② Press [1] (REM).	[1]	1. REM 2. TRAVERSE 3. Z COORDINATE 4. COGO 5. POINT TO LINE 6. Roads

③ Press [1] and select the REM mode that requires inputting prism height.	[1]	REM 1. INPUT R.HT 2. NO R.HT
④Input prism height, and press F4 (ENT).※1)	Input prism height [F4]	INPUT R.HT R.HT: _ 0.000 m BACK ENT
⑤Collimate the prism, and press [F1] (Measure) to start measurement.	Collimate P [F1]	REM-1 V: 94°59′ 57″ HR: 85°44′ 24″ HD: MEAS REM-1 V: 94°59′ 57″ HR: 85°44′ 24″ HD: *[F.S.] < m Measuring SET
©The position of prism was confirmed, and displayed as right figure.		REM-1 V: 94°59′ 57″ HR: 85°44′ 24″ VD: 1.650 m R.HT HD
⑦Collimate target K, and display the vertical distance (VD) from prism center to target point.※2), ※3) ※1) Refer to Section 3.7 METHOD OF I	Collimate K NPUTTING ALPHAN	REM-1 V: 120°59′ 57″ HR: 85°44′ 24″ VD: 24.287 m R.HT HD
 **2)Press [F2](R.HT) to return to step ④, and press [F3](HD) to return to step ⑤. **3) Press [ESC] to return to program menu. 		

1) When prism height is unknown.

Operation procedure	Operation	Display
① Press [2] to select the REM function which doesn't require inputting prism height.	[2]	REM 1. INPUT R.HT 2. NO R.HT
②Collimate prism center, and press [F1] (MEAS).	Collimate P [F1]	REM-2 <step-1> V: 100°59′ 57″ HR: 85°44′ 24″ HD: MEAS</step-1>
③System starts to measure.		REM-2 <step-1> V: 100°59′ 57″ HR: 85°44′ 24″ HD* [F. 3] -< m Measuring SET</step-1>
When the measurement is finished, display the horizontal distance between instrument and prism. Press F4 (SET)	[F4]	REM-2 <step-2> V: 73°59′ 57″ HR: 85°44′ 24″ HD: 2.2999 m</step-2>
⑤The position of prism is confirmed, press [F4] (SET).	[F4]	REM-2 V: 73°13′ 57″ HR: 44°44′ 24″ VD: 0.000 m V HD

©Collimate ground point G,, the position of G is confirmed ※1)	Collimate G	REM-2 V: 96°13′ 57″ HR: 44°44′ 24″ VD: 0.311 m V HD
⑦Collimate target point K, and display the height difference(VD).※2)	Collimate K	REM-2 V: 96°13′ 57″ HR: 44°44′ 24″ VD: 1.125 m V HD

^{※1)} Press F3 (HD) key to return to step ②; and press F2 (V) to return to step ⑤.

9.2 TRAVERSE

The traverse is defined by entering start and end points and the intermediate points are determined from foresight observations. The coordinates for the start and end points must be known.

If the coordinates of initial backsight point are known, the software calculates the bearing from the points data.

The foresight option must be used to record observations to the traverse points and the observed end point must have a different point number to the known point.

To adjust angles the end point must be occupied and a known point observed to measure the closing angle. The point number used for this observation must be different from the known point, too

Operation procedure	Operation	Display
Press Menu and enter 4 for Programs. Then choose 2 for Traverse	[Menu] [4]	 REM TRAVERSE Z COORDINATE COGO POINT TO LINE Roads

^{※2)} Press ESC to return to procedure menu.

			[Traverse]
2T	nen choose 2 for Traverse	[2]	Start Pt:
			BACK NUM ENT
(4)	Input a known point for start	Input the pt	[Traverse]
			Start Pt: 11
	pt, press F4[ENT] to confirm	name	Start t.
Eg.pt	: 11 as a start point	[F4]	BACK NUM ENT
(5)	Input a known point for end		[Traverse]
	point and the other one for	Input the pt	End Pt: 18
		name	Fixed pt: 558
	fixed pt	[F4]	
Eg. P	t 18 and 558 as an example		BACK NUM ENT
			[Traverse]
6	Press F4 to confirm the		Misclose: 138.920m
6	Press F4 to confirm the misclose, bearing and error of	[F4]	Misclose: 138.920m Bearing: 2° 28′ 43
6	misclose, bearing and error of	[F4]	Misclose: 138.920m
6		[F4]	Misclose: 138.920m Bearing: 2° 28′ 43
6	misclose, bearing and error of	[F4]	Misclose: 138.920m Bearing: 2° 28′ 43 Error: 1:0
6	misclose, bearing and error of	[F4]	Misclose: 138.920m Bearing: 2° 28' 43 Error: 1:0 [NO] [YES]
6	misclose, bearing and error of		Misclose: 138.920m Bearing: 2° 28' 43 Error: 1:0 [NO] [YES]
6	misclose, bearing and error of	[F4] [F4]	Misclose: 138.920m Bearing: 2° 28' 43 Error: 1:0 [NO] [YES]
	misclose, bearing and error of this traverse calculation Press F4 to adjust the		Misclose: 138.920m Bearing: 2° 28′ 43 Error: 1:0 [NO] [YES] [Traverse] Adjust Coord?
	misclose, bearing and error of this traverse calculation		Misclose: 138.920m Bearing: 2° 28′ 43 Error: 1:0 [NO] [YES] [Traverse] Adjust Coord? [NO] [YES]
	misclose, bearing and error of this traverse calculation Press F4 to adjust the	[F4]	Misclose: 138.920m Bearing: 2° 28' 43 Error: 1:0 [NO] [YES] [Traverse] Adjust Coord?

The traverse is finished. It will shown the before menu of program	Collimate K	 REM TRAVERSE Z COORDINATE COGO POINT TO LINE
of program		_

9.3 SETTING Z COORDINATE OF OCCUPIED POINT

Occupied point coordinates data and known point actual measuring data are utilized Z coordinate of occupied point is calculated and reset again.

Coordinate data file can be used as Known point data and coordinate data.

1) Setting Z coordinate of occupied point

[Example setting] Using coordinate data file

Operation procedure	Operation	Display
① Press [3] (Z COORDINATE) in Programs menu.	[3]	1. REM 2. MLM 3. Z COORDINATE 4. AREA 5. POINT TO LINE 6. Roads
② Input the file name directly or choose the file from [F2] LIST. Press [F4]ENT to confirm	[F2] [F4]	SELECT COORD. FILE FILE: BACK LIST NUM ENT
③Input the file name,then press [F4](ENT). Or press [F2] (LIST) to list files in the memory.	Input file name [F4]	SELECT COORD. FILE FILE: SOUTH BACK LIST NUM ENT

④ Press [1] (OCC. PT INPUT).	[1]	Z COORDINATE 1. OCC. PT INPUT 2. REF. MEAS
⑤ Press [F1](INPUT) and enter the point#, and then press [F4] (ENT).※1)	[F1] Enter PT # [F4]	Z COORDINATE OCC. PT INPUT POINT: 2 INPUT LIST NEZ ENT
© System searches this PT# and displays its coordinate, press [F4] to confirm.	[F4]	OCC. PT INPUT N0: 177.258 m E0: 393.369 m Z0: 25.396 m
©Enter the prism heightand press [F4](ENT).	Input Instrument height, [F4]	INS.HTINPUT INS.HT: _ 0.000 m
® Return to the Z COORDINATE menu.		Z COORDINATE 1. OCC. PT INPUT 2. REF. MEAS
%1) Press [F2](LIST) to call up coordinate data from current file as occupied point;		
Press F3 (NEZ) to input the coordinate data manually.		

2) Setting z coordinate of occupied point [Example setting] Without coordinate data file

Operation procedure	Operation	Display
① Press [3] (Z COORDINATE) in Programs menu.	[3]	1. REM 2. MLM 3. Z COORDINATE 4. AREA 5. POINT TO LINE 6. Roads
②Input the file name directly or choose the file from [F2] LIST. Press [F4]ENT to confirm	[F2] [F4]	SELECT COORD. FILE FILE: SOUTH BACK LIST NUM ENT
③ Press [2] (REF. MEAS).	[2]	Z COORDINATE 1. OCC. PT INPUT 2. REF. MEAS
		Z COORDINATE No. 01 POINT: 11
Press [F3] NEZ to switch to coordinate input interface. Then	[F3] Enter	BACK LIST NEZ OK
enter the coordinate of the point to be measured, and press [F4] (ENT).	coordinates [F4]	Z COORDINATE No. 01 N: 0.000 m E: 0.000 m Z: 0.000 m BACK PT# ENT
⑤Input prism height and press [F4] (ENT).	Input R.HT [F4]	INPUTR.HT R.HT: _ 0.000 m
	121	BACK ENT

③ Collimate the prism at the point to be measured, press [F4](YES) to start measuring. [F4] REF. MEAS R.HT: 1.000 m INTERPRISE INTERPRIS			
##R: 90°09′ 30″ SD: [E3] -< m HD:	be measured, press [F4](YES) to start	[F4]	R.HT: 1.000 m
Press [F4] (SET), Coordinates of occupied point was set. BACKSIGHT HR: 45°00′ 00″ Z : 12.534 m dZ: 0.365 m SET BACKSIGHT HR: 45°00′ 00″ Z : 12.534 m dZ: 0.365 m SET COORDINATE 1. OCC. PT INPUT	result is displayed.	[F4]	HR: 90°09′ 30″ SD: [F.3] -< m HD: VD: >Measuring SET REF. MEAS HR: 90°09′ 30″ SD: 8.034 m HD: 12.534 m VD: 23.769 m
9 The backsight point measuring screen is displayed. Press [F4](YES) [F4] set the horizontal angle. [NO] [YES] Z COORDINATE 1. OCC. PT INPUT	Press [F4] (SET), Coordinates of	[F4]	Az :45°00′ 00″ Z : 12.534 m dZ: 0.365 m
_	screen is displayed. Press [F4](YES)	[F4]	HR: 45°00′ 00″
V4) D [F4] (NF)(T) I			

9.4 COGO

The COGO contains several functions of surveying calculation, including intersection, inverse calculation, MLM, radiation and area measurement.

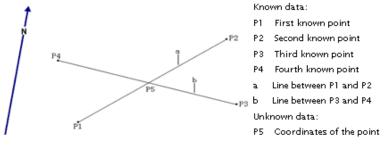
9.4.1 IntersectionThe coordinate for a point can be computed by the intersection of two known bearings.

Operation procedure	Operation	Display
① Enter Menu key, press [4]PROGRAMS, [4] COGO	[MENU] [4] [4]	MENU 1/2 1. DATA COLLECT 2. LAYOUT 3. MEMORY MGR. 4. PROGRAMS 5. PARAMETERS P1↓ 1. REM 2. TRAVERSE 3. Z COORDINATE 4. COGO 5. POINT TO LINE 6. Roads
② Press [1] INTERSECTION	[1]	 INTERSECTION INTERSECTION 4 INVERSE MLM RADIATION AREA MEAS
③ Input the point name and azimuth of PT.1 and PT.2 that applied in intersection.	Input PT name [F4]	SELECT COORD. FILE PT. 1: 1001 AZ: 0° 00'00" BACK NUM ENT

If the point name does not exist, you can input the coordinate by manual and click [F4] to enter.	[F4]	POINT: 1001 PCODE: N: 0.000m E: 0.000m Z: 0.000m BACK NUM ENT
⑤If there is no intersection, please re-input the point name to finish calculation.		SELECT COORD. FILE PT. 2: 1002 AZ: 0° 00'00" NO INTERSECTION!
It will returns to before surveying menu		OCC. PTINPUT N: 1.499m E: 1.499m Z: 0.000m >OK? [NO] [YES]
It will returns to before surveying menu		 INTERSECTION INTERSECTION 4 INVERSE MLM RADIATION AREA MEAS

9.4.2 INTERSECTION 4

The coordinate for a point can be computed by the intersection of four known points.



	Operation procedure	Operation	Display
1	Enter Menu, press [4]PROGRAMS, [4] COGO	[MENU] [4] [4]	MENU 1/2 1. DATA COLLECT 2. LAYOUT 3. MEMORY MGR. 4. PROGRAMS 5. PARAMETERS P1. 1. REM 2. TRAVERSE 3. Z COORDINATE 4. COGO 5. POINT TO LINE
2	Press [2] for 4-points intersection	[2]	 Roads INTERSECTION INTERSECTION 4 INVERSE MLM RADIATION AREA MEAS
3	Input the four known point into A-1/A-2/B-1/B-2. Press Enter key to calculate, instead of [F4].	Input pt name	[4- Intersection] A-1: 1 A-2: 3 B-1: 2 B-2: 4 BACK NUM ENT
4	After calculation, press [F4] to confirm. It will returns to before surveying menu	[F4]	OCC. PT INPUT N: 1.499m E: 1.499m Z: 0.000m >OK? [NO] [YES]

- 1) If there is no intersection point, the message "No Intersection" will be displayed.
- 2) If intersection is not in the specified bearing, the software creates the intersection point backward.
- 3) The intersection point can not be saved, if the coordinates are not in the allowed range.

9.4.3 INVERSE

Operation procedure	Operation	Display
Enter Menu key, press [4]PROGRAMS, [4] COGO	[MENU] [4] [4]	MENU 1/2 1. DATA COLLECT 2. LAYOUT 3. MEMORY MGR. 4. PROGRAMS 5. PARAMETERS P1 \ 1. REM
[4]FNOGIVAVIS, [4] CCCC		2. TRAVERSE 3. Z COORDINATE 4. COGO 5. POINT TO LINE 5. Roads
② Press [3] INVERSE	[3]	1. INTERSECTION 2. INTERSECTION 4 3. INVERSE 4. MLM 5. RADIATION 6. AREA MEAS
③ Input the start point and end point then press [ENT] key to calculation.		[Inverse] FromPT: 1 To Pt: 2 BACK NUM ENT

4The result will show on the screen, press [F3] NEXT to finish this calculation. Press [F4]EXIT to back to the before interface	[F4]	FromPT: 1 To PT: 2 AZ: Dist.: HtDiff:	90° 00'00" 10.000m 0.000m NEXT EXIT
※1) To call coordinate data from project	t, Click [Load].		
※2)From PT: Pt shows start from whi	ch point.		
To PT: Pt shows finish at which point.			
From Pt -			

※3)Azimuth: Azimuth from start point to end point.

HD: Distance between two points.

VD: Height difference between two points. Positive sign means start point is higher than end point while minus means lower.

To Pt

9.4.4 MLM

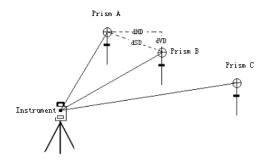
Measure dHD、dSD、dVD and HR between two prisms. Also calculate by inputting coordinate value or list coordinate data file.

There are two options for Tie Distance.

1. MLM-1 (A-B, A-C): Measure A-B, A-C, A-D.....

2. MLM-2 (A-B, B-C): Measure A-B, B-C, C-D...

...



 $\label{eq:continuous} \hbox{[e.g.]MLM-1(A-B, A-C)}$ The measuring process of MLM-2 $\,$ (A-B, B-C) $\,$ mode is totally the same as MLM-1 mode.

Operation procedure	Operation	Display
①Press [4] in COGO menu	[4]	 INTERSECTION INTERSECTION 4 INVERSE MLM RADIATION AREA MEAS
② Input the file name directly or choose the file from [F2] LIST. Press [F4]ENT to confirm	[UST] [ENT]	SELECT COORD. FILE FILE: SOUTH BACK LIST ALPH ENT
③ Press [1] or [2] to select whether to use coordinate grid factor. [e.g.: Press [2]: Don't use]	[2]	GRID FACTOR 1. USE G.F. 2. DON'T USE
4) Press [1] to select MLM function of A-B, A-C.	[1]	MLM 1. MLM-1(A-B A-C) 2. MLM-2 (A-B B-C)
⑤Collimate prism A, and press [F1](MEAS).※1)	Collimate A [F1]	MLM-1(A-B A-C) <step-1> V: 106°13′ 57″ HR: 96°40′ 24″ HD: MEAS R.HT NEZ PT#</step-1>

MLM-1(A-B A-C)	
<step-1></step-1>	
V: 106°13′ 57″	
HR: 96°40′ 24″	Î
HD* [F.S.] ≺ m	
©The HD from instrument to prism A Measuring SET	
is displayed after measurement. MLM-1(A-B A-C)	
STEP-1>	
V: 106°13′ 57″	
HR: 96°40′ 24″	ì
HD: 287.882 m	
MEAS R.HT NEZ PT#	
MLM-1 (A-B A-C)	
⑦Collimate prism B, and press [F1] Collimate B V· 106°13′ 57″	
V. 100 13 37	
(MEAS). [F1] HR: 85°01′ 24″	
HD:	
HD:	
HD: MEAS R.HT NEZ PT#	
HD: MEAS R.HT NEZ PT# MLM-1 (A-B A-C)	î
HD: MEAS R.HT NEZ PT# MLM-1 (A-B A-C) <step-2></step-2>	ů
HD: MEAS R.HT NEZ PT# MLM-1 (A-B A-C) <step-2> V: 106°13′ 57″ HR: 85°01′ 24″ HD*[F.S.] -< m</step-2>	ů
HD: MEAS R.HT NEZ PT# MLM-1 (A-B A-C) <step-2> V: 106°13′ 57″ HR: 85°01′ 24″</step-2>	ů
#D: MEAS R.HT NEZ PT# MLM-1 (A-B A-C) STEP-2> V: 106°13′ 57″ HR: 85°01′ 24″ HD*[F. S.] -< m Measuring SET	ı
#D: MEAS R.HT NEZ PT# MLM-1 (A-B A-C) <step-2> V: 106°13′ 57″ HR: 85°01′ 24″ HD*[F.S.] -< m Measuring SET</step-2>	i
#D: MEAS R.HT NEZ PT# MLM-1 (A-B A-C) STEP-2> V: 106°13′ 57″ HR: 85°01′ 24″ HD*[F. S.] -< m Measuring SET MLM-1 (A-B A-C)	•
#D: MEAS R.HT NEZ PT# MLM-1 (A-B A-C) STEP-2> V: 106°13′ 57″ HR: 85°01′ 24″ HD*[F. S.] < m Measuring SET MLM-1 (A-B A-C) STEP-2> SET MLM-1 (A-B A-C) STEP-2> MLM-1 (A-B A-C) STEP-1 (A-C)	•
#D: MEAS R.HT NEZ PT# MLM-1 (A-B A-C) STEP-2> V: 106°13′ 57″ HR: 85°01′ 24″ HD*[F.S.] -< m Measuring SET MLM-1 (A-B A-C) STEP-2> V: 106°13′ 57″	•
#D: MEAS R.HT NEZ PT# MLM-1 (A-B A-C) STEP-2> V: 106°13′ 57″ HR: 85°01′ 24″ HD*[F. S.] -< m Measuring SET MLM-1 (A-B A-C) STEP-2> V: 106°13′ 57″ HR: 85°01′ 24″ HR: 85°01′ 24″	î
#D: MEAS R.HT NEZ PT#	•
#D: MEAS R.HT NEZ PT# MLM-1 (A-B A-C) STEP-2> V: 106°13′ 57″ HR: 85°01′ 24″ HD*[F.S.] < m Measuring SET MLM-1 (A-B A-C) STEP-2> V: 106°13′ 57″ HR: 85°01′ 24″ HD: 223.846 m MEAS R.HT NEZ PT#	•
#D: MEAS R.HT NEZ PT#	•
#D: MEAS R.HT NEZ PT# MLM-1 (A-B A-C) STEP-2> V: 106°13′ 57″ HR: 85°01′ 24″ HD*[F.S.] < m Measuring SET MLM-1 (A-B A-C) STEP-2> V: 106°13′ 57″ HR: 85°01′ 24″ HD: 223.846 m MEAS R.HT NEZ PT# MLM-1 (A-B A-C) System calculates dSD, dHD and dVD between prism A and prism B dVD: 1.256 m MLM-1 (A-B A-C) dSD: 263.376 m dVD: 1.256 m dVD: 1.256 m dVD: 1.256 m MLM-1 (A-B A-C) dSD: 263.376 m dVD: 1.256 m dVD: 1	•
#D: MEAS R.HT NEZ PT# MLM-1 (A-B A-C) STEP-2> V: 106°13′ 57″ HR: 85°01′ 24″ HD*[F. S.] -< m Measuring SET MLM-1 (A-B A-C) STEP-2> V: 106°13′ 57″ HR: 85°01′ 24″ HD: 223.846 m MEAS R.HT NEZ PT# MLM-1 (A-B A-C) STEP-2> V: 106°13′ 57″ HR: 85°01′ 24″ HD: 223.846 m MEAS R.HT NEZ PT# MLM-1 (A-B A-C) dSD: 263.376 m dVD between prism A and prism B dHD: 21.416 m	•

<pre> ①Press F1 (NEXT) to measure distance between A-C.※1)</pre>	[F1]	MLM-1 (A-B A-C) <step-2> V: 106°13′ 57″ HR: 85°01′ 24″ HD: MEAS R.HT NEZ PT#</step-2>
(II) Collimate prism C, and press [F1] (MEAS). The HD from instrument to prism C is displayed after measurement.	Collimate prism C [F1]	MLM-1 (A-B A-C) <step-2> V: 106°13′ 57″ HR: 85°01′ 24″ HD: MEAS R.HT NEZ PT#</step-2>
(12) System calculates dSD, dHD and dVD between prism A and prism C according to the positions of points A and C.		MLM-1 (A-B A-C) dSD: 0.774 m dHD: 3.846 m dVD: 12.256 m HR = 86°25′ 24″ NEXT
(13) Measure the distance between A-D, and repeat operation steps (11)-(12). ※2) ※1) If the coordinate of target point is kr ※2) Press [ESC] to return to MLM menu		3 (NEZ) to enter manually.

USING COORDINATE FILE

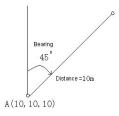
It is possible to input coordinate value directly or calculate from coordinate data file.

Operation procedure Operation	Display
-------------------------------	---------

① press [F3] (NEZ) to display the entering screen of NEZ in the right graph.※1),※2)	[F3]	MLM-1 (A-B A-C) <step-1> V: 106°13′ 57″ HR: 85°01′ 24″ HD: MEAS R.HT NEZ PT# MLM-1 (A-B A-C) N:</step-1>
②Press [F4] (PT#), the screen shows as the right graph. Press [F2] (LIST) to read coordinate from coordinate data file.	[F2]	MLM-1 (A-B A-C) READ COORD. DATA POINT: 2 INPUT LIST ALPH ENT
③Press [F4] YES to confirm this point	[F4]	MLM-1 (A-B A-C) N:0.862 m E: 2.491 m Z: 1.651 m >OK? [NO] [YES]
※1) If the coordinate of target point is kn	own, you can press F	3 (NEZ) to enter manually.
※2) Press [F3] (HD) to return to MLM me	enu.	

9.4.5 RADIATION

The coordinate for a point can be computed by entering the Azimuth and Distance.



Example:

Operation procedure	Operation		Display	
Press [5] Radiation in COGO	[5]	 INTERSEC INTERSEC INVERSE MLM RADIATIC AREA ME 	CTION 4	•
② Input From Point name, azimuth and distance, press ENT key to calculate.	[ENT]	[Radiation] FromPt: AZ: Dist:	A1 0° 00'00" 0.000	ENT
③Press [ENT] key to confirm saving this point	[ENT]	POINT : PCODE: N: E: Z: BACK	A2 9.659m 2.588m 1.000m NUM COMPLETE!>	ENT

9.4.6 AREA MEASUREMENT

This mode calculates the area of a closed figure.

There are two area calculation methods as follows:

- 1) Area calculation from Coordinate data file
- 2) Area calculation from measured data

Note

Area is not calculated correctly if enclosed lines cross each other.

It is impossible to calculate what a mix of coordinate file data and measured data.

The number of points used to calculate is not limited.

9.4.6.1 Area calculation from Coordinate data file

Operation procedure	Operation	Display
① Press [6] (AREA MEAS) in COGO.	[6]	 INTERSECTION INTERSECTION 4 INVERSE MLM RADIATION AREA MEAS
② Input the file name directly or choose the file from [F2] LIST. Press [F4]ENT to confirm	Input file name [F4]	SELECT COORD. FILE FILE: SOUTH BACK LIST NUM ENT
③ press [1] or [2], to select whether to coordinate grid factor .[e.g.: press [2], DON'T USE]	[2]	AREA 1. USE G.F. 2. DON'T USE

④ The display of Area calculation is shown※2)		POINTS: 0000 AREA: m² GIRTH: INEXT#: DATA-01 MEAS PT# UNIT NEXT
(5) A: Press [F4] (NEXT), the top of the file data (DATA-01) will be set and the second point number will be shown, while the number of points for calculating the area adds one.	[F4] [F2]	A: POINTS: 0001 AREA : m² GIRTH: NEXT#: DATA-02 MEAS PT# UNIT NEXT B: AREA READ COORD. DATA POINT:DATA-02
B: Or press [F2] (PT#) and input the PT# for area calculating manuallly. C: Press [F2] (LIST) to choose point from current project.	[F2]	INPUT LIST NEZ OK C: C000 C001 C002 VIEW SRCH DEL ENT
©Repeat step ⑤ to set the POINT# for area calculating. When 3 points or more are set, the area surrounded by the points is calculated **Press [F3] (UNIT) to change the area of the step of the s	[F4]	POINTS: 0003 AREA : 540.000 m² GIRTH: 226.637 m NEXT#: DATA-02 MEAS PT# UNIT NEXT

9.4.6.2 Area Calculation from Measured Data

Operation procedure	Operation	Display
①In area calculation display, sight the prism and press [F1] (MEAS) to start measuring. ※1)	Collimate P [F1]	POINTS: 0000 AREA : m² GIRTH: NEXT#: DATA-01 MEAS PT# UNIT NEXT POINTS: 0000 HR: 45°00′ 00″ N* [F.3] < m E: Z: Measuring
② Collimate the next point and		POINTS: 0003
press [F1] (MEAS).		: 0. 478 m²
Press [F4] NEXT to measure the	Collimate	GIRTH: 2.317 m NEXT#: DATA-01
other points.	[F1]	MEAS PT# UNIT NEXT
When 3 points are set, the area	[F4]	
surrounded by the points is calculated		
and the result will be shown.		

9.4.6.3 to Change the Display Unit

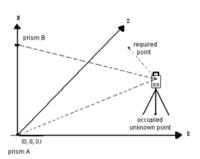
It is possible to change the display area unit.

Operation procedure	Operation	Display
① Press [F3] (UNIT).	[F3]	POINTS: 0000 AREA : m² Î GIRTH: NEXT#: MEAS PT# UNIT NEXT

② Press [F1]-[F4] to select a UNIT. e.g.: Press [F2](ha)	[F2]	POINTS: AREA: GIRTH: NEXT#: m² ha	0000 m² 🏙
③ The UNIT has been changed.		POINTS: AREA: GIRTH: NEXT#: MEAS PT#	0000 ha I II

9.5 MEASUREMENT FROM POINT TO LINE

This mode is used to obtain the coordinate data with the origin A (0,0,0) and the line AB as N axis. Place the 2 prisms at the A and B on the line, and place the instrument at unknown point C. After measuring the 2 prisms, the coordinate and the azimuth of the instrument will be calculated and recorded.



Operation procedure	Operation	Display
Press [5] (POINT TO LINE) in 4.Programs MENU	[MENU] [4] [5] 136	 REM TRAVERSE ZCOORDINATE COGO POINT TO LINE Roads

		SELECT COORD. FILE
② Input the file name directly or choose the file from [F2] UST. Press [F4]ENT to confirm	Input file name [F4]	FILE: SOUTH BACK LIST NUM ENT
Press [F2] R.HT to Input instrument height and prism height and [F4] to enter.	[F2] [F4]	HEIGHT INPUT INS. HT : 0.000 m R.HT : 0.000 m BACK ENT
3 Collimate to the prism P1(Origin), and press F1(MEAS) to measure. ※1)	Collimate P1 [F1]	POINT TO LINE NO. 01 HR: 225°00′ 00″ SD: HD: MEAS R.HT NEZ PT# POINT TO LINE NO. 01 HR: 225°00′ 00″ SD* [F. 3] -< m HD: Measuring
Collimate to B(P2)point, and press [F1]MEAS to measure.※ 1)	Collimate P2 [F1]	POINT TO LINE NO.02 HR: 225°00′ 00″ SD: HD: MEAS R.HT NEZ PT# POINT TO LINE NO.02 HR: 225°00′ 00″ SD*[F.3] -< m HD: Measuring

	1
After measuring, it displays as right figure on the screen.	POINT TO LINE DIST (P1-P2) dSD 5.071 m dHD: 5.071 m dVD: -1.032 m NEZ OCC.
Press [F4] (OCC.) to display	POINT TO LINE OCC. PT
the new coordinate of the	NO: 0.000 m
Occupied point.	EO: 5.110 m ZO: -11.035 m
	P1P2
Press [F4] (P1P2↓), Display dSD.	POINT TO LINE HR: 225°00′ 00″ N :
Press [F4] (P1P2↓), Display dSD. Press [F1] (NEZ) to measure other	HR: 225°00′ 00″
	HR: 225°00′ 00″ N : I E :

 $[\]frak{\%}$ 1) Instrument is in the mode of N times' fine measurement.

9.6 ROAD

This function is used for staking out the designed point according to the chainage and offset that made sure in road design

9.6.1 Input Road Parameter

The road design menu includes the function of alignment design.

9.6.1.1 Define Horizontal Alignment (Maximum data quantity of each file: 30)

Horizontal alignment data can be edited manually or encased from computer. Horizontal alignment consisted of following elements: starting point, staight line, circular curve and transition curve.

Operation procedure	Operation	Display	
①Press [6] (Roads) in Programs of MENU	[MENU] [4] [6]	1. REM 2. TRAVERSE 3. Z COORDINATE 4. COGO 5. POINT TO LINE 6. Roads	
② press [1]: HZ Alignment". Disk list is displayed. Select the disk which the file is in and then press [F4] (OK).	[1] [F4]	1. HZ Alignment 2. VT Alignment 3. Set-out Roads	
③Select a HZAL file, press [ENT]. ※1)	[ENT]	SOUTH [DIR] S0001 [DIR] S0002.SHL [HZAL]	

⑤After inputting ,press[F4] (ENT) and [F4]	Start
then [ESC], the display shows as the right figure. ×2)	VIEW SRCH ADD
⑥Press [F4] (ADD), enter the display of inputting the process of main line.	HZ Alignment CH: 1000.000 AZ: 0°00′ 00″ 01 STR ARC TRNS PT

horizontal alignment file.

※2) Press [F2] to search data by searching the chainage.

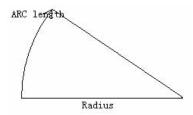
The main line inputting screen displays current chainage and the bearing angle (the tangent line from the chainage) and the function key (For creating new line). System provides four functions: defining straight line, circular curve, point. Select a function key, enter the detail information of the chainage, the alignment elements will be created. Press ENT, the new chainage and bearing angle will be calculates automatically and the main alignment screen will be restored. Now other line style can be defined. Press ESC to exit current screen. To modify the element which entered in advance, you should enter the "Edit Alignment" option; the new element can be added only in the end of the original alignment file.

Straight line

When the start point or other line style is well-defined, it allows you to define straight line. A straight line consists of bearing angle (AZ) and distance; the distance value can not be minus.

Operation procedure	Operation	Display
① Press [F1] (STR) in the screen of inputting process, entering the screen of defining straight line.	[F1]	HZ Alignment CH: 1000.000 AZ: 0°00′ 00″ 01 STR ARC TRNS PT#
②After inputting the azimuth angle, press [F4] (ENT) to get the next inputting item, and after inputting the	Input Azimuth [F4]	STR 02 AZ: 25°00′ 00″ Len.: 48.420 m
length of the line, press [F4] (ENT).		BACK ENT
③After recording this alignment data, display the bearing angle and the chainage in the end of straight line. Now other alignments can be defined. When the straight line is in the middle of the road, the bearing angle is calculated from the original elements. To change this bearing angle, input a new angle manually.	Input length [F4]	HZ Alignment CH: 1048.420 AZ: 25°00′00″ 02 STR ARC TRNS PT

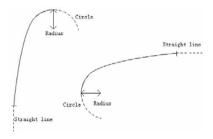
Circular Curve



Press [ARC] in the "Main line Input Screen", the circular curve can be defined. Circular curve consists of Arc length and Radius. The rule of radius value: along the forward direction of the curve. When the curve rotates to right, the radius value is positive. When the curve rotates to left, the radius value is minus. The arc length can not be minus.

Operation procedure	Operation	Display
①Press [F2] (ARC), the screen of defining Arc will be shown.	[F2]	HZ Alignment CH: 1048.420 AZ: 25°00′ 00″ 02 STR ARC TRNS PT
②Input radius and arc length, then press F4] (ENT) to save.	Input radius And arc length [F4]	Arc 03 Rad: _ 0.0000 m Len.: 0.000 m BACK ENT
③Return to the Input Process Screen.		HZ Alignment CH: 1071.561 AZ: 91°17′ 38″ 03 STR ARC TRNS PT

Transition curve

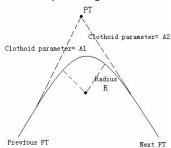


Press [3] (TRNS) in the Main Line Input Screen, the transition curve can be defined. Transition curve consists of the minimum radius and arc length. The rule of radius value: along the forward direction of the curve. When the curve rotates to right, the radius value is positive. When the curve rotates to left, the radius value is minus. The arc length can not be minus.

Operation procedure	Operation	Display
①Press [F3] (TRNS) in the Input Process Screen.	[F3]	HZ Alignment CH: 1071.561 AZ: 91°17′ 38″ 03 STR ARC TRNS PT
②Input the minimum radius and arc length of transition curve then press [F4] (ENT).	Input the minimum radius and arc length +	Transition 04 Rad.:
③Return to the Input Process Screen.		HZ Alignment CH: 1091.561 AZ: 119°56′ 31″ 04 STR ARC TRNS PT

PT (Point)

Press [F4] (PT) in the "Main line input screen", the point can be defined. A point element consists of coordinates, radius and clothoid parameter A1 and A2. Radius, A1 and A2 can not be minus. If radius is entered, an arc is inserted with the specified radius. If clothoid parameter A1 or A2 is entered, a clothoid is inserted between straight and arc with the specified length.



Operation procedure	Operation	Display		
①Press [F4] (PT) in the Input Process Screen.	[F4]	HZ Alignment CH: 100.000 AZ: 0°00′ 00″ 04 STR ARC TRNS PT		
②Input N, E, radius and A1, A2, press [F4] (ENT).	Input N, E Radius, A1, and A2 [F4]	N : _ 0.000 m E : 0.000 m Rad.: 0.000 m A1 : 0.000 m A2 : 0.000 m BACK 05 ENT		
③Data is saved and return to the main screen.		HZ Alignment CH: 2745.602 AZ: 61°40′ 51″ 05 STR ARC TRNS PT		

[NOTE]: When you want to enter A1, A2 from clothoid length L1, L2, the following equations are used:

$$A_1 = \sqrt{L_1 \text{ Radiu}}$$

 $A_2 = \sqrt{L_2 \text{ Radiu}}$

Any changes to the alignment must be done using the edit alignment option.

9.6.1.2 Edit Alignment

To edit the alignment data il in this menu.

Operation procedure	Operation	Display
① Select the HZAL file to be edited, and then press [F1] (VIEW), the selected HZAL data is displayed.	▲ or ▼ [F1]	Start STR Arc Transition PT VIEW SRCH ADD
② Press ▲or ▼ to find the HZAL data which needs to be edited.		Arc 03/05 Rad.: 25.000 m Len.: 10.000 m
③ Press [F1](EDIT) to input new data. Press [F4] (ENT) to save.	[F1] [F4]	Arc 0305 Rad.: _ 25.000 m Len.a: 10.000 m BACK ENT

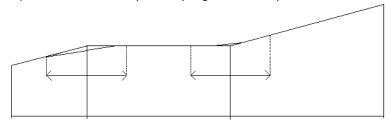
Press this key to display the next point data.

STRT: Press this key to go to the strart of the file.

END: Press this key to go to the end of the file.

PAGE: Press this key to go to page 2.

It is possible to edit data and modify raw data by using above function keys.



9.6.1.3 Define Vertical Curve (Maximum 30 data)

A vertical curve consists of series of intersection points. The intersection point consists of chainage, elevation and curve length. The start and end intersection points must be a zero curve length

Chainage	1000	1300	1800	2300
Elevation	50	70	60	90
Curve length	0	300	300	0

Intersection points can be entered in any order. After entering a point data, press ENT to save it and go to input next one. Press ESQ to exit without saving.

Operation procedure	Operation	Display
① Press [2] (VT Alignment) in Roads menu. Display disk list; select the disk which the file is in. Press [F4] or [ENT] to enter. Display file list. Select one VT AL file and press [ENT].※1)	[2] [F4] [ENT] [F4]	Roads 1. HZ Alignment 2. VT Alignment 3. Set-out Roads SOUTH [DIR] SO001 [DIR] SO002.SVL [VTAL]

② Press [F4](ADD) to enter into the mainline INPUT PROGRESS SCREEN. As the right figure, input chainage, elevation and length, and press [F4] (ENT).	Input CH, elevation and curve length [F4]	CH: CH: VIEW SRCH Define VT AL CH: ELEV:	1000.000 1001.000 ADD 02 0.000 m 0.000 m
p.ess [r-r] (ERV).		Len.: BACK	0.000 m ENT
③ Record this vertical curve data. Then input the next vertical alignment data.		Define VT AL CH: _ ELEV: Len.: BACK	03 0.000 m 0.000 m 0.000 m ENT

%1) Press [F4] (P1 \downarrow) to display function menu in page 2. Press corresponding softkey to create or edit vertical alignment file.

9.6.1.4 Edit Vertical Curve

To modify the curve data, the procedure is the same with editing alignment data.

Operation procedure	Operation		Display
① Press ▲ or ▼, or use [F2](SRCH), to find alignment data	▲ or ▼	CH : CH : CH : CH :	1000.000 1001.000 1002.000
which needs to be edited. In search menu, input the Chainage and press [F4].	[F2] [F4]	SRCH CH:	0.000 1
		BACK	ENT

② Press [F1] (VIEW) to view data of selected VTAL, and press [F1] (EDIT).	[F1] [F1]	Define VT AL 03/07 CH: 1003.000 m ELEV: 100.000 m Len.: 100.000 m EDIT STRT END
③Input new data. Press [F4](ENT) to save the rectified data. Press [ESC] to return te previous screen.	[F4]	Define VT AL 03/07 CH: 1003.000 m ELEV: 125.000 m Len.: 120.000 m BACK ENT

9.6.2 Road Layout

Use the chainage and offset you input in ROADS (Road Design) for layouting.

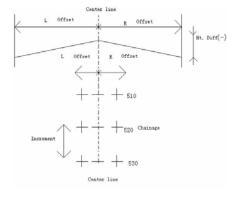
For Alignment Setout, you must define the line type of the horizontal alignment in the [Define Roads].

The vertical alignment is optional, but is required to compute cut and fill. The defining method is the same as defining horizontal alignment.

Rule: Offset left: the horizontal distance from the left stake point to the center line.

Offset right: the horizontal distance from the right stake point to the center line.

Elevation difference: Left (right) is the elevation difference between left (right) stake and the center line point.



9.6.2.1 Selecting a FileFirst select a file for listing and recording layout data

Operation procedure	Operation	Display
①Select [3] (Set-out Roads) in Roads menu, and then select [1] (SELECT A	[3]	Roads 1. HZ Alignment 2. VT Alignment 3. Set-out Roads
FILE)".	[1]	Set-out Roads 1. SELECT A FILE 2. OCC. PT INPUT 3. BACKSIGHT 4. LAYOUT PT
②Select the type of file, e.g.: Press [3] (SELECT SO. FILE).※1)	[3]	SELECT A FILE 1. Select HZAL file 2. Select VTAL file 3. SELECT SO. FILE
③You can input the file name directly or call up files from internal memory.		SELECT SO. FILE FILE: SOUTH BACK LIST NUM ENT
4) Press [F2] (LIST) to display disk list, select the disk which the file is in. Press [F4] or [ENT] to display catalog of the coordinate data file. ※2),※3)	[F2] [F4]	SOUTH.SCD [NEZ] S0001 [DIR] DATA.SCD [NEZ]

⑤ Press [▲] or [▼] to make the file tabulation to scroll up or down, and then select a file.	[▲] or [▼]	SOUTH.SCD [NEZ] S0001 [DIR] DATA.SCD [NEZ]
Press [F4](ENT) to select the file. Press [ESC] to return to Set-out RoadsMenu.	[F4]	Set-out Roads 1. SELECT A FILE 2. OCC. PT INPUT 3. BACKSIGHT 4. LAYOUT PT

 $[\]times$ 1) Press [1] or [2], use the same method to choose HZAL or VTAL file.

9.6.2.2 The Setting of the Occupied Point

The setting of the occupied point can be inputted by keyboard or listing in the memory. Inputting by keyboard is in the form of "Chainage, offset", but listing in the memory is in the coordinate form: N, E, Z.

Operation procedure	Operation	Display
①Select [3] (Set-out Roads) in Roads menu, and then [2]: OCC. PT INPUT	[3]	Roads 1. HZ Alignment 2. VT Alignment 3. Set-out Roads
in Set-out Roads menu.	[2]	Set-out Roads 1. SELECT A FILE 2. OCC. PT INPUT 3. BACKSIGHT 4. LAYOUT PT

^{※2)} Input file name directly.

^{*3)} Press corresponding softkey to create or edit vertical alignment file.

②Enter into OCC. PT INPUT screen.		OCC. PT INPUT CH: _
③ Input CH, OFFS of the occupied point. Press [F4] (ENT).	Input CH, OFFS and INS.HT [F4]	OCC. PT INPUT CH: 1000.000 OFFS: 0.000 m INS. HT: _ 1.600 m BACK PT# ENT
The instrument calculates the coordinate of this point on the basis of inputted chainage and offset. If there is vertical curve data of this chainage, display the elevation, otherwise, display 0.		OCC.PT: 1000.000 PCODE: 0.000 N0: 1.500 m E0: 2.000 m Z0: 0.000 m EDIT REC. ENT
⑤ Press [F4] (ENT) to finish the setting of the occupied point, and then return to Set-out Roads menu. ※1) Press [F1] (EDIT) to edit occupied p	[F4]	Set-out Roads 1. SELECT A FILE 2. OCC. PT INPUT 3. BACKSIGHT 4. LAYOUT PT

Use the coordinate data in the memory

Operation procedure	Operation	Display
① Select [3] (Set-out Roads) in Roads	[3]	Roads 1. HZ Alignment 2. VT Alignment 3. Set-out Roads
menu, and then [2] OCC. PT INPUT	[2]	Set-out Roads 1. SELECT A FILE 2. OCC. PT INPUT 3. BACKSIGHT 4. LAYOUT PT
② Enter the "OCC. PT INPUT".		OCC. PT INPUT CH:
③ Press [F3] (PT#) to list the coordinate data in the memory for	[F3]	Set-out Roads OCC. PT INPUT POINT: SOUTH
the setting the occupied point.		INPUT LIST NEZ ENT
④ Press [F2](LIST).※1)	[F2]	C000 C001 C002 VIEW SRCH DEL ADD
⑤Press ▲or ▼ to select coordinate point in the memory; press [ENT] to	≜ or ▼	OCC. PT INPUT NO: 102.857 m EO: 148.900 m
display. Press [F4] (YES) to finish	[F4] 152	ZO: 100.000 m > OK ? [NO] [YES]

9.6.2.3 The Setting of Backsight

For the setting of the backsight, there are two ways: input backsight angle directly and set backsight angle by coordinate.

1) Use angle to set backsight

Operation procedure	Operation	Display
① Select [3] (Set-out Roads) in Roads menu and then [3]	[3]	Roads 1. HZ Alignment 2. VT Alignment 3. Set-out Roads
(BACKSIGHT)".	[3]	Set-out Roads 1. SELECT A FILE 2. OCC. PT INPUT 3. BACKSIGHT 4. LAYOUT PT
②Enter the "BACKSIGHT ".		BACKSIGHT CH: _
③ Press [F3] (PT#).	[F3]	Set-out Roads BACKSIGHT POINT: 2

④ Press [F3] (NE/AZ).	[F3]	BACKSIGHT NBS: 102.857 m EBS: 148.900 m ZBS: 100.000 m BACK ANG. ENT
⑤ Press [F3] (ANG.).	[F3]	BACKSIGHT HR: _ 0°00′ 00″
		BACKSIGHT
③Input backsight azimuth, and press [F4](ENT), system prompts to enter backsight	[F4]	HR: 60°00′ 00″ I

2) Use coordinate file to set backsight

This setting way of backsight is the same with the occupied point. Could input by keyboard or listing from memory. Inputting by keyboard is in the form of "Chainage, offset", but listing in the memory is in the coordinate form: N, E, Z.

Operation procedure	Operation	Display
①Select [3] (Set-out Roads) in Roads	[3]	Roads 1. HZ Alignment 2. VT Alignment 3. Set-out Roads
menu, and then "[3] BACKSIGHT".	[3]	Set-out Roads 1. SELECT A FILE 2. OCC. PT INPUT 3. BACKSIGHT 4. LAYOUT PT
②Enter the "BACKSIGHT".		BACKSIGHT CH: _
③ A: Input chainage, offset and target height of backsight. B: Press [F3] (PT#).		BACKSIGHT CH: 1000.000 OFFS: 0.000 m R.HT: 1.600 m BACK PT# ENT Set-out Roads BACKSIGHT POINT: 2

4		A:
A: The instrument calculates the coordinate of this point on the basis of inputted chainage and offset. If there is vertical curve data of this chainage, display the elevation, otherwise, display 0. Press [F2](REC.) to save data into the selected file. Press [F1] (EDIT) to edit data manually. B: Press [F2](LIST), use ▲or ▼to search data in the file, then press [ENT] display its coordinate.		BKS PT: 1000.000 PCODE: 0.000 NBS: 1.500 m EBS: 2.000 m ZBS: 0.000 m EDIT REC. ENT B: C000 C001 C002 VIEW SRCH DEL ADD BACKSIGHT NBS: 1.500 m EBS: 2.000 m ZBS: 0.000 m ZBS: 0.000 m ZBS: 0.000 m
⑤ There is a prompt: collimate to the backsight, press [F4](YES) to enter backsight point coordinate	[F4]	BACKSIGHT HR: 60°00′ 00″
The setting of backsight point is finished, so it returns to Set-out RoadsMenu.		Set-out Roads 1. SELECT A FILE 2. OCC. PT INPUT 3. BACKSIGHT 4. LAYOUT PT

9.6.2.4 Layout
When the setting of occupied point and backsight point is finished, enter into layout.

Operation procedure	Operation	Display
①Select [4] LAYOUT PT in "Set-out Roads" Menu.	[4]	Set-out Roads 1. SELECT A FILE 2. OCC. PT INPUT 3. BACKSIGHT 4. LAYOUT PT
②Enter the screen of alignment layout data. Input the start chainage, chainage increment, HD from side stake point to center line, and press [F4](ENT) to enter the next inputting screen. Offs. L: HD from left side stake point to center line (Refer to Figure 9-1 for stipulation of layout data.) ※1),※2)	Input StartC, Incre, and Off.L [F4]	Set-out Roads 1/2 StartC _ 0.000 Incre. 0.000 m Offs. L 0.000 m BACK ENT
③Input the height difference between side stake and center line point, and press [F4] (ENT). Offs.R: HD from right side stake point to center line HtDi.L: height difference between left side stake point to center line HtDi.R: height difference between right side stake point to center line	Input Offs.R, HtDi.L, HtDi.R [F4]	Set-out Roads 2/2 Offs.R

Г	
4 Display the chainage and offset of the center line on the screen.(refer to the explanation for the main laytout screen behind)	Set-out Roads CH: 1000.000 OFFS: 0.000 m HtDi: 0.000 m R.HT: 0.000 m
© Proces (Offic I) or 3 (Offic P)	EDIT SLOPE S.O
© Press (Offs. L) or (Offs.R) to set out left (right) side stake. Corresponded chainage, offset, elevation difference will be displayed on the screen. Press [EDIT], the chainage, offset, HtDi and target height can be entered manually. If the offset is minus, the offset point	Set-out Roads CH: 1000.000 OFFS: 10.000 m HtDi: 10.000 m R.HT: 1.600 m EDIT SLOPE S.O
is at the left side to center line. If the offset is positive, the offset point is at the right side to center line. Press ▲or ▼to decrease/increase chainage.	

©When the chainage and offset to be layout are appeared, press [F3] (S.O) to confirm. The coordinate of the point to be layout will be shown on the screen.Here, Press [F2](REC.) to record data in the selected file,	[F3]	POINT: 1012 PCODE: 12.000 N: 1599.255 m E: 1599.924 m Z: 0.000 m EDIT REC. ENT
Press [F1](EDIT) to edit data manually.		
Press [F4](ENT) to start layout ①Instrument will calculate the		Set-out Roads
layout elements firstly HR: the calculated value of the layout point's horizontal angle HD: the calculated horizontal distance value from instrument to layout point		Calculated HR = 122°09′ 30″ HD = 245.777 m DIST NEZ
®Collimate prism, and press [F1](DIST) and then [F1](MEAS). HR: measured horizontal angle dHR: the horizontal angle to be turned to the layout point =actual horizontal angle—calculated horizontal angle When dHR=0°00′ 00″, it means that the layout direction is right	Collimate [F1] [F1]	HR: 2°09′ 30″ dHR: 22°39′ 30″ HD*[F.S.]

Press [F2](MODE) to shift among measuring modes.	[F2]	HR: 2°09′ 30″ dHR: 22°39′ 30″ HD*[F.R] -< m dHD: -5.321 m dZ: 1.278 m MEAS MODE R.HT NEXT
(II)When the displayed values of dHR, dHD and dZ are 0, the layout point is established.		HR: 2°09′ 30″ dHR: 0°0′ 0″ HD* 25.777 m dHD: 0.000 m dZ: 0.000 m MEAS MODE R.HT NEXT
(11) Press [F4](NEXT) to get the next layout point. If the offset is minus, the offset point is at the left side to center line. If the offset is positive, the offset point is at the right side to center line.	[F4]	Set-out Roads CH: 1000.000 OFFS: 10.000 m HtDi: 10.000 m R.HT: 1.600 m EDIT SLOPE S.O

 $[\]frak{\%}$ 1) Refer to Section 3.7 METHOD OF INPUTTING ALPHANUMERIC CHARACTERS.

^{※2)} Offs.L, Offs.R are not allowed to input minus.

Explanation for the main layout screen:

Set-out Roads

CH: 1000.000

OFFS: 0.000 m HtDi: 0.000 m

R.HT: 0.000 m EDIT SLOPE S.O

SLOPE:The key is used for slope layout.

A: -CHG:The key is use in decreasing the chainage.

(The deceasing No. =curremt chainage -decrement)

V: +CHG: The key is use in increasing the chainage.

(The increasing No. =current chainage +increment)

- **Section**: **Offs.R:** The key is use in setting out the right side stake. Press it to display the offset and the height difference of the right side stake.
- Offs.L: The key is use in setting out the left side stake. Press it to display the offset and the height difference of the left side stake.

Press ESQ to return to the setting screen of the chainage and offset at anytime, and input new point for the next layout point; on the PT# screen, press ESQ key to return to the last screen.

9.6.2.5 Slope layout

Slope setting-out can be performed as part of the Alignment layout option. After defining vertical alignment and horizontal alignment in the

"Define Roads Menu", it is possible to perform slope layout. Press SLOPE, and slope layout will be displayed

Set-out Roads		
CH:	1000.000	
OFFS:	0.000 m	
HtDi :	0.000 m	Ĥ
R.HT:	0.000 m	
EDIT	SLOPE S.O	

Press F2 (SLOPE)

SLOPE Set-out	(1: N)
Cut L: _	0.000
Fill L:	0.000
Cut R:	0.000
Fill R:	0.000
BACK	ENT

The left and right slopes may be entered for both cut and fill. Enter the required slopes using positive CL numbers for both table depending on whether the situal Height Diff Hinge Point Computed Intersection Cut or fill is detern 1 vel is above the level of the hinge then t Offset Fill CL Height Difference Hinge Point Cut

Offset

Operation procedure	Operation	Display
① Press [F2](SLOPE) in the layout screen of alignment chainage and offset	[F2]	Set-out Roads CH: 1000.000 OFFS: 0.000 m HtDi: 0.000 m R.HT: 0.000 m EDIT SLOPE S.O
②Input left/right cut/fill slope, and press [ENT] to save.	[F4]	SLOPE Set-out (1: N) Cut L: 0.000 Fill L: 0.000 Cut R: 0.000 Fill R: 0.000 BACK ENT
③Select [F2] (LEFT) or [F3] (RIGHT).	[F2] or [F3]	Select L or R Cut L: 2.150 Fill L: 0.000 Cut R: 2.150 Fill R: 0.000 LEFT RIGHT
④Enter SLOPE Set-out screen.		SLOPE Set-out HD: HR: 180°13′25″ MEAS MODE STOP

⑤Sight a point near where it is		SLOPE Set-out
estimated the slope will intercept and		← 3.398 m
press [F1](MEAS) to take the first trial		1 3.321 m ■
shot. The appropriate slope is selected		HD: 2.546 m HR: 180°13′25″
from the data entered in the preceding		MEAS MODE STOP
step. The appropriate slope is selected		
from the data entered in the preceding		
step. The first intercept is computed		
assuming a horizontal surface at the		
level of the measured point. The error		
from measured point to calculated		
point will be displayed.		
⑤Sight a point near		SLOPE Set-out
⑥Move prism following the display on		SLOPE Set-out
the screen, and press [F1](MEAS). Until	Move prism	↔ 0.000 m
there are two arrowheads on the two	move prism	↓ 0.001 m ■ HD: 1.546 m
head rows, it means finding the layout	[F1]	HR: 140°13′ 25″
point.		MEAS MODE STOP
Press [ESC] to return to SlopeSet-out selecting screen.Start to set out the next point from		Select L or R Cut L: 2.150 Fill L: 0.000 Cut R: 2.150
step 3.		Fill R: 0.000 LEFT RIGHT

¹⁾ An intersection can not be computed if the ground surface passes through the hinge point.

²⁾ The cut is not displayed because the cut at the computed point is zero.

10. PARAMETERS

You can set 'unit'and measuring mode in the menu of PARAMETERS, inMENU press"5" to enter

PARAMETERS
1. UNIT SET
2. MODE SET
3. OTHER SET

1: Unit Set: American Feet: 1m=3.28033333333333ft

Menu	Selections	Contents
		Select the standard of FEET.
	1. INTERNATIONAL	International
FEET	2. USA SURVEY	feet: 1m=3.280839895013123ft
	2. 03.00.001	USA
		feet: 1m=3.2803333333333ft
	1. DEG (360°)	Select angle unit.
ANGLE	2. GON (400G)	DEG/GON/MIL (degree/gon/mil)
	3. MIL (6400M) 1. METER	
DISTANCE	2. FEET	Select distance unit: m / ft / ft+in
	3. FEET-INCH	(meter/feet/feet-inch)
TEMP. &	1. TEMP.: °C/°F	Select temperature unit: °C/°F
PRESS.	2. PRESS.: h/mmHg/inHg	Select pressure unit: hPa /mmHg/inHg

2: Mode set

Menu	Selections	Contents
POWER ON MODE	 Angle Meas Distance Meas Coord. Meas 	Choose to enter angle, distance or coordinates measuring mode after power on.

DIST. MODE	FINE [S] FINE [N] FINE [R] TRACKING	Choose the distance mode after power on, fine[s], fine[n], fine[r], or tracking.
GRID	1. DON'T USE	Choose to use or not to use grid factor.
FACTOR	2. USE G.F.	Choose to use of not to use grid factor.
NEZ/ENZ	1. NEZ 2. ENZ	Choose the coordinates displaying order NE/Z or EN/Z.
V.ANGLE ZO/H0	Zenith 0 Horizontal 0	Choose the reading of vertical angle, from zenith or horizontal.

3: Other set

Menu	Selections	Contents
	1.1 second	
Min Angle	2. 5 second	Cat the minimum reading of ende unit
Read	3. 10 second	Set the minimum reading of angle unit.
	4. 0.1 second	
Min Dist	1.1mm	Cat the minimum reading of dictance unit
Read	2. 0.1mm	Set the minimum reading of distance unit.
Face in Lor R	1. Differ	Set whether the coordinates are the same
race in Lork	2. Equation	as both in Face L and R.
		Set auto power off.
Auto Power	1. OFF	ON: If NO key is pressed or no measurement
Off	2. ON	is launched in 30 minutes, the total station
		will be off automatically.
H-Angle	1. OFF	When the horizontal angle exceeds 90°,
Buzzer	2. ON	whether the buzzer is activated.
Mana D	1. OFF	When there's refecting signal, whether the
Meas Buzzer	2. ON	buzzer is activated.

W-Correctio	1. OFF	
	2. 0.14	Settings of atmospheric refraction and
n	3. 0.2	curvature correction.
Date&Time	DATE: 2016-07-28	Set the date and time.
Date&Time	TIME:17:14:5:	
Duranos	1. OFF	Switch of the buzzer. Press 1. OFF to
Buzzer	2. ON	inactivate all the buzzers.

11. MEMORY MANAGEMENT

You can implement the following applications under Memory Management.

- 1) File Maintain: modify file name/search for data in the file/delete files/create new files/edit files.
- 2) Data Transfer: sending measurement data/coordinates data or code-base data/receiving coordinates data or code-base data, or horizontal/vertical alignment, setting communication parameters.
- 3) File Import: transferring the files stored in SD card to local disks or another SD card.
- 4) File Output: transferring the files stored in local disks or SD card to another SD card.
- 5) Format Parameter: initializing the parameter settings (i.e. to resume the measurement Parameters and settings is in default value. It doesn't influence the data and files).

Menu list of Memory Management:

MEMORY MGR.	
1. File Maintain	_
2. Data Transfer	Ë
3. File Import	
4. File Output	
5. Format Parameter	

11.1 FILE MAINTAIN

This function can check the memory status, format the memory, and modify file name/search for data in the file/delete files/create new files/edit files.

11.1.1 Check the Memory and Format the Disk

Procedure	Key	Display
① Press [MENU] to enter to 1/2 of main page. Press [3] (MEMORY MGR.) to display the menu of MEMORY MGR.	[MENU] [3]	MEMORY MGR. 1. File Maintain 2. Data Transfer 3. File Import 4. File Output 5. Format Parameter

②Press [1] (File Maintain) to display different types of files. Press [1] to [6] to select a certain type. e.g.: Press [2] (COORD. FILE).	[1] [2]	1. MEAS. FILE 2. COORD. FILE 3. PCODE FILE 4. HZ AL FILE 5. VT AL FILE 6. All Files
③Then you can enter to list of disks.※1) Disk:A Local Disk Disk:B SD card inserted (if the disk of SD card has enough memory to partition, it will also show C/D Disk.)		Disk:A Disk:B ATTRIB FORMAT OK
④Press [F1] (ATTRIB) to check the memory of the selected disk. Press [F4] (P1↓) to turn to P2, description of the disk.	[F1] [F4]	Disk: B Filer: Type: SD card File Sys: FAT12 Used Spc: 2.01 MB P1↓ Disk: B Free Spc: 119.19 MB Capacity: 121.20 MB
⑤Press [F2] (Format) to delete all the data in the chosen disk. Press [F4] to confirm. When finishing formatting, return back to list of disks. ※2)	[F2] [F4]	Format Disk: B Format may del data Sure to Format? CE OK FORMAT FORMATING: B PLEASE WAIT

- \times 1) Press [F4] (OK) or [ENT] to open the chosen disk and show the file list.
- $\frak{\%}$ 2) Press [F1] (CE) to return to list of disks.

11.1.2 Create a New File

Create a new file in the memory.

Procedure	Key	Display
① Press [F4] (P1↓) in file list, to turn to P2 functions.	[F4]	SOUTH.SMD [MEAS] SOUTH2 [DIR] SOUTH3.SMD [MEAS]
② Press [F1] (NEW).	[F1]	SOUTH.SMD [MEAS] SOUTH2 [DIR] SOUTH3.SMD [MEAS] INEW RENAME DEL P2.
③Types of new file are displayed. Press [F4] to show menu in the next page. E.g.: Press [7](New Common)	[F4] [7]	NEW 1. New Direct 2. New Meas File 3. New Coord. File 4. New Code File P1↓ NEW 5. New HZ AL File 6. New VT AL File 7. New Common File

④Enter the file name and suffix, Suffix	nput in New Common other new files. [F4] New Common File is screen returns to file	New Commo	on File	
is required to input in New Common		File:	SOUTH.SMD	
File but not in other new files.				
Press [F4](ENT), New Common File is		BACK	ALPH ENT	
created, the screen returns to file				
list. ※1)~※3)				

[%]1) Refer to "3.7 INPUTTING METHOD OF ALPHARNUMERIC CHARACTERS" to learn ho w to input numbers or characters.

- ※2) Existed file name can't be used again.
- %3) Press [ESC], to return to file list.

11.1.3 Renaming a File

Operation procedure	Operation	Display	
① In file list, press [▲] or [▼] to select the file to be renamed. Press [♣], [♣] to turn page.	[▲] or [▼]	SOUTH.SMD [MEAS] SOUTH2 [DIR] SOUTH3.SMD [MEAS	
② Press [F4] (P1↓) to display functions in Page2.	[F4]	SOUTH.SMD [MEAS] SOUTH2 [DIR] SOUTH3.SMD [MEAS] ATTRIB SRCH EXIT P1. NEW RENAME DEL P2.	
③ Press [F2] (RENAME).	[F2]	Rename FILE: S0010	

④Enter new file name and press [F4] (ENT) to finish. ※1)~※3)	[F4]	SOUTH.SMD SOUTH2 S0010.SMD RENAME DEL P	[MEAS] [DIR] [MEAS] NEW
※1) Refer to Section 3.7 INPUTTING METHOD OF ALPHARNUMERIC CHARACTERS.			
※2) Existed file name can't be used again.			

11.1.4 Delete file

3) Press [ESC], to return to file list.

Delete one file in the internal memory and only one file once.

Operation procedure	Operation	Display	
①Press [▲] or [▼] to select a file to delete, and press ([►], [◄] to turn page.	[▲] or [▼]	SOUTH.SMD [MEAS] SOUTH2 [DIR] SOUTH3.SMD [MEAS]	
② Press [F4] (P1↓) to display functions in page 2.	[F4]	SOUTH.SMD [MEAS] SOUTH2 [DIR] SOUTH3.SMD [MEAS] ATTRIB SRCH EXIT P1↓ NEW RENAME DEL P2↓	
③ Press [F3] (DEL).	[F3]	Delete Delete File RD.SCD Sure to Delete? CE OK	

	SOUTH.SMD [MEAS]		
④Press [F4] (OK) to delete the file.	[F4]	SOUTH2 [DIR]	
		NEW RENAME DEL P2↓	
※1) Press [F1] (CE) to return to file list.			

11.1.5 Edit Measured Data in Search Mode

In this mode PT#, ID, PCODE, Instrument Height and Prism Height can be modified, but not include ured data

Operation procedure	Operation	Display
① Press [MENU] to enter into MENU 1/2, press [3](MEMORY MGR.), DisplayMEMORY MGR.MENU.	[MENU] [3]	MEMORY MGR. 1. File Maintain 2. Data Transfer 3. File Import 4. File Output 5. Format Parameter
② Press [1] (File Maintain), different file types are displayed. Press [1] to [6] to select one. e.g.: Press [2], COORD. FILE.	[1] [2]	1. MEAS File 2. COORD. FILE 3. PCODE FILE 4. HZ AL FILE 5. VT AL FILE 6. All Files
③Enter into disk list. Press [▲] or [▼] to select the disk which the file to be edited is in. Press [F4](OK) or [ENT] to enter into file list.	[F4]	Disk:A Disk:B ATTRIB FORMAT OK

④ Press [▲] or [▼] to select the COORD. FILE to be edited, press [ENT] again.	[ENT]	SOUTH.SCD [NEZ] SOUTH2 [DIR] ATTRIB SRCH EXIT P1.
⑤Select the coordinate data in the same way. And press [F1](VIEW).※1)	[F1]	C000 C001 C002 C003 C004 VIEW SRCH DEL. ADD
© Selected coordinate data is shown, press [F1] (EDIT).	[F1]	POINT: C001 PCODE: CODE1 N : 0.000 m E : 0.000 m Z : 0.000 m EDIT STRT END
Tenter new Point name, Pcode, and coordinate which needs to be edited. Or press [F2] (LIST) to view pcode in internal memory. After inputting, press [F4](ENT) to finish editing ※3)	[F4]	POINT: C001 PCODE: CODE1 N : 0.000 m E : 0.000 m Z : 0.000 m BACK LIST ALPH ENT

%1) Press [F2](SRCH), to search data by inputting point name. Press [F3] (DEL) to delete selected coord. data.

Press [F4](ADD), t o create a new coord. data.

 $\frak{\%}2$) Press [lack] or [$lack{\blacktriangledown}$] to scroll to next or previous point.

 \times 3) Refer to "3.7 INPUTTING METHOD OF ALPHARNUMERIC CHARACTERS" to learn ho w to input numbers or characters.

11.2 DATA IMPORT

In this mode, this operation can't be done among the files in local disk.

Operation procedure	Operation	Display
①Press [3] (MEMORY MGR.) in main MENU 1/2.	[3]	MEMORY MGR. 1. File Maintain 2. Data Transfer 3. File Import 4. File Output 5. Format Parameter
② Press [3] (File Import), file types to be imported are displayed. e.g.: Press [1] (Coord. File Import)	[3] [1]	File Import 1. Coord. File Import 2. Code File Import 3. HZ AL Import 4. VT AL Import
③ Enter the name of the file which to be imported. Press [F4] (ENT). Press [F2] (LIST) to call up a file.	Enter the name of the file which to be imported. [F4]	File Import FILE: BACK LIST ALPH ENT
4 Press [1] to [3] to select the sending format. e.g.: Press [1] (NTS-300).	[1]	Sending Format 1. NTS-300 2. NTS-660 3. Custom Custom
⑤Input the file directly or press [F2] to call up COORD. FILE in internal memory. Press [F4] (ENT) again.※1)	[F4]	SELECT COORD. FILE FILE: BACK LIST ALPH ENT

⑥The information about the ongoing	Coord. File Import
file imported is displayed. After all data	From:B: \ 1000.TXT
are imported, the screen returns to	To: B: \SOUTH.SCD * 40
File Import Display menu	EXIT
automatically. ※2)	< Complete >

%1) Refer to "3.7 METHOD OF INPUTTING ALPHARNUMERIC CHARACTERS" to learn how to input numbers or characters.

 \times 2) Press [F4] (EXIT) to return to File Import menu. (\times 40): Indicates how many groups of data are being imported.

11.2.1 User-defined Receive/Send Format

This setting can only be operated in the mode of sending or receiving coordinate data. Set the display sequence of PT#, coordinate and code of the imported/ output coordinate data. So the 5 items can't be set repetitiously.

Operation procedure	Operation	Display
① From step ④ of "11.2 DATA IMPORT", press [F1] (Custom), then sending format of coordinate data can be customized.	[F1]	Sending Format 1. NTS-300 2. NTS-660 3. Custom Custom
②Display NEZ Send Order menu, press [▲] or [▼] or numeric key [1] to [5] to select the items. Press [♣], [♣], NEZ send order will shift among PT#/N/E/Z/PCODE.		NEZ Send Order 1. PT# 2. PCODE 3. N 4. E 5. Z OK

③ Set other items in the same way. After setting, press [F4] (OK).	[F4]	NEZ Send Order 1. PT# 2. PCODE 3. N 4. E 5. Z	I
Return to Sending Format menu, press [3](Custom), then coord. data is sent in the order which is set just now.		Sending Format 1. NTS-300 2. NTS-660 3. Custom Custom	•

11.3 FILE OUTPUT

Operation procedure	Operation	Display
Press [3] (MEMORY MGR.) in MENU1/2 Eg. Insert a SD card to output data.	[3]	MEMORY MGR. 1. File Maintain 2. Data Transfer 3. File Import 4. File Output 5. Format Parameter
②Press [4](File Output), types of data out are displayed. e.g.: Press [2](Coord File Export)	[4] [2]	File Output 1. Meas File Export 2. Coord File Export 3. Code File Export
③Input Coord. data file directly or press [F2] to call up coordinate data file in internal memory. Press [F4] (ENT).	[F4]	SELECT COORD. FILE FILE: BACK LIST ALPH ENT

④ Press [1] to [3] to select Sending Format.※1) e.g.: Press [2] (NTS-660).	[2]	Sending Format 1. NTS-300 2. NTS-660 3. Custom Custom
⑤ Enter the name of the output file, press [F4] (ENT).	[F4]	File Output FILE: SOUTH BACK LIST ALPH ENT
©The screen displays information of the outputting file. After exporting all data, it returns to File Output Menu automatically. %2), %3), %4)		Coord. File Export From: A: \ 1000.SMD To: B: \ SOUTH.TXT

^{※1)} Press [F1] (Custom) to display the order of sending N/E/Z.

- ※2) Press [F4](EXIT) to return to File Output Menu (* 45): Indicates how many groups of data are being exported.
- 3) For all exported file, the suffix of which will be changed intoTXT Format automatically.
- ※4) All data in SOUTH.TXT will be covered.

11.4 DATA TRANSFER

You can send a data file stored in the internal memory to a computer directly. Also you can directly load a coordinate data file and PCODE Library data to the internal memory from the computer.

The detailed format of horizontal and vertical alignment, please see Appendix A.

NTS360R series total station provides communication for three kinds of data format, i.e. NTS300 format, NTS660 format and defined format. User can choose according to the requirement. About these data format see AppendixA.

Data Communication Menu:

RS232 TRANSFER MODE

1. SEND DATA

2.LOAD DATA

3.COMM. PARAMETERS

- 1: SEND DATA ———— send data
- 2: LOAD DATA——— introduce data
- 3: COMM. PARAMETERS ———— communication parameters setting

Note: When communicating the data, you should check whether the cable is connected well and whether the parameter settings in PC and Total Station are consistent. In addition, trasfer data to PC in time after every outside working, so make sure that the memory of the instrument is enough. At the same time the data can not be easy to loss.

11.4.1 Setting Parameter of Data Communication

Example: RS232 TRANSFER MODE: setting Baud rate: 4800

Operation procedure	Operation	Display
①In MEMORY MGR.Menu press [2](Data Transfer).	[2]	MEMORY MGR. 1. File Maintain 2. Data Transfer 3. File Import 4. File Output 5. Format Parameter P↓
②Press [1] (RS232 Mode).	[1]	Data Transfer 1: RS232 Mode 2: USB Mode 3: U Disk Mode

③Press [3](COMM. PARAMETERS).	[3]	RS232 Mode 1. SEND DATA 2. LOAD DATA 3. COMM. PARAMETERS
④ Press [▼], moving the cursor to BAUD item, andpress [♣] or [♣] to select needed parameter. Press [F4] (SET). ※1), ※2)	[▼] [◀] or [►] [F4]	COMM. PARAMETERS PROTOCOL: Ack/Nak BAUD: 4800 b/s PARITY: 8/NON SET
⑤It returns to RS232 Mode menu.		RS232 Mode 1. SEND DATA 2. LOAD DATA 3. COMM. PARAMETERS

^{*** 1)} Press [4]: The modulus of parameters decreases gradually. Press [4]: The modulus of parameters increases gradually. Press [5C] to cancel the setting.

E.g.: Under USB mode, set the protocol: None

Operation procedure	Operation	Display
① In Data Transfer Menu press [2] (USB Mode).	[2]	Data Transfer 1: RS232 Mode 2: USB Mode 3: U Disk Mode
②Press [3] (COMM. PARAMETERS).	[3]	USB Mode 1. SEND DATA 2. LOAD DATA 3. COMM. PARAMETERS

 $[\]fint \%2$) In this screen, protocol and parity can be set. Press $\fill \fill \fil$

③Press [◀] or [►] to select the needed protocol parameter, and press [F4](SET).(e.g.: None)	[-4] or [1- -] [F4]	COMM. PARAMETERS PROTOCOL: Ack/Nak COMM. PARAMETERS PROTOCOL: None	SET
			SET
④It returns to USB Mode menu.		USB Mode 1. SEND DATA 2. LOAD DATA 3. COMM. PARAMETERS	ů

11.4.2 Send data (RS232 Mode)

Operation procedure	Operation	Display
①In MEMORY MGR. Menu, press [2](Data Transfer)	[2]	MEMORY MGR. 1. File Maintain 2. Data Transfer 3. File Import 4. File Output 5. Format Parameter P↓
②Display three modes of DATA TRANSFER. RS232Mode、 USBModeandU Disk Mode. e.g.: Press [1] to select (RS232Mode).	[1]	Data Transfer 1. RS232Mode 2. USBMode 3. U Disk Mode

③Press [1](SEND DATA), types of data	[1]	RS232Mode 1. SEND DATA 2. LOAD DATA 3. COMM. PARAMETERS
sending are shown. e.g.: Press [2] (COORD. DATA)	[2]	SEND DATA 1. MEAS. DATA 2. COORD. DATA 3. PCODE DATA
④Input the name of the file which to be sent, press [F4](ENT). Or press [F2] to call up files from internal memory※1)	Input name of the file [F4]	SELECT COORD. FILE FILE: 1 BACK LIST ALPH ENT
⑤ The transferring format has three types: NTS-300, NTS-660 and custom. Users can select among these. e.g.:Press [2](NTS-660) ※2)	[2]	Data Transfer 1. NTS-300 2. NTS-660 3. Custom Custom
⑥After sending data, ,the screen displays "SEND FINISH" and return to SEND DATAmenu.※3)		COORD. DATA < RS232> FILE: A: \ SOUTH.SCD * 123

X1) Refer to Section 3.7 INPUTTING METHOD OF ALPHARNUMERIC CHARACTERS.

[%]2) Press [F1] (Custom), referring to"11.2.1 User-defined Receive/Send Format " for the sending format.

^{※3)} Press [F4](STOP) to cancel sending.

11.4.3 Load dataCoord. data file and Code data can be loaded into instrument memory from computer.

E.g.: USB Mode, load coord. Data.

Operation procedure	Operation	Display
①In MEMORY MGR.menu, press [2] (Data Transfer).	[2]	MEMORY MGR. 1. File Maintain 2. Data Transfer 3. File Import 4. File Output 5. Format Parameter
② Display Data Transfer Menu, press [2] (USBMode).	[2]	Data Transfer 1. RS232Mode 2. USBMode 3. U Disk Mode
③Press [2] LOAD DATA and select the	[2]	USB Mode 1. SEND DATA 2. LOAD DATA 3. COMM. PARAMETERS
type of data to be loaded. e.g.: Press [1] (LOAD COORD.)	[1]	LOAD DATA 1. LOAD COORD. 2. LOAD PCODE 3. LOAD HZ AL 4. LOAD VT AL
The state of the new file to be loaded. Press [F4] (ENT). Or press [F2] (LIST) to call up coord. data in internal memory **1)	Input FILE [F4]	SELECT COORD. FILE FILE: SOUTH BACK LIST ALPH ENT

⑤The transferring format has three types: NTS-300, NTS-660 and custom. Users can select among these. Press [3] (e.g.: Custom) ※2)	[3]	Receiving Format 1. NTS-300 2. NTS-660 3. Custom Custom	
⑥ Fisnish loading coordinate data.※3)		LOAD COORD.[USB] FILE: A:\SOUTH.SCD * 102 STOP	

^{%1)} Refer to Section 3.7 INPUTTING METHOD OF ALPHARNUMERIC CHARACTERS.

11.4.4 U Disk Mode

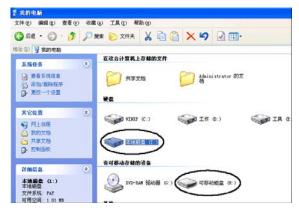
You can do the operation on computer: transfer or edit.

Operation procedure	Operation	Display
①In MEMORY MGR.menu, press [2](Data Transfer).	[2]	MEMORY MGR. 1. File Maintain 2. Data Transfer 3. File Import 4. File Output 5. Format Parameter P↓
②DisplayDataTransfer menu, press [3] (U Disk Mode).	[2]	Data Transfer 1. RS232Mode 2. USBMode 3. U Disk Mode
③"Connected to PC" is shown.		U Disk Mode Connected to PC

 $[\]frak{\%}2)$ Press [F1] Custom. For setting of receiving format, see "11.2.1 User-defined Receive/Send Format" .

³⁾ To cancel receiving data, press [F4] (STOP).

(Click "My computer", as the following graph shows, local disk I (instrument) and removable disk H (SD card) are included.



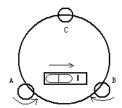
⑤select the file data to be edited. Right dick the mouth, select Copy. Paste the file in this disk. You can delete or edit files in this menu. To return to data transfer menu, press [F4] (EXIT) on the instrument, then the connection is cut.

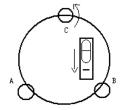


12. CHECK AND ADJUSTMENT

The instrument has been checked and adjusted strictly in the factory and meet the quality requirement. But the long distance transportation and the change of the environment will have great influence on internal structure of the instrument. So before using, the instrument should be checked and adjusted according to the items of this section.

12.1 PLATE VIAL





Inspection

Refer to Section 3.2 "INSTRUMENT SETUP".

Adjustment

- If the bubble of the plate vial moves from the center, bring it half way back to the center by adjusting the leveling screw, which is parallel to the plate vial. Correct the remaining half by adjusting the screw of plate vial with adjusting pin.
- 2. Confirm whether the bubble does is in the center by rotating the instrument 180º. If not, repeat Procedure (1).
- 3. Turn the instrument 90° and adjust the third screw to center the bubble in the vial.

 Repeat inspection and adjustment steps until the bubble remains in center with the vial in any direction.

12.2 CIRCULAR VIAL

Inspection

No adjustment is necessary if the bubble of the circular vial is in the center after inspection and adjustment of the plate vial.

Adjustment

If the bubble of the circular vial is not in the center, bring the bubble to the center by using the adjusting pin or hexagon wrench to adjust the bubble adjusting screw. First loosen the screw opposite to the offset

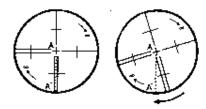
side, and then tighten the other adjusting screw on the offset side, bringing the bubble to the center. After the bubble stays in the center, keep the tightness of the three screws in uniform.

12.3 INCLINATION OF RETICLE

Inspection

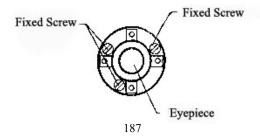
- 1. Sight object A through the telescope and lock the horizontal and vertical clamp screws.
- 2. Move object A to the edge of the field of view with the vertical tangent screw (point A')
- 3. No adjustment is necessary if object A moves along the vertical line of the reticle and point A' still in the vertical line.

As illustrated, A' offsets from the center and the cross hair tilts, then need to adjust the reticle.



Adjustment

- 1. If the object A does not move along the vertical line, first remove the eyepiece cover to expose the four reticle adjusting screws.
- 2. Loosen the four reticle adjusting screws uniformly with an adjusting pin. Rotate the reticle around the sight line and align the vertical line of the reticle with point A^{\prime} .
- 3.Tighten the reticle adjusting screws uniformly, repeat the inspection and adjustment to see if the adjustment is correct.
- 4. Replace the eyepiece cover.



12.4 PERPENDICULARITY OF LINE OF SIGHT TO HORIZONTAL AXIS (2C)

Inspection

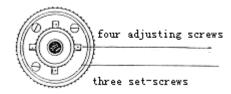
- 1. Set object A about 100m away from the instrument and make the the target vertical angle in the range of ±3°, then level and center the instrument and turn on the power.
- 2. Sight object A in left position and read the horizontal angle value (horizontal angle $L=10^{\circ}13'$ 10").
- 3. Loosen the vertical and horizontal clamp screws and rotate the telescope. Sight object A in right position and read the horizontal angle value. (Horizontal angle L= $190^{\circ}13' 40''$)
- 4. $2 \text{ C=L-(R\pm180^\circ)= } -30'' \ge \pm 2 \ 0''$, adjustment is necessary..

Adjustment

A: Electronic Adjustment Operation Steps:

Operation procedure	Operation	Display
①After leveling the instrument, turn on the instrument, press [MENU], and press [F4] ($P \downarrow$) to enter into page 2 of the menu.	[MENU] [F4]	Menu 2/2 1. Adjustment 2. INST. CONSTANT 3. Select code file 4. Hardware 5. GRID FACTOR P↓
②Press [1] (Adjustment), then Select [2](Collimation)	[1] [2]	ADJUSTMENT 1. V0 Adjustment 2. Collimation 3. Horizontal Axis 4. V0/Axis const.
③Collimate target precisely in left position, and press [F4] (OK).	[F4]	Collimation <step-1> Front V : 0°34′ 15″ HR : 186°23′ 15″ OK</step-1>

Rotate the telescope, and sight the same target A precisely in the right position. Press [F4].	[F4]	Collimation <step-2> Reverse V : 179°21′ 35″ HR : 5°23′ 42″ OK</step-2>
⑤ Setting is finished and the instrument returns to the adjusting menu automatically		ADJUSTMENT 1. VO Adjustment 2. Collimation 3. Horizontal Axis 4. VO/Axis const.



B: Optical adjusting:

- 1. Use the tangent screw to adjust the horizontal angle reading,
- 2. Take off the cover of the reticle between the eyepiece and focusing screw. Adjust the two adjusting screws by loosening one and tightening the other. Move the reticle to sight object A exactly.
 - 3. Repeat inspection and adjustment until \mid 2 C \mid < 2 0 ".
 - 4. Replace the cover of reticle.

NOTE: Check the coaxiality of Sighting Axis and Emitting Photoelectric Axis as well as Receiving Axis after adjusting.

12.5 VERTICAL INDEX DIFFERENCE COMPENSATION

Inspection

- 1. Mount and level the instrument and make the telescope parallel with the line connecting the center of the instrument to any one of the screws. Lock the horizontal clamp screw.
- 2. After turning on the power, zero the vertical index. Lock the vertical clamp screw and the instrument should display the vertical angle value.
- 3. Rotate the vertical clamp screw slowly in either direction about 10mm in circumference, and the error message "b" will appear. The vertical axis has increased to more than 3 ´ at this time and exceeds the designated compensation range.

Rotate the above screw to its original position, and the instrument display screen will show the vertical angle again, meaning that the vertical index difference compensation function is working.

Adjustment

If the compensation function is not working, send the instrument back to the factory for repair.

12.6 ADJUSTMENT OF VERTICAL INDEX DIFFERENCE (I ANGLE) AND VERTICAL ANGLE 0 DATUM

Inspect the item after finishing after finishing the inspection and adjustment of Item 12.3 and 12.5.

Inspection

1. Power on after leveling the instrument. Sight object A in left position and read the

Verticail an 'gle value L.

2. Rotate the telescope. Sight object B in right position and read the Verticail angle value R.

3.If the vertical angle is
$$\,0\,^{\circ}$$
in zenith, $\,i=(L+R-3\,\,6\,\,0\,^{\circ})\,/\,\,2\,$

If the vertical angle is
$$0$$
 °in horizon. $i = (L+R-1 \ 8 \ 0 \ °) / 2 \text{ or }$

$$i=(L+R-540^{\circ})/2$$
.

4.If $\mid i \mid \geq 1 \ 0 \ ''$, the Vertical Angle 0 Datum shall be set again.

Adjustment:

Operation procedure	Operation	Display
---------------------	-----------	---------

①After leveling the instrument,tum on the instrument, and press MENU and [F4] to enter 2/2 menu.	[MENU] [F4]	Menu 1. Adjustment 2. INST. CONSTANT 3. Select code file 4. Hardware 5. GRID FACTOR	2/2 □ P↓
②Press [1] (Adjustment).Select [1]: V0 Adjustment	[1] [1]	ADJUSTMENT 1. VO Adjustment 2. Collimation 3. Horizontal Axis 4. VO/Axis const.	Î
③Collimate target precisely (face left), and press [F4] (OK).	[F4]	VO Adjustment <step-1> Front V : 0°34′ 15″ HR : 186°23′ 15″</step-1>	i OK
4 Rotate the telescope, and sight the same target A precisely (face right). Press [4].	[F4]	VO Adjustment <step-2> Reverse V : 179°21' 35" HR : 5°23' 42"</step-2>	i OK
⑤ Setting is finished and the instrument returns to the adjusting menu automatically.		ADJUSTMENT 1. VO Adjustment 2. Collimation 3. Horizontal Axis 4. VO/Axis const.	

NOTE:

- 1 Repeat the inspection setps to measure the Index Difference (i angle). If the Index Difference cannot meet the requirement, you should check whether the three steps of the Adjustment are right, the sight is right and etc. Then set again according to the requirement.
- 2. If Index Difference still meets the requirement after the repeated operation, the instrument should be returned to factory for inspection and repair.

The vertical angles shown in the Vertical Angle 0 Datum are only for reference.

12.7 TRANSVERSE AXIS ERROR COMPENSATION ADJUSTMENT

As the transverse axis error only affects the angle of sight, it can be only confirmed through observing the target of which height is obviously lower or higher than the instrument.

To avoid the influence of sight axis, user must have an associated adjustment before adjusting sight axis. It is unnecessary to collimate the prism or the target plane to decide

the transverse axis error. Therefore user is enabled to launch this adjustment at any time. Select a recognizable point which is rather far away from the instrument, and much higher or lower than the instrument, with an aim to precisely collimate the point twice.

Operation procedure	Operation	Display
①After leveling the instrument, turn on the instrument, and press MENU and [F4] ($P \downarrow$) to enter 2/2 menu.	[MENU] [F4]	Menu 2/2 1. Adjustment 2. INST. CONSTANT 3. Select code file 4. Hardware 5. GRID FACTOR P↓
② Press [1](ADJUSTMENT) and select [3](Horizontal Axis).	[1] [3]	ADJUSTMENT 1. V0 Adjustment 2. Collimation 3. Horizontal Axis 4. VO/Axis const.
③Collimate the target on face I (left position), press [F4] (OK) 10 times. (The obliquity is among ±10°~±45°) The screen shows as the right graph	[F4]	Horizontal Axis <step-1> Front ±10° < Level < ±45° V : 112°34′ 15″ HR : 266°23′ 15″ INPUT [00/10] OK</step-1>

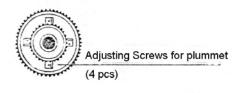
Rotate the telescope, collimate the same target in face II (right position), press [F4] (OK) 10 times.	[F4]	Horizontal Axis <step-2> Reverse ±10°<level 09″="" 10]<="" 15″="" 247°34′="" 86°41′="" :="" <±45°="" [10="" hr="" input="" th="" v=""><th>ů OK</th></level></step-2>	ů OK
⑤ After setting, the screen returns to ADJUSTMENT menu. After finishing setting, the screen returns to the ADJUSTMENT mode		ADJUSTMENT 1. V0 Adjustment 2. Collimation 3. Horizontal Axis 4. V0/Axis const.	•

12.8 OPTICAL PLUMMET

Inspection

- 1. Set the instrument on the tripod and place a piece of white paper with two perpendicular lines, then intersect drawn on it directly under the instrument.
- 2. Adjust the focus of the optical plummet and move the paper so that the intersection point of the lines on the paper comes to the center of the field of view.
- 3. Adjust the leveling screws so that the center mark of the optical plummet coincides with the intersection point of the cross on the paper.
- 4. Rotate the instrument around the vertical axis and at every 90° observe whether the center mark position coincides with the intersection point of the cross.
- If the center mark always coincides with intersection point, no adjustment is necessary.
 Otherwise, the following adjustment is necessary.





Adjustment

- 1. Take off the protective cover between the optical plummet eyepiece and focusing knob.
- 2. Fix the paper. Rotate the instrument and mark the point of fall of the center of optical plummet on the paper at every 90° . As illustrated: Point A, B, C, D.
- 3. Draw lines that attach AC and BD and mark the intersection point of the two lines as O.
- 4. Adjust the four adjusting screws of the optical plummet with an adjusting pin until the center mark coincides with Point O.
- 5. Repeat the inspection and adjusting steps to be sure the adjustment is correct.
- 6. Replace the protective cover.

12.9 INSTRUMENT CONSTANT (K)

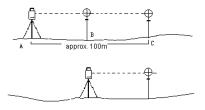
Instrument constant has been checked and adjusted in the factor, K=0. It changes seldom and it is suggested to check one or two times every year. The inspection should be made on the base line, also can be made according to the following method.

Inspection

- 1. Mount and level the instrument on Point A in a plain place. Use the vertical hair to mark Point B and Point C on the same line with the distance of 50m on the same line, and set the reflector accurately.
- 2. After setting temperature and air pressure in the instrument, measure the Horizontal Distance of AB and AC accureately.
- 3. Set the instrument on Point B and center it accurately, measure the Horizontal Distance of BC accurately.
- 4. Then you can get the Instrument Constant:

$$K = A C - (A B + B C)$$

K should be closed to 0, If | K | > 5 mm, the instrument should be strictly inspected in the standard baseline site, and adjusted according the inspection value.

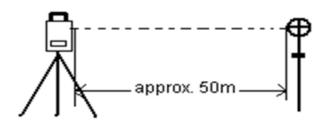


Adjustment

If strict inspection approves that the Instrument Constant K has changed and is not closed to 0. If the operator wants to adjust, should set Stadia Constant according the Constant K (Power On pressing [F1]).

- Set the direction by using the Vertical Hiar to make Point A,B,C on the same line strictly. On Point there must be fixed and clear centering mark.
- Whether the prism center of Point B coincide with the Instrument Center is the Bis the important tache to inspect the accuracy. So on Point B Tripod or tribrach compatible should be used. That will decrease the difference.

12.10 PARALLEL BETWEEN LINE OF SIGHT AND EMITTING PHOTOELECTRIC AXIS



Inspection

- 1. Set the reflector 50m from the instrument.
- 2. Sight the center of the reflector prism with reticle.
- 3. Power on and enter Distance Measurement Mode. Press [MEAS] to measure.

Rotate the Horzontal Tangent Screw and Vertical Tangent Screw, to do electric collimation and make the light route of EDM unblocked. In the bight zone find e center of emiting photoelectric axis.

4. Check whether the center of reticle coincides with the center of emiting photoelectric axis. If so, the instrument is up to grade.

Adjustment

If there is great difference between the center of reticle and the center of emiting photoelectric axis, the instrument need repairing.

12.11 REFLECTORLESS EDM

The red laser beam used for measuring without reflector is arranged coaxially with the line of sight of the telescope, and emerges from the objective port. If the instrument is well adjusted, the red measuring beam will coincide with the visual line of sight. External influences such as shock or large temperature fluctuations can displace the red measuring beam relative to the line of sight.

The direction of the beam should be inspected before precise measurement of distances, because an excessive deviation of the laser beam from the line of sight can result in imprecise distance measurements.

Warning

Looking straight at the laser beam should be always considered as hazardous.

Precautions:

Do not stare at the beam or point it to the other people. Measuring result might also available even the laser pass through body.

Inspection:

A target plate is provided. Set it up between five and 20 meters away with the grey reflective side facing the instrument. Move the telescope to face II. Switch on the red laser beam by activating the laser-point function. Use the reticle to align the instrument with the centre of the target plate, and then inspect the position of the red laser dot on the target plate. Generally speaking the red spot cannot be seen through the telescope, so look at the target plate from just above the telescope or from just to the side of the target plate.

If the spot illuminates the cross, the achievable adjustment precision has been reached; if it lies outside the limits of the cross, the direction of the beam needs to be adjusted.

If the spot on the more reflective side of the plate is too bright (dazzling), use the white side instead to carry out the inspection. 196

12.12 TRIBRACH LEVELING SCREW

If the leveling screw becomes flexible, adjust the two adjusting screw in the leveling screw to tighten the screw appropriately.

12.13 RELATED PARTS FOR REFLECTOR

1. The Tribrach and Adapter for Reflector

The plate vial and optical plummet in the adapter and tribrach should be checked, refer to Chapter 12.1 and 12.7.

2. Perpendicularity of the prism pole

As illustrated, mark '+' on Point C, place the tine of the prism pole on the Point C and do not move during the inspection. Place the two feet tine of Bipod on Point E and F on the cross lines. Adjust the two legs to make the bubble on the prism pole centered.

Set and level the instrument on Point A near the cross. Sight tine of Point C with the center of reticle, and fix the Horzontal Clamp Screw. Rotate the telescope uptward to make D near the horizotal hair. Flex the prism pole Leg e to make the D in the center of reticle. Then both Point C and D are on the central line of reticle.

Set the instrument on Point B on another cross lines. With the same way flexing the Legf to make Point C and D are on the central line of reticle.

Through the inspection by the instrument on Point A and B, Prism pole has been perpendicular. If then the bubble offset from the center, adjust the three screws under circularial to make the bubble centered.

Check and adjust again until the bubble is in the center of the vial from both directions.

13. SPECIFICATION

Model			N6 2"	N6 5"
Distance Measurement				
Max. Range	Single Prism		5.0km	
	Reflectorless		600m	
*Object in sha	ade, or sky overo	ast		
Accuracy	Reflector	Fine	±(2mm+2x10 ⁶ ·D)	
		Tracking	±(5mm	n+2 x10 ⁶ ·D)
	Reflectorles	Fine	±(5mm	1+2×10 ⁶ ·D)
	s	Tracking	±(10m	m+2 x10 ⁶ ·D)
Reading			Max:999999999999 m	
			Min:0.1 mm	
Measuring	Reflector		Fine<0.3s, Tracking<0.1s	
Time Reflectorless		0.3-3s		
Atmosphere	Correction		Manual Input, Auto correction	
Atmosphere Refraction and Earth		Manual Input, Aut	o correction	
Curvature Correction				
Prism Constant		Manual Input, Aut	o correction	
Dist.Unit		Meter/ US.Feet	/International Feet/	
		Feet-inch optional		
Angle Measu	rement			
Measuring Method		Absolute Continuous		
Dia of Encoder Disk		79mm		
Minimum Reading		1"/5"		
Accuracy		2"	5"	
Detection Method		Horizontal: Dual, Vertical Dual		
Telescope				
Image		Erect		
Tube Length		154mm		
Effective Aperture		₈ 45mm (EDM:50M	M)	

Magnification	30x	
Field of View	1° 30′	
Minimum Focus Distance	1m	
Resolving Power	3"	
Reticle Illumination	Adjustable	
Auto Compensator		
System	Dual axis liquid-electric	
Working Range	±3'	
Accuracy	1"	
Vial		
Plate Vial	30"/2mm	
Circular Vial	8'/2mm	
Optical Plummet (Optional)		
Image	Erect	
Magnification	3 x	
Focusing Range	0,5m~∞	
Field of View	5°	
On-board Battery		
Туре	Rechargeable Lithium battery	
Voltage	7.4V DC	
Continuous Operation Time	8 hrs	
Others		
IP Standard	IP65	
Keyboard	Alphanvmeric 24 keys	
Display	LCD 6 lines, Digital Screen	
Data Communication	RS-232. USB. SD card	
Temperature	-20~+50 ℃	
Dimension and Weight	160 x 150 x 330mm, 5.2kg	

14 ACCESCODY	
14. ACCESSORY ● Carrying Case	1 pc
● Main Body	1 pc
■ Backup on-board Battery	1 pc
● Charger	1 pc
● Plummet	1 pc
● Correction Pin	2 pcs
● Fur Brush	1 pc
● Screwdriver	1 pc
● Hexagon Wrench	2 pcs
● Cloth	1 pc
●Dryer	1 pc
● Certificate	1 pc

pc

Operation Manual

[APPENDIX-A]

1. THE RAW DATA FORMAT

NTS660 Format:

(Identifier) (Information included in identifier)

JOB Job name

INST Version, Serial number of instrument
UNITS (unit) meter/feet, degree, gon, mil

STN Point ID, instrument height, occupied station code

XYZ X(E), Y(N), Z(H)

BS Point number, Target height, code of backsight point
SS Point number, Target height, code of Point number

3 3

SD HA(Horizontal angle), VA(Vertical angle), SD(Slanting distance)

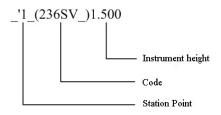
HA(Horizontal angle), VA(Vertical angle)

NTS300:

[Example]

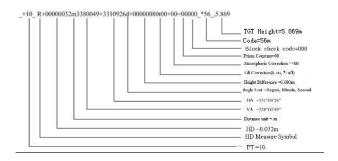
1. Data on station point

HV



2. Angle measuring data

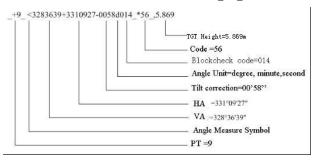
+9<3283639+3310927-0258d014_*56_, 5.869



3. Distance Measuring Data

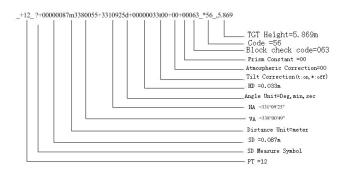
HD Measure:

_+10_R+00000032m3380049+3310926d+00000080t00+00+00000_*56_,5.869



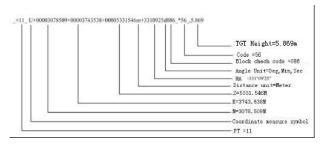
SD Measure

+12?+00000087m3380055+3310925d+00000033t00+00+00063_*56_,5.869



4. Coordinate Measuring Data

+11 U+00003078509+00003743538+00005331546m+3310925d086 *56 ,5.869



2. COORDINATE DATA FORMAT

The format of coordinate data transferred to PC is as follows:

NTS660:

Pt, E, N, Z, Code

1, 1000.000,1000.000,1000.000, STN

2, 990.000,1010.000,100.000, STN

101,994.890,1000.964,100.113, STN

102,993.936,1007.799,100.800, STN

103,998.515,1009.639,100.426, STN

104,1002.068,1002.568,100.342, STN

1001,1004.729,997.649,100.1153, PT

1002,1003.702,990.838,100.799, PT 1003,7911.990,990.358,100.403, PT

1004,997.311,998.236,100.354, PT

NTS300:

3. POINT CODING FORMAT

The code files enclosed in code library, should assure that there is a code every line, which includes register No.and code, and every entity is ended by carriage return.

Register No., Code

Example:

- 1, TREE
- 2, FENCE
- 3, CL
- 4, EP
- 5, GUTTER
- 6, PATH
- 7. DRAIN
- 8, BM
- 9, MH
- 10, GUS
- 11. WATER
- 12, LP
- 13, LIGHTS
- 14, ROCK

4. HORIZONTAL LINE FORMAT

The horizontal line is transmitted from computer to instrument through line element, including initial definition. It should be included in initial definition the number of the start stake and coordinate of this point. The line elements include point, straight, arc, and transition curve.

Each recorded format is:

KEYWORD nnn,nnn[,nnn]

Here:

START POINT stake number, E, N 204

STRAIGHT azimuth, distance
ARC radius, arc length
SPIRAL radius, length

PT E, N[, A1, A2]

(A1, A2: LENGTH)

Example 1:

START 1000.000,1050.000,1100.000

 STRAIGHT
 25.000,48.420

 SPIRAL
 20.000,20.000

 ARC
 20.000,23.141

 SPIRAL
 20.000,20.000

 STRAIGHT
 148.300,54.679

Example 2:

START 1000.000,1050.000,1100.000

PT 1750.000,1300.000,100.000,80.000,80.000

PT 1400.000,1750.000,200

PT 1800.000,2000.000

5. VERTICAL CURVE FORMAT

Input vertical curve data from computer through typical point and stake number, the vertical curve data should include the height, curve length, and the curve length of start point and terminal point is zero.

Data format is:

Stake number, height, length

For example:

1000.000,50.000,0.000

1300.000,70.000,300.000

1800.000,70.000,300.000

2300.000,90.000,0.000

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[APPENDIX-B] CALCULATE ROAD ALIGNMENT

The road alignment stake-out program can stake out the alignment elements including straight, arc and transition curve.

NOTE:

- 1) Road alignment data can be uploaded from computer or can be entered manually.
- 2) Road alignment data is managed by chainage.

1. ROAD ALIGNMENT ELEMENTS

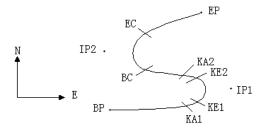
There are two ways to enter the alignment elements:

- 1) Download from PC.
- 2) Manually entered on the NTS360R series.

How to enter the alignment data is explained below:

Alignment Element	Parameter	
Straight	Bearing, Distance	
Transition Curve	Radius, Length of Transition Curve	
Arc	Radius, Length of Arc	
PT	N, E, radius, A1, A2	

NOTE: When downloading from computer or selecting PT option, you do not have to calculate the Parameter.



Pt	North	East	Radius	Transition curve A1	Transition curve A2
	(N)	(E)	(R)		
BP	1100.000	1050.000			
IP1	1300.000	1750.000	100.000	80.000	80.000
IP2	1750.000	1400.000	200.000	0.000	0.000
EP	2000.000	1800.000			

Example:

To enter the following data select DEF AL of ROADS in PROG menu:

Stake number	0	
N	1100.000	
Ε	1050.000	

Press [ENT] and then press [F4] (PT), Enter the following data:

Enter the following data in the above way:

N	1750.000	
E	1400.000	
R	200.000	
A1	0.000	
A2	0.000	
N	2000.000	
E	1800.000	
R	0.000	207

The format of the data above transmitted to computer is as follows:

START 0.000, 1050.000, 1100.000 CRLF

PT 1750.000, 1300.000, 100.000, 80.000, 80.000 CRLF

PT 1400.000, 1750.000, 200.000, 0.000, 0.000 CRLF

PT 1800.000, 1800.000, 2000.000 CRLF

2. CALCULATION ROAD ALIGNMENT ELEMENTS

(1) Calculation of the length of transition curve

$$L_{1.2} = \frac{A_{1.2}^2}{R}$$

 $L_{1,2}$: Length of transition curve

 A_{12} : Parameter of transition curve

R : Radius

$$L_1 = \frac{A_1^2}{R} = \frac{80^2}{100} = 64 \text{ m}$$

$$L_2 = \frac{A_2^2}{R} = \frac{80^2}{100} = 64 \text{ m}$$

(2) Calculation of Deflection Angle

$$\tau = \frac{L^2}{2A^2}$$

$$\tau_1 = \frac{64^2}{2 \cdot 80^2} = 0.32 \text{ rad}$$
 = deg = $0.32 \frac{180}{\pi} = 18^{\circ}20' \cdot 06''$

$$\tau_1 = -\tau_2$$

(3) Calculation of transition coordinates

$$N = A \cdot \sqrt{2\tau} \left(1 - \frac{\tau^2}{10} + \frac{\tau^4}{216} - \frac{\tau^6}{9360} \dots\right)$$

$$E = A \cdot \sqrt{2\tau} \left(\frac{\tau}{3} - \frac{\tau^3}{42} + \frac{\tau^5}{1320} - \frac{\tau^7}{7560} \dots\right)$$

$$N = 80 \cdot \sqrt{2 \cdot 0.32} \left(1 - \frac{(0.32)^2}{10} + \frac{(0.32)^4}{216} - \frac{(0.32)^6}{9360} \dots\right)$$

$$= 64(1 - \frac{0.01024}{10} + \frac{0.01048576}{216} - \frac{0.00107341824}{9360})$$

$$= 64(1 - 0.01024 + 0.00004855 - 0.00000011)$$

$$= 64 * 0.98981$$

$$= 63.348$$

Similarly, the value of E is:

$$E = 80 \cdot \sqrt{2 \cdot 0.32} \left(\frac{0.32}{3} - \frac{(0.32)^3}{42} + \frac{(0.32)^5}{1320} - \frac{(0.32)^7}{7560} \dots \right)$$

$$= 64(0.106666667 - 0.00078019 + 0.0000025 - 0)$$

$$= 6.777$$

This example is symmetry spiral transition N1=N2, E1=E2

(4) Calculation of shift value ΔR

$$\Delta R = E - R(1 - \cos \tau)$$

$$\Delta R = 6.777 - 100(1 - \cos 18^{\circ}20' \ 06'')$$
= 1.700

Symmetry spiral transition $\Delta R_1 = \Delta R_2$

(5) Calculation of Spiral Transition coordinate

$$N_m = N - R \sin \tau = 63.348 - 100 \sin 18^{\circ} 20' \ 06'' = 31.891$$

Symmetry spiral transition $N_{m1} = N_{m2}$

(6) Calculation of Tangent Distance

$$D_{1} = R \tan(\frac{LA}{2}) + \Delta R_{2} \cos ec(LA) - \Delta R_{1} \cot(LA) + N_{m1}$$

$$LA = + 111^{\circ}55' \ 47'' , \cos ec = \frac{1}{\sin} , \cot = \frac{1}{\tan}$$

$$D_{1} = 100 * \tan(111^{\circ}55' \ 47'' / 2) + 1.7(1/\sin111^{\circ}55' \ 47'')$$

$$-1.7(1/\tan 111^{\circ}55' \ 47'') + 31.891$$

$$= 148.06015 + 1.8326 + 0.6844 + 31.891$$

$$= 182.468$$

$$D_{1} = D_{2}$$

(7) Calculation of the coordinate KA1

$$N_{KA1} = N_{IP1} - D_1 \cdot \cos O_1$$

$$E_{KA1} = E_{IP1} - D_1 \cdot \sin \alpha_1$$

Bearing from BP to IP1 =
$$\alpha_1 = 74^{\circ}03^{'}$$
 16.6"
 $N_{KAI} = 1300 - 182.468 * \cos 74^{\circ}03^{'}$ 16.6" = 1249.872 m
 $E_{KAI} = 1750 - 182.468 * \sin 74^{\circ}03^{'}$ 16.6" = 1574.553 m

(8) Calculation of Arc Length

$$L = R(LA - \tau_1 + \tau_2)$$
= $R(111^{\circ}55' \ 47'' \ -2*18^{\circ}20' \ 06'')$
= $100(75^{\circ}15' \ 35'' \ \frac{\pi}{180^{\circ}})$
= 131.353 m

(9) Calculation of the coordinate KA2

$$N_{KA2} = N_{IP1} - D_2 \cdot \cos \alpha_2$$

$$E_{KA2} = E_{IP1} - D_2 \cdot \sin \alpha_2$$

Bearing from IP1 to IP2 =
$$\alpha_2 = 322^{\circ}07' 30.1''$$

$$N_{KA2} = 1300 - (-182.468) * \cos 322^{\circ}07' 30.1'' = 1444.032 m$$

$$E_{KA2} = 1750 - (-182.468) * \sin 322^{\circ}07' 30.1'' = 1637.976 \text{ m}$$

(10) Calculation of coordinates BC, EC which is ARC (IP1,IP2,EP)

Arc length
$$CL = R \cdot IA$$

 $IA = 95^{\circ}52'$ 11"

CL=200 * 95°52′ 11″ *
$$\frac{\pi}{180^{\circ}}$$
 =334.648 m

$$TL = R \cdot \tan(\frac{IA}{2}) = 200 * \tan(95^{\circ}52' 11'' / 2) = 221.615 \text{ m}$$

Each coordinates are computed:

$$N_{BC} = N_{IP2} - TL \cdot \cos \alpha_2$$

$$E_{BC} = E_{IP2} - TL \cdot \sin \alpha_2$$

$$N_{EC} = N_{IP2} - TL \cdot \cos \alpha_3$$

$$E_{FC} = E_{IP2} - TL \cdot \sin \alpha_3$$

here:

$$Q_2$$
 (Bearing from IP1 to IP2) = 322°07′ 30.1″

$$Q_3$$
 (Bearing from IP2 to EP) = 57°59′ 40.6″

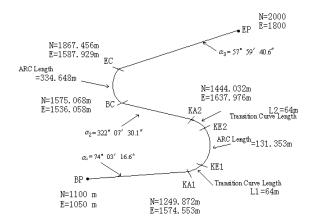
$$N_{BC} = 1750 - 221.615 * \cos 322^{\circ}07' \ 30.1'' = 1575.068 \,\mathrm{m}$$

$$E_{BC} = 1400 - 221.615 * \sin 322^{\circ}07' \ 30.1'' = 1536.058 \,\mathrm{m}$$

$$N_{EC} = 1750 - (-221.615) * \cos 57^{\circ} 59' \ 40.6'' = 1867.456 \,\mathrm{m}$$

$$E_{EC}$$
 = 1400 –(-221.615) * sin57°59′ 40.6″ =1587.929 m

The calculated results display as below:



The coordinates and the distance are calculated as below:

1) Compute the length of straight line

Straight line

BP·KA1=
$$\sqrt{(1249.872-1100.000)^2+(1574.553-1050)^2}=545.543$$
 m

straight line

$$KA2 \cdot BC = \sqrt{\left(1575.068 - 1444.032\right)^2 + \left(1536.058 - 1637.976\right)^2} = 166.005 \quad m$$

straight line

$$EC \cdot EP = \sqrt{(2000 - 1867.456)^2 + (1800 - 1587.929)^2} = 250.084 \quad m$$

Start point coordinate (BP)

N 1100.000 m

E 1050.000 m

straight line (between BP and KA1) $\,$

Bearing 74°03′ 16.6″

Distance 545.543 m

Transition clothoid (between KA1 and KE1)

Radius -100 m ("-"sign is turn left curve toward the end point)

Length 64 m

ARC (between KE1 and KE2)

Radius -100 m ("-" sign is turn left curve toward the end point)

Length 131.354 m

Transition (Between KE2 and KA2)

Radius -100 m ("-" sign is turn left curve toward the end point)

Length 64 m

Straight line (between KA2 and BC)

Bearing 322°07′ 30.1″

Distance 166.004 m

Arc (between BC and EC)

Radius 200 (without sign is turn right curve toward the end point)

Length 334.648 m

Straight line (between EC and EP)

Bearing 57°59′ 40.6″

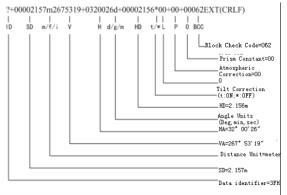
Distance 250.084 m

[APPENDIX—C]

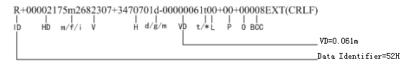
1. DATA OUTPUT FORMAT OF NTS SERIES TOTAL STATION

①Data Format when the distance output mode is 1mm.

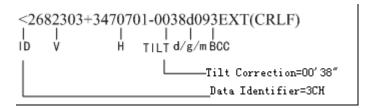
1) SDcode



2) HD/VD Mode



3) Angle (H/V Mode)



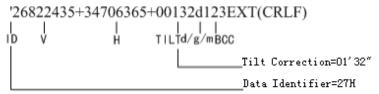
4) Coordinate (N/E/Z) Mode

2 Data Format when the distance output mode is 0.1mm.

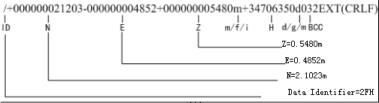
1) Slanting Distance (SD)Mode

2) HD/VD Mode

3) Angle (H/V)Mode



4) Coordinate (N/E/Z) Mode



2. STEERING INSTRUCTION AND FORMAT

Class 1: Start measurement and send data to computer.

C 067 ETX CRLF

ASCII code: 43H 30H 36H 37H 03H 0DH 0AH

Class 2: Answer whether the receiving data is effective.

ACK 006 ETX CRLF......Effective

ASCII code: 06H 30H 30H 36H 03H 0DH 0AH

NAK 021 ETX CRLF......Invalid

ASCII code: 14H 30H 32H 31H 03H 0DH 0AH

Class 3: Change the measurement mode

Instruction Mode

Z10 091 ETX CRLF H/V Angle Measurement

ASCII code: 5AH 31H 30H 30H 39H 31H 03H 0DH 0AH

Z12 089 ETX CRLF HR Right Angle

ASCII code: 5AH 31H 32H 30H 39H 31H 03H 0DH 0AH

Z13 088 ETX CRLF HL Left Angle

ASCII code: 5AH 31H 33H 30H 39H 31H 03H 0DH 0AH

Z32 091 ETX CRLF SD Coarse measurement

ASCII code: 5AH 33H 32H 30H 39H 31H 03H 0DH 0AH

Z34 093 ETX CRLF SD Fine Measurement

ASCII code: 5AH 33H 34H 30H 39H 33H 03H 0DH 0AH

Z35 092 ETX CRLF SD Repeat Measurement

ASCII code: 5AH 33H 35H 30H 39H 32H 03H 0DH 0AH

Z42 092 ETX CRLF HD Coarse measurement

ASCII code: 5AH 34H 32H 30H 39H 32H 03H 0DH 0AH

Z44 090 ETX CRLF HD Fine Measurement

ASCII code: 5AH 34H 34H 30H 39H 30H 03H 0DH 0AH

Z45 091 ETX CRLF HD Repeat Measurement

ASCII code: 5AH 34H 35H 30H 39H 31H 03H 0DH 0AH

Z62 094 ETX CRLF NEZ Coarse measurement

ASCII code: 5AH 36H 32H 30H 39H 34H 03H 0DH 0AH

Z64 088 ETX CRLF NEZ Fine Measurement

ASCII code: 5AH 36H 34H 30H 38H 38H 03H 0DH 0AH

Z65 089 ETX CRLF NEZ Repeat Measurement

ASCII code: 5AH 36H 35H 30H 38H 39H 03H 0DH 0AH

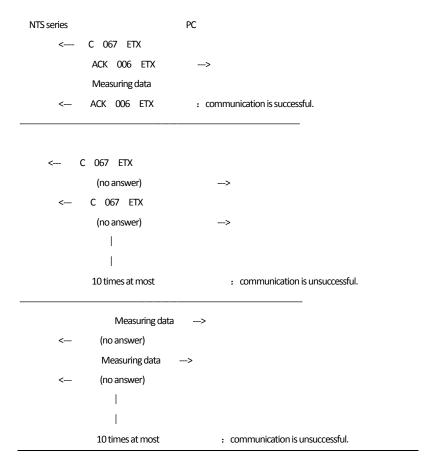
3. REAL-TIME COMMUNICATION PROCESS BETWEEN SOUTH TOTAL STATION AND COMPUTER

It is the response process communication signal between south total station and computer.

- ① Process of starting and receiving measurement data in the mode of single measurement and repeated measurement
- 1) PC sends Class 1 instruction to instrument(Command"C")
- 2) Instrument checks BBC of command "C", if the received instruction is

right, instrument will send admitting signal "ACK" to computer in 0.05s. Otherwise instrument will not send answering signal to computer.

- 3) If it doesn't receive the admitting signal "ACK" from instrument in 0.05s, computer must send command "C" again.
- 4) Step 3) can be repeated 10 times at most, and if it is more than 10 times ,computer will interrupt communication and display error information.
- 5) When instrummt receives the command "C", it starts to measure; then send data after measurement.
- 6) When it receives the data correctly and checks BBC, computer must send "ACK" to instrument in 0.3s. And communication finishes when instrument receives "ACK".
- 7) If there is communication error with the received data, computer can't send "ACK". Then, instrument will send the same data to computer again.
- 8) Step 7) can be repeated 10 times at most, and if it is more than 10 times ,computer will interrupt communication and display error information.

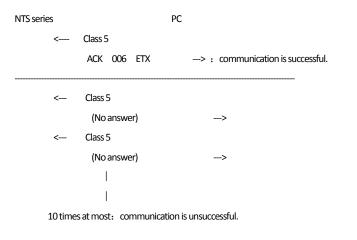


2 Communication Process of Changing Measurement Mode

- 1) Computer sends Class 5 instruction to instrument.
- 2) Instrument checks BBC of command "C", if the received instruction is right, instrument will send admitting signal "ACK" to computer in 0.05s. Otherwise instrument will not send answering signal to computer.
- 3) If it doesn't receive the admitting signal "ACK" from instrument in

0.05s, computer must send the same command again.

4) Step 3) can be repeated 10 times at most, and if it is more than 10 times, computer will interrupt communication and display error information.



Attachment 1:

Note:

This attachment is only applicable to NTS360R series total station with laser plummet function. For the ordinary NTS360R series total station, this attachment is ignored.

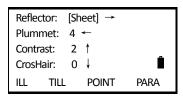
Functions of laser plummet:

SOUTH NTS360R series total station laser plummet applying laser centering method. The laser intensity is adjustable, with quick switch off feature.

Usage of laser plummet

In STAR (★) KEY MODE

Press ★, the screen will show:



The value of plummet in the STAR (\bigstar) KEY MODE showing the laser intensity level, 0 is the weakest, 4 is the strongest.

Note: When the laser intensity level is adjusted to 0, the laser plummet function is shut off.